# AN APPLIED OPTIMIZATION MODEL FOR FREIGHT DELIVERY IN A PHYSICAL INTERNET SUPPLY CHAIN

by

Simranjeet Singh Chadha

Submitted in partial fulfilment of the requirements

for the degree of Master of Applied Science

at

Dalhousie University

Halifax, Nova Scotia

December 2019

© Copyright by Simranjeet Singh Chadha, 2019

# **TABLE OF CONTENTS**

LIST OF TABLES iv
LIST OF FIGURES v
ABSTRACTvii
LIST OF ABBREVIATIONS USED viii
ACKNOWLEDGMENTx
CHAPTER 1 INTRODUCTION 1
CHAPTER 2 LITERATURE REVIEW 12
CHAPTER 3 PROBLEM FORMULATION
MODEL P – PHYSICAL INTERNET
MODEL S - PEDDLING
MODEL H - HYBRID
CHAPTER 4 NUMERICAL ANALYSIS
DATA COLLECTION
SELECTION OF PARAMETERS
STATIC OPTIMAL RESULTS 43
MODEL P 44
MODEL S 45
MODEL H 50

CC	OMPARISON BETWEEN THREE MODELS	. 52
СНА	PTER 5 CONCLUDING REMARKS	. 58
REFI	ERENCES	. 61
APPI	ENDIX I	. 67
i.	MODEL P	. 67
ii.	MODEL S	. 78
i.	MODEL H	. 97

## LIST OF TABLES

Table 1 Layers of OSI, Internet and OLI models, source: Fontane et al. (2012) 15
Table 2 Analogy between computing network and physical network, source:Sarraj et al. (2014)
Table 3 Contrasting characteristics of existing private supply networks andshared supply networks, source: Sohrabi & Montreuil (2011).19
Table 4 Parameters and decision variables for Model P
Table 5 Coordinates of suppliers.    35
Table 6 Coordinates of demand points.    35
Table 7 Base parameters    38
Table 8 Cost parameters
Table 9 Computational analysis   53

## LIST OF FIGURES

Figure 1 Unsustainability symptoms, source: Montreuil (2011) 2
Figure 2 Million tons of CO <sub>2</sub> equivalent, source : U.S. Department of Transportation (2017)
Figure 3 Fatalities by various freight transportation modes from 2000 to 2016, source: U.S. Department of Transportation (2017)
Figure 4 Logistics web attributes, source: Fergani et al. (2019)
Figure 5 A conceptual π-Supply Chain, source: : Ülkü, M.A. (2019)
Figure 6 (a) Model P (b) Model S (c) Model H
Figure 7 Thirteen characteristics defining the Physical Internet vision, source: Montreuil (2011)
Figure 8 Implications of different types of business model innovation strategies for $\pi$ -Enablers and $\pi$ -Enabled firms, source: Montreuil et al. (2012)
Figure 9 Block Layout for the Proposed Functional Design, source: Meller et al. (2012)
Figure 10 a) Overlapping but disconnected logistics network; b) Interconnected logistics network, source: Fontane et al. (2012)
Figure 11 Physical Internet foundations framework, source: Montreuil et al. (2013) 17
Figure 12 General characteristics of $\pi$ -containers, source: Tremblay et al. (2015)
Figure 13 conceptual framework of Blockchain design architecture in PI, source: Treiblmaier (2019)
Figure 14 Locations of current tier-1 suppliers, plants using ArcGIS
Figure 15 Location of potential $\pi$ -hubs using K-means clustering
Figure 16 GUROBI solution - Model P 45
Figure 17 GUROBI solution - Demand point 1
Figure 18 GUROBI solution - Demand point 2
Figure 19 GUROBI solution - Demand point 3

Figure 20 GUROBI solution - Demand point 4	48
Figure 21 GUROBI solution - Demand point 5	49
Figure 22 GUROBI solution – $\pi$ -hub 1	50
Figure 23 GUROBI solution – $\pi$ -hub 2	51
Figure 24 GUROBI solution – $\pi$ -hub 3	51
Figure 25 Fuel cost analysis	54
Figure 26 Labour cost analysis	54
Figure 27 Truck cost analysis	54
Figure 28 System-wide transportation cost analysis	55
Figure 29 Vehicle utilization analysis (P, S, H)	56
Figure 30 Average distance travelled by a vehicle	56

#### ABSTRACT

The Physical Internet (PI) is a recent infrastructure in the supply chain, which allows transformation of the current logistics system into a universally interconnected system. It aims at tackling the issues of economic, environmental, and social sustainability in conventional logistics, allowing improvement of unsustainable freight transportation. In analogy to Digital Internet (DI), the key concept of PI is an open interconnected logistics system with a collaborative distribution network of PI hubs. PI offers a common operating framework for different companies in which physical products can be transported seamlessly in standard modularised  $\pi$ -containers similar to data packets in a DI.

This thesis is a study of the PI and the conventional logistic system. The main objective of the thesis is to compare the 3 different models, PI system (P), standard system (S), and hybrid (H). From a system-wide cost perspective, it is shown that Model H performs better than the others.

## LIST OF ABBREVIATIONS USED

- 4IR: Fourth Industrial Revolution
- **BLP: Binary Linear Programming**
- CO: Conventional logistics network

CVRP: Capacitated Vehicle Routing Problem

DC: Distribution Centers

DI : Digital Internet

**GDP:** Gross Domestic Product

GHG: Green House Gasses

GLW: Global Logistics Web

IoT: Internet of Things

**KPIs: Key Performance Indicators** 

MBLP: Mixed Binary Linear Programming

MILP: Mixed Integer Linear Programming

**OEMs: Original Equipment Manufacturers** 

**OLI: Open Logistics Interconnection** 

OSI: Open System Interconnection

OSW: Open Supply Web

P2P: point-to-point

PI: Physical Internet

**PSN:** Private Supply Networks

RFID: Radio Frequency Identification

SSW: Shared Supply Webs

VRP: Vehicle Routing Problem WEF: World Economic Forum  $\pi$ -container: Physical Internet containers  $\pi$ -hubs : Physical Internet containers  $\pi$ -movers : Physical Internet movers  $\pi$ -nodes : Physical Internet nodes

### ACKNOWLEDGMENT

Firstly, I would like to express my sincere gratitude to my supervisors Dr. M. Ali Ülkü and Dr. Uday Venkatadri, and how deeply indebted I am for their continuous support for my master's study and research. I thank them for their patience, motivation, enthusiasm, and immense knowledge. Their guidance facilitated me in all the time of research and writing of this thesis.

Besides my advisors, I would like to thank the rest of my thesis committee: Dr. Claver Diallo and Dr. Ahsan Habib, for offering their time and knowledge in evaluating my thesis. Moreover, I am immensely grateful to all my teachers for their academic guidance in my graduate courses. Thanks are also due to Ms. Ana Mora Sanchez who helped with the data configuration of the Mexican Automotive network.

I am incredibly thankful to my parents for their love, prayers, caring, and sacrifices for educating and preparing me for my future. Last but not least, a very special thanks to my friends for their continuous encouragement throughout this thesis.

#### **CHAPTER 1 INTRODUCTION**

A supply chain is a set of facilities, suppliers, customers, products, and methods of controlling inventory, purchasing, and distribution. The chain links suppliers and customers, beginning with the production of raw material by a supplier, and ending with the consumption of a product by the customer. Logistics is the flow of goods or materials between suppliers and customers passing through several echelons in a supply chain, and each echelon may consist of many facilities. Logistics activities typically include inbound and outbound transportation management, fleet management, warehousing, materials handling, order fulfillment, logistics network design, inventory management, supply-and-demand planning, and management of third-party logistics services providers.

Generally, research and practice in supply chain logistics focus mainly on key factors of maintaining relations and coordination between suppliers and customers to achieve a more profitable outcome. The main emphasis is on customer response, inventory planning and management, supply, transportation, and warehousing. Even though these attributes are substantially important value addition, the current logistics system in implementation throughout the world is not sustainable economically, environmentally, and socially (Ballot et al., 2012). In Montreuil, B. (2011), thirteen unsustainability symptoms (Figure 1) were identified, providing the evidence to the previous assertion. From an economic perspective, the contribution of transportation to the economy is a measure of its contribution to Gross Domestic Product (GDP), which includes investments made, and transportation goods and services consumed. As per the statistics from the 2015 Department of Transportation reports U.S. Department of transportation (2017),

transportation accounts for 9% of GDP (roughly \$1,477.9 billion) and employs over 13.0 million people in a variety of roles, from driving buses to manufacturing cars to building and maintaining ports and railroads.

	Unsustainability symptoms	Economical	Environmental	Societal
1	We are shipping air and packaging	Х	Х	
2	Empty travel is the norm rather than the exception.	Х	Х	
3	Truckers have become the modern cowboys.	Х		х
4	Products mostly sit idle, stored where unneeded, yet so often unavailable fast where needed.	Х		Х
5	Production and storage facilities are poorly used.	Х	Х	
6	So many products are never sold, never used.	Х	Х	Х
7	Products do not reach those who need them the most.	х	Х	х
8	Fast and reliable intermodal transport is still a dream or a joke.	Х	Х	
9	Getting products in, through, and out of cities is a nightmare	Х	Х	х
10	Products unnecessarily move, crisscrossing the world.	Х	Х	х
11	Networks are neither secure nor robust.	Х		х
12	Smart automation and technology are hard to justify.	Х		х
13	Innovation is strangled.	Х	Х	Х

Figure 1 Unsustainability symptoms, source: Montreuil (2011)

From an environment perspective, Study by transport Canada Transport Canada (2019), shows that out of overall transport mediums (aviation, railways, etc.), road transport maintains its high among other mediums since 2005 to 2015 (Figure 2). Despite fuel efficiency improvements, emissions from road transportation, which represents 21% of total Canadian greenhouse gas emissions in 2016, have increased by 12% from 2005 to 2016.

From a social perspective, the U.S. Department of Transportation (2017) reported that from 2000 to 2015, road transportation (via trucks) had the highest percentage of fatalities, which raises the very critical issue of social sustainability (Figure 3). Another social sustainability concern is the number of hours drivers have to spend away from home, even if they have sufficient rest time during their trips.

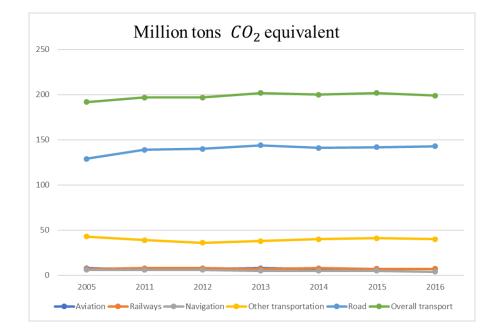


Figure 2 Million tons of CO<sub>2</sub> equivalent, source : U.S. Department of Transportation

#### (2017)

As per Transport Canada (2019), the transportation sector grew by 3.2% in 2017, which is almost 1.4 times the growth rate of all other industries. In 2018, 920,800 employees (including self-employed people) were employed in the transportation and warehousing sector, demonstrating the growth of 2.7% from 2017. These growing trends in the transportation sector indicate that the demand for resources in the future will be substantially high. This also raises the concern for environmental and social sustainability.

	2000	2010	2013	2014	2015
Total transportation fatalities	44.276	35.039	34,685	34.638	36,973
Total highway fatalities	41,945	32,999	32,894	32,744	35,092
Total freight transportation fatalities	6.079	4,287	4,558	4,523	4,631
Freight as a share of total fatalities	13.7%	12.2%	13.1%	13.1%	12.5%
Highway <sup>1</sup>	5,282	3,686	3,981	3,902	4,067
Large-truck occupants	754	530	695	656	667
Others killed in crashes involving large trucks	4,528	3,156	3,286	3,246	3,400
Railroad	717	520	505	552	502
Train accidents	8	4	6	2	1
Highway-rail grade crossing <sup>2</sup>	353	187	157	203	155
Trespassers	328	310	317	325	302
Other incidents	28	19	25	22	44
Waterborne <sup>3</sup>	42	62	64	50	52
Freight	NA	22	19	18	40
Industrial/other	NA	40	45	32	12
Pipeline	38	19	8	19	10
Hazardous liquid pipeline	1	1	1	0	1
Gas pipeline	37	18	7	19	9

Table 6-1 Fatalities by Freight Transportation Mode: 2000, 2010, and 2013–2015

Figure 3 Fatalities by various freight transportation modes from 2000 to 2016, source:

#### U.S. Department of Transportation (2017)

Various new innovative paradigms in logistics and supply chains can be observed in the literature, which tends to solve these sustainability issues by the integration of novel technological advancements. Organizations such as Airbnb and Uber are the prime example of the Fourth Industrial Revolution (4IR), which has developed a notion of shared economy and asset sharing (Barber, 2018). 4IR represents a series of significant shifts in values related to the emergence of new technologies that encompasses the digital, physical, and biological worlds (Philbeck & Davis, 2019). The World Economic Forum (WEF) has provided five themes related to 4IR for enhancement of the supply chain logistics and making them more sustainable. Themes include information services, logistics services, delivery capabilities, circular economy, and sustainability. The concept of 4IR is often confused with Industry 4.0. Industry 4.0 conceals the technological developments in manufacturing and production systems by focussing on relationships between digitization, organizational transformation, and productivity enhancement. It focuses on the vision of modular and efficient manufacturing systems for future production. In Lasi et al. (2014), authors also list the fundamental concept of smart factory, cyber-physical systems, self organizations, new systems in distribution and procurement, new systems in the development of products and services, adaptation to human needs, Corporate Social Responsibility. Another innovative are of research is Internet of Things (IoT). Sun (2012) defines IoT as "The radio frequency identification (RFID), infrared sensors, global positioning systems, laser scanners and other information sensing device, according to the agreed protocol, to any article connected to the Internet up to information exchange and communication, in order to achieve intelligent identify, locate, track, monitor and manage a network". IoT facilitates in managing a company's logistic architecture and helps in supervising the circulation in supply chain and share information.

Recently, there has been an intense wave of innovative change in business models generated by a new infrastructure called Physical Internet (PI) or " $\pi$ ". The PI is a novel concept in supply chain logistics with the potential of modernizing material handling, logistics, and facilities design aiming to enhance economic, environmental, and societal efficiency. PI is a vision for moving physical objects via a set of processes, procedures, systems, and mechanisms from an origin point to the desired destination in a way like how digital Internet moves packets of information from a host computer to another computer. PI thus emphasizes on following (1) Digital Internet exploitation, (2) seamless interconnectivity of logistics services, and (3) the magnitude expected for changes that are required (Montreuil et al., 2013). The framework of PI is based on standard and smart modular PI containers or  $\pi$ -containers that can be transported by all means (e.g., planes,

trucks, barges, drones, and private cars) with ease (Crainic & Montreuil, 2015). PI containers are modularly sized from small parcels to large maritime containers that are moved through multimodal, distributed transportation networks in which the transit sites consolidate containers from various origins to optimize the loading on the upcoming level. PI is an open interconnected network that includes open logistics facilities such as open semi-trailer transit centers, open cross-docking hubs, and open warehouses, which enables a Global Logistics Web (GLW) (Montreuil et al., 2013).

Logistics Web				
1. Mobility Web	2 Distribution Web			
1.1 Unimodal transport	2.1 Distribution Center			
1.2 Multimodal transport	2.2 Warehouse			
1.3 Transport management	2.3 Inventory control			
1.4 Innovation	2.4 Innovation			
3 Realization Web	4 Service Web			
3.1 Production center (open fabs)	4.1 Legal framework			
3.2 Production module	4.2 Access rules & structure			
3.3 Demand management	4.3 Security			
3.4 Innovation				

Figure 4 Logistics web attributes, source: Fergani et al. (2019).

In Fergani et al. (2019), a clustering strategy is provided to classify the literature dedicated to PI paradigm. This paper reviews scientific articles presented in the field of PI and categorise them on the basis of three factors: logistics web, organization, and resources. Figure 4 presents the attributes of the logistics web addressed in the literature. As observed from the survey conducted by Fergani et al. (2019), there are a very limited number of publications on the transport management concerning route planning and cost determination in PI, specifically multimodal transport is more addressed in the literature compared to the unimodal one. This gap provides supports the motivation for this thesis.

The problem statement in this thesis consists of optimizing the transportation cost for unimodal freight delivery in a supply chain consisting of a multiple suppliers and multiple buyers/customers in what we term as a " $\pi$ -Supply Chain" ( $\pi$ -SC). Figure 5 depicts the conceptual model of  $\pi$ -SC.

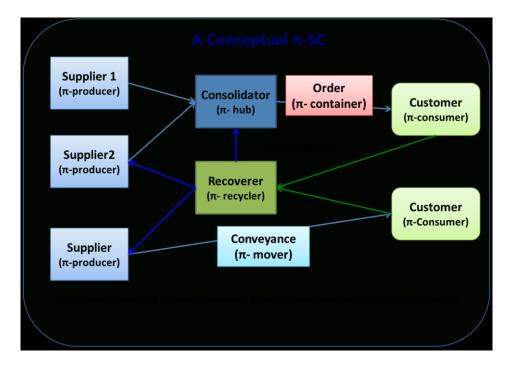


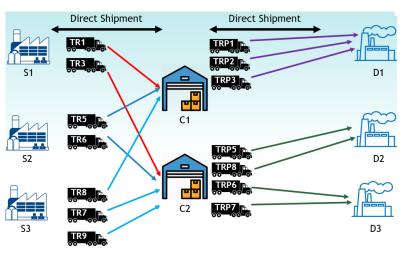
Figure 5 A conceptual  $\pi$ -Supply Chain, source: Ülkü, M.A. (2019)

Ülkü, M.A. (2019) states that "A Physical Internet Supply Chain (PI- or  $\pi$ -SC) is a collective set of suppliers, customers, and value-recovery (e.g., reverse logistics) companies with the common goal of achieving sustainable production, delivery and consumption, by maximizing economic, environmental, and social shared-value of their business eco-system on a global scale, and by collaboratively devising and utilizing smart technologies, modular resources (e.g.,  $\pi$ -containers,  $\pi$ -movers) and infrastructures (e.g.,  $\pi$ -nodes) on a  $\pi$ -network."  $\pi$ -SC management, poised to a paradigm shift, probes the concept of business-as usual, brings about implementable disruptive innovations to SC infrastructure, operations, and leadership.

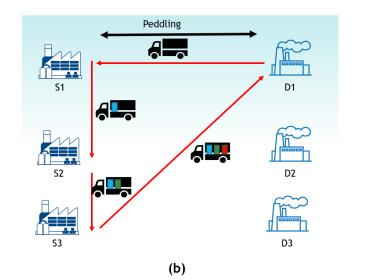
This research presents a comparison analysis based on freight transportation cost between the three models shown in Figure 6. The first model is a Binary Linear Programming (BLP) model for the PI supply chain configuration with size constraint of  $\pi$ -containers, with the configuration name Model P. The  $\pi$ -containers with varying sizes as per the orders (combination of products manufactured/assembled at a supplier) are delivered to the buyers as per their demands from specific suppliers through a network of uncapacitated  $\pi$ -hubs. In contrast to the PI system, which includes a multiple  $\pi$ -hub network, this configuration consists of 2-echelons. The first leg of the network comprises of set of suppliers delivering the  $\pi$ -containers on a set trucks owned by the supplier to the selected  $\pi$ -hubs as direct shipments, this selection is based on the minimum transportation cost and size constraints of  $\pi$ -containers. The second leg of the network comprises of a set of  $\pi$ -hubs, similar to the one in first leg and a set of buyers. Here, the fleet of trucks are owned by the  $\pi$ -hubs and they deliver to the buyers as per their demands on the routes as direct shipments, selected by the mathematical model based on minimum transportation cost.

The second model is a standard transportation model; we call it Model S. As observed in literature, Model S is analogous to peddling, which a transportation configuration in which fleet of trucks is owned by the buyers, pick up products at one or

8



(a)



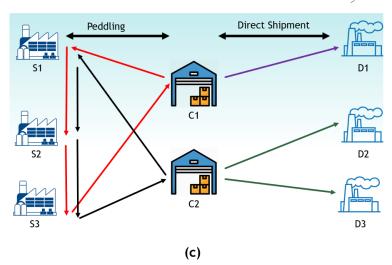


Figure 6 (a) Model P (b) Model S (c) Model H

several suppliers and deliver them to one or several plants. Peddling does not involve any hubs or cross-docking centres, which increases the distance travelled by a single truck, as it has to travel larger distance without any consolidation point/center. For our problem, this configuration falls under the category of Capacitated Vehicle Routing Problem (CVRP), which is a subcase of Vehicle Routing Problem (VRP). A CVRP consists of a fleet of identical vehicles located at a depot (buyers in our case) with a known capacity. There are buyers have a known demand to be fulfilled by the suppliers and the cost of transportation between any pair of suppliers, or between any supplier and the buyer, is also known. The objective is to find the minimum transportation cost for the freight delivery routes, each route starting and ending at the buyer. Mathematical model of CVRP ensures that each supplier is visited by only one truck and no truck exceeds its capacity. The third model is a hybrid model, so the name Model H. This configuration integrates the concepts of Model P and Model S in the transportation network. Model P has greater influence on this configuration as it follows majorly the PI framework with a network of  $\pi$ -hubs in contrast to Model S. The supply chain network here is 2-echelon as well, but with the integration of peddling on the first leg, in which the fleet of trucks owned by the  $\pi$ -hubs pick up  $\pi$ containers from one or several suppliers and deliver them back to the respective  $\pi$ -hub. For the second leg, the fleet of trucks owned by the  $\pi$ -hubs deliver to the buyers as per their demands in as direct shipment. Further, we compare these three models based on their system wide optimization of minimum total transportation cost and study the results based on a case study of Mexican automotive supply chain consisting of tier 1 suppliers and Original Equipment Manufacturers (OEMs).

Through this research, we contribute to the literature by conducting a performance analysis based on systemwide transportation cost between the Models P, S, and H on the basis of the following KPIs: fuel, labor, and truck cost. Our hybrid model (H) aims to bring together the logistical benefits of both peddling (via Model S) and PI (via Model P). As an illustrative example, we test our models based on the logistics data obtained from an automotive supply chain in Mexico. The optimality results showcased that Model H may outperform Models S and P, total systemwide transportation cost, which is a function of vehicle capacity utilization, total distance travelled (loaded or empty), among others.

Remainder of the thesis is arranged as follows. In chapter 2, a literature review related to PI paradigm is conducted, which includes the research conducted in introduction, design and implementation of PI infrastructure with the application of novel technologies that enable the PI. The proposed methodologies for all three configurations are described in chapter 3. In this chapter we present the mathematical formulations and heuristics used to develop the three models (Model P, Model S, and Model H). Chapter 4 focuses on the computational experimentation and analysis between the proposed systems based on a case study of Mexican automotive industry. This chapter discusses the approach adopted for data collection and selection of parameters, with the static optimization results obtained by implementation of the proposed models in chapter 3. In addition, we also define the Key Performance Indicators (KPIs) and based on these KPIs we compare the three supply chain networks. Finally, conclusions and future research directions are discussed in chapter 5.

### **CHAPTER 2 LITERATURE REVIEW**

In this chapter we focus on the literature review on Physical Internet. The Term Physical Internet (PI) was first introduced as a big headline on the front page of The Economist in June 2006. The issue consisted of a logistics survey, with supply chain and logistics articles. Apart from the headline, the term PI was not emphasized until Montreuil (2011). Its capabilities, key features, comparison with Digital Internet have led to the main question: "Why would the world need a Physical Internet?" The answer to the latter question became vivid after the thirteen bold unsustainability symptoms presented by Montreuil (2011). The rest of the curiosities led to the definition of PI vision through 13 characteristics, briefly shown in Figure 7.

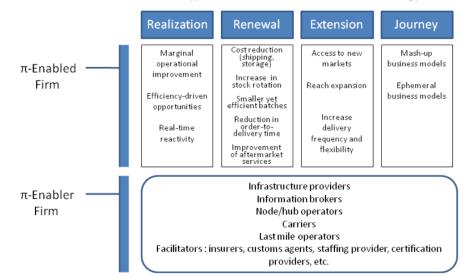
S.No	Thirteen characteristics defining the Physical Internet vision		
1	Encapsulation merchandises in world standard smart green modular containers		
2	Aiming towards universal interconnectivity		
3	Evolve from material to $\pi$ -containers handling and storage systems		
4	Exploit smart networked containers embedding smart objects		
5	Evolve from point to point hub and spoke transport to distributed multi-segment intermodal transport		
6	Embrace a unified multi-tier conceptual framework		
7	Activate and exploit an Open Global Supply Web		
8	Design products fitting containers with minimal space waste		
9	Minimize physical moves and storages by digitally transmitting knowledge and materializing objects as locally as possible		
10	Deploy open performance monitoring and capability certifications		
11	Prioritize webbed reliability and resilience of networks		
12	Stimulate business model innovation		
13	Enable open infrastructural innovation		

Figure 7 Thirteen characteristics defining the Physical Internet vision,

source: Montreuil (2011)

An overview of key elements of PI, which are the foundation of PI paradigm, is provided in Montreuil et al. (2010). These elements are classified into three main categories: containers, movers and nodes.

In Ballot et al. (2012), design approach for interconnected logistic services using open hub network is introduced through encapsulation of materials/goods in PI container or  $\pi$ -containers to tackles the sustainability issues in fragmented supply chains. This paper explains that PI enables users to contemplate and act in terms of open global mobility web and supply web, which helps in transforming logistics towards seamless and efficient interconnections of all logistics network.



Type of Business Model Innovation Strategy

Figure 8 Implications of different types of business model innovation strategies for  $\pi$ -

Enablers and  $\pi$ -Enabled firms, source: Montreuil et al. (2012)

Potential impacts of PI on business model innovation were the main focus of Montreuil et al. (2012). This paper classifies firms into two categories:  $\pi$ -enablers and  $\pi$ -

enabled. The  $\pi$ -enablers are those firms that provide the infrastructural tools for the implementation purpose and  $\pi$ -enabled firms are the ones that exploit those tools for value creation. Figure 8 shows the relationship between  $\pi$ -enablers and  $\pi$ -enabled firms.

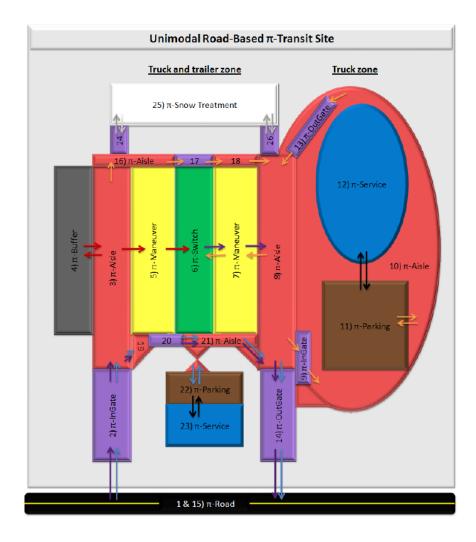


Figure 9 Block Layout for the Proposed Functional Design, source: Meller et al. (2012).

In Meller et al. (2012), functional design of road-based PI facilities needed for the operation of PI is provided as shown in Figure 9. Essentially, PI facilities are  $\pi$ -transit centres that facilitate the transfer of  $\pi$ -carriers from inbound to outbound destinations. It provides the method of transferring  $\pi$ -trailers from one truck to other but with a notion of

considering the uncertainties involved due to arrival times of driver-trailer pairs. This paper also discusses two KPIs with the perspective of customers of the  $\pi$ -transit centre and the operators.

In Sohrabi et al. (2012), scenario-based distribution network design model is introduced which involves rigorous assessment of economic performance potentials of PI. This paper adopts an optimization-based approach to develop a generic distribution design network and adapts the model for existing closed and collaborative distribution systems, as well as for open distribution web, a key constituent of logistics web in PI (Montreuil, 2011). Research conducted in Sohrabi et al. (2012) also characterises three key drivers of distribution network design, which are available capacity, market-demand, and network cost. Also, it describes the future shaping variables that depend on time, location of distribution network resources, and product type for the future business environments.

Layer	OSI model:	TCP/IP model:	OLI model: Physical
	<b>Digital Internet</b>	Digital Internet	Internet
1	Physical	Physical	Physical
2	Data Link	Data Link	Link
3	Network	Network	Network
4	Transport	Transport	Routing
5	Session	Application	Shipping
6	Presentation		Encapsulation
7	Application		Logistics Web

Table 1 Layers of OSI, Internet and OLI models, source: Fontane et al. (2012)

A seven layered Open Logistics Interconnection (OLI) model and five layered TCP/IP model (Digital Internet) is describes and illustrated in Fontane et al. (2012). Similar to Open System Interconnection (OSI) model and Digital Internet (DI), which has structured layers that facilitates interconnections between digital counterparts, an OLI model is proposed in contrast to enable the interconnections of logistic services globally in PI (Table 1).

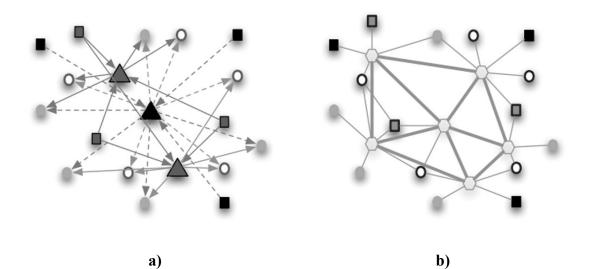


Figure 10 a) Overlapping but disconnected logistics network;b) Interconnected logistics network, source: Fontane et al. (2012)

Figure 10 depicts two different logistic network topologies, overlapping yet disconnected and interconnected to justify the radical impacts on logistics structuring, operations and performance as well as on the business models of Physical Internet users (retailers, distributors, manufacturers, etc.) proposed by Montreuil (2011).

Meller et al. (2012) introduced a first formal definition of PI as "An open global logistics system founded on physical, digital and operational interconnectivity through encapsulation, interfaces and protocols." This paper provides an insight to the foundations of PI introduced by Montreuil (2011) and explains eight foundations of PI, shown in Figure 11. The design and development methodology of a mobility web simulator is proposed in Montreuil et al. (2013) to study and quantify the effect of evolving from current logistics

system to PI on economical, environmental, and social efficiencies with a case study in France. This paper adapts the three-level approach defined in Montreuil et al. (2010) to provide a general architecture for developing a mobility web simulator. The approach is to capture the complexity and dynamicity of logistics contexts by mapping software agents with real world decision-making actors or systems.

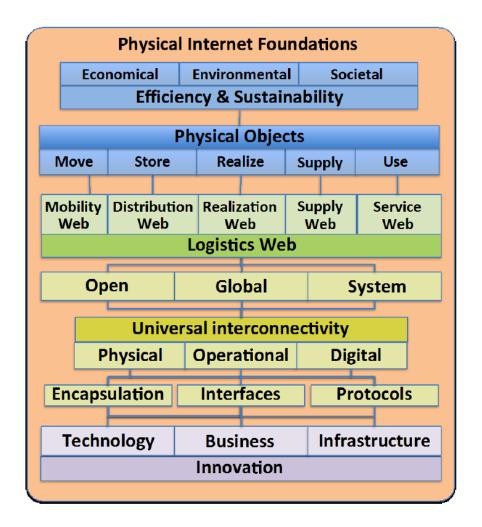


Figure 11 Physical Internet foundations framework, source: Montreuil et al. (2013)

In Sohrabi & Montreuil (2014), an interconnected distribution-planning framework is proposed exploiting the open distribution web in PI. The framework is structured through four layers: network, distribution, deployment, and delivery, which facilitate businesses to distribute its products across global markets, utilizing the currently open Distribution Centers (DC) that are operated by other businesses. In addition, this paper also proposes the distribution policy for a mid term planning horizon (e.g. season, month) and parameterize the policy for each product at each open DC in regard to the market served.

Table 2 Analogy between computing network and physical network, source: Sarraj et al.

(20)	11	Δ	١
(20	· 1	т.	J

Network	Internet	Physical Internet	Interconnection function
Flow	Datagram	$\pi$ -Container	Encapsulation of merchandise
Node	Router	Hub	Place of orientation (sorting), change of mode, service provider
	Host (unique address)	Supplier or consumer	Place of containerisation and de-containerisation
Arc	Wire or wave connection	Transport services	Punctual or regular transport between two hubs

Sarraj et al. (2014) presents analogy between DI and novel logistics service networks based on PI, due to the strong similarities in both the networks (Table 2). Even though the type of object being transported differs. The proposed analogy is based on three vital characteristics: the definition of interconnection, the structure of the networks and the routing of objects through these networks.

In Tremblay et al. (2015), a synthesis of transformation of goods encapsulation by implementation of  $\pi$ -containers is proposed with introduction of three-tier structural characterization of  $\pi$ -containers. Figure 12 depicts the general characteristics of  $\pi$ containers, presented in the paper. The three tiers modular design of  $\pi$ -containers consist of transport containers (T-containers), handling containers (H-containers) and packaging containers (P-containers).

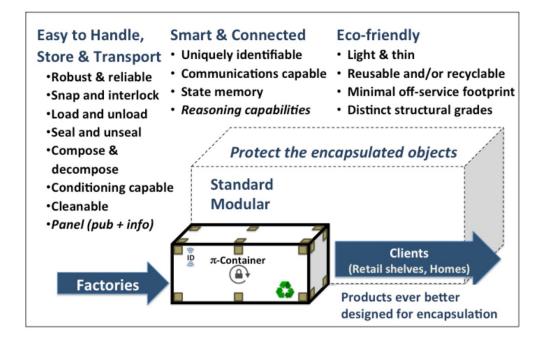


Figure 12 General characteristics of  $\pi$ -containers, source: Tremblay et al. (2015)

Table 3 Contrasting characteristics of existing private supply networks and

Supply Network design	Decision making level	Facility utilization	Geographical extension	Customer service level
PSN	Strategic	Poor as facilities are utilized by a single company through long-term contracts	Constrained to the single company's network	Compromised by location and capacity of single company's facilities
SSW	Strategic	Improved relative to PSN but still constrained to partnering companies and long-term commitments	Constrained to the shared web of partnering companies	Compromised by location and capacity of partnering companies' facilities
OSW	Tactical, Operational	Improved by opening available space to other companies within short-term contracts	Globally extended	Fast and reliable by exploiting globally dispersed open facilities

shared supply networks, source: Sohrabi & Montreuil (2011).

In Sohrabi & Montreuil (2011), an exploratory study is conducted to assess the potential benefits of evolving from current supply network design, typically Private Supply Networks (PSN) and Shared Supply Webs (SSW) to PI enabled Open Supply Web (OSW). This research provides the contrasting characteristics of existing PSN and SSW with the proposed OSW on the basis of facility utilization, geographical extension, and customer service level as depicted in Table 3.

In Peng et al. (2019), a multi-objective mixed integer linear programming model is proposed to explore the sustainability performance of PI in an integrated productioninventory-distribution system. This paper adopted the approach of augmented  $\varepsilon$ -constraint method to solve the model and compared the sustainability performance of PI system with that of traditional and horizontal collaboration networks covering all the three dimensions of sustainability: economic (total cost), environmental (Green House Gasses or GHG emissions) and social (accident risks).

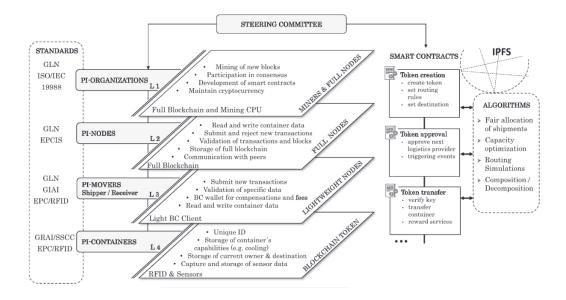


Figure 13 conceptual framework of Blockchain design architecture in PI, source:

Treiblmaier (2019)

In Marino et al. (2019), the solutions for tackling the challenges on implementation of Internet of Things (IoT) in PI are discussed. Challenges of efficient implementation of IoT in PI are due to the modularity and dynamicity of PI systems. This paper explores the role of IoT in designing of hyper-connected and interoperable  $\pi$ -containers to achieve the goal of EU H2020 ICONET project, which is to extend the research around the PI concept by designing a new networked architecture for interconnected logistics hubs and by developing a cloud-based PI framework and platform. In Treiblmaier (2019), this research provides a decentralised approach based on Blockchain technology, which offers tackles the barriers concerning the exchange of value and physical assets in logistics networks under the PI paradigm. This paper presents a conceptual framework of Blockchain design architecture, which comprises a four-layered framework as shown in Figure 13 and illustrates its application through an industry case study.

In Venkatadri et al. (2016), a MILP model for one-way optimal dispatch between a pair of nodes is developed and is extended for the two-way point-to-point (P2P) optimal dispatch between a pair of nodes. This model is used to characterise the performance of both the networks on the basis of the following logistics KPIs: total cost, inventory cost, transportation cost, number of truck trips or sector trips, average number of transfers, and average delivery time. This paper also presents the direction of implementing the P2P model to traditional and PI based logistics network.

In Fazili et al. (2017), a Monte-Carlo based comparison is presented within a sequential three-phase optimisation framework to quantify the advantages and disadvantages of PI logistics system over Conventional (CO) logistics network. This paper provides the logistics and routing optimization framework of three systems, PI, CO and

intermediate hybrid (HY) and compares them on the basis of a three-phased optimisation framework on following KPIs: Number of container packing and unpacking instances, total hours of container routing, number of trucks in service, average hours worked per truck, percentage drivers back home at the end of the day, and total systems cost including the costs operations, social impact, material handling and fixed installation.

The scope of PI and its application is diverse. Collaboration of PI concept with different sectors such as humanitarian logistics is the future of making supply chains sustainable by interconnecting them globally. In Abdoulkadre et al. (2014), an interconnected humanitarian logistics system based on PI paradigm is proposed. This paper provides literature on the main humanitarian logistics and the issues encountered in current practices with a proposition of repositioning it through a PI conceptual framework. Ülkü et al. (2015) also provides the insights on humanitarian logistics and challenges faced due to inefficiencies in supply chains. Abdoulkadre et al. (2014) states that "the aim is to enable efficient interconnectivity of individuals, donors, contractors, suppliers, NGOs, international institutions, government and beneficiaries."

As observed from the literature, the PI has gathered a lot of research interest; however, there are a number of questions which remain unaddressed. This thesis aims to fill the gap in literature by comparing the logistics performances between peddling in conventional logistics, PI logistics, and a combination of these both systems, which we reefer to as a hybrid model. Peddling generally improves vehicle capacity utilization, but also involves longer travel distance. PI tries to improve vehicle capacity utilization through consolidation and also distance travelled by locating hubs strategically. The thesis analyzes the costs of both configurations in addition to proposing a hybrid model to potentially realize the benefits offered by each. Additionally, we emphasize the potential enabling capacities to PI of those new (technological) paradigms such as IoT, Big Data, Industry 4.0 etc.

#### **CHAPTER 3 PROBLEM FORMULATION**

In this chapter, we will provide the mathematical formulation for our freight delivery problem with the view of optimizing the system wide transportation cost for the three supply chain networks PI (Model P), Standard model (Model S) and Hybrid model (Model H). In the following subsection, we have discussed the three settings:

#### **MODEL P – PHYSICAL INTERNET**

In this model there are a set of multiple suppliers s, multiple demand points/buyers d and uncapacitated consolidation  $\pi$ -hubs c in a 2-echelon framework. Each Supplier own a homogenous fleet of trucks  $t_1$  for direct shipment to  $\pi$ -hubs and each  $\pi$ -hub owns a homogenous fleet of trucks  $t_2$  for direct shipment to buyers. There is a set of  $\pi$ -containers i, which are assigned to suppliers for encapsulation of the products manufactured or assembled at the supplier's facility. The  $\pi$ -containers have different sizes  $q_i$ , which interconnect and form a composite cluster that is loaded in the truck with capacity constraint. Each buyer has a known demand of  $\pi$ -containers from specific suppliers and supplier fulfils the demand by shipping it through a  $\pi$ -hub. We present a binary linear program adapted from Küçükoğlu & Öztürk (2017) in which they present a two-stage Mixed Integer Linear Programming (MILP) model for the transportation problem of crossdocking network design integrated with truck-door assignments to minimize total transportation costs from suppliers to customers. For our research, we have focused on the first stage of their model, which formulates the transportation problem of the network with two-dimensional truck-loading constraints. Their problem consisted of suppliers, customers (or destinations) and cross-docking centers. The products flow from suppliers to

customers through cross-docking centers according to customer demand. Each product from the suppliers is loaded into incoming and outgoing trucks according to the twodimensional truck-loading constraints. We eliminated the two-dimensional truck-loading constraints, but we introduce the concept of  $\pi$ - containers with size constraint. The objective of this model is to minimize the overall logistics cost. Table 4 below gives the set of parameters and decision variables considered. We used Binary Linear Programming (BLP) to solve this model, as the objective function is linear, and the variables are binary. The linear program implemented in GUSEK for Model P is presented in Appendix I.

Paran	Parameters		
S	Index for supplier $s \in S$ , $ S  = n$ .		
С	Index for consolidation $\pi$ -hub $c \in C$ , $ C  = h$ .		
d	Index for demand point (buyer/customer) $d \in D$ , $ D  = m$ .		
i	Index for an order consolidated in a $\pi$ -container $i \in I$ , $ I  = o$ .		
$t_1$	Index for a truck between suppliers and $\pi$ -hubs $t_1 \in T_1$ , $ T_1  = \overline{t_1}$ .		
t <sub>2</sub>	Index for a truck between $\pi$ -hubs and demand points $t_2 \in T_2$ , $ T_2  = \overline{t_2}$ .		
sl <sub>i</sub>	Supplier label of $\pi$ -container $i; i \in I$ .		
dl <sub>i</sub>	Demand point label of $\pi$ -container $i; i \in I$ .		
$st_{t_1}$	Supplier label of truck $t_1$ between suppliers and $\pi$ -hubs, $t_1 \in T_1$ .		
$ct_{t_2}$	PI hub label of truck $t_2$ ; $t_2 \in T_2$ .		
T <sub>s</sub>	Trucks available at supplier $s$ ; $s \in S$ .		
T <sub>c</sub>	Trucks available at $\pi$ -hubs $c; c \in C$ .		

Table 4 Parameters and decision variables for Model P

Set of $\pi$ -containers destined to $d, d \in D$ .			
Size of $\pi$ -container $i; i \in I$ .			
Maximum capacity of a truck.			
Minimum travel distance from supplier <i>s</i> to $\pi$ -hub <i>c</i> , $s \in S, c \in C$ .			
Minimum travel distance from $\pi$ -hub <i>c</i> to demand point <i>d</i> ; $c \in C, d \in D$ .			
ite sets			
${t_1 \in T_1: st_{t_1} = sl_i}$ ; If the trucks belong to first leg (i.e. between suppliers			
and $\pi$ -hubs), this is the subset of trucks which have same supplier label as of			
$\pi$ -containers.			
$\{i \in I: sl_i = st_{t_1}\}$ ; For all the $\pi$ -containers, this is the subset of $\pi$ -containers			
with same supplier label on the trucks belonging to first leg.			
$\{i \in I: st_{t_1} = sl_i\}$ ; For all the $\pi$ -containers, this is the subset of supplier			
trucks with same supplier label on the $\pi$ -containers.			
Decision variables			
$ \begin{cases} 1, & \text{if } \pi\text{-container } i \text{ is transported to } \pi\text{-hub } c \text{ on a truck } t_1 \\ 0, & \text{otherwise} \end{cases} $			
{1, if $\pi$ -container <i>i</i> is transported to demand point <i>d</i> on a truck $t_2$ } {0, otherwise			
$ \left\{\begin{array}{l} 1, & \text{if truck } t_1 \text{ is assigned to } \pi \text{-hub } c \\ 0, & \text{otherwise} \end{array}\right\} $			
$ \begin{cases} 1, & \text{if truck } t_2 \text{ is assigned to demand point } d \\ 0, & \text{otherwise} \end{cases} $			

# **Objective function for Model P:**

where 
$$Z_P = \sum_{s \in S} \sum_{c \in C} \sum_{t_1 \in T_s} td_{sc} v_{t_1c} + \sum_{c \in C} \sum_{d \in D} \sum_{t_2 \in T_c} td_{cd} v^o_{t_2d}$$

Subject to:

$$\sum_{t_1 \in \varepsilon_i} \sum_{c \in C} z_{it_1c} = 1 \ \forall i \in I$$
(P.1)

$$\sum_{c \in C} v_{t_1 c} \le 1 \quad \forall t_1 \in T_1 \tag{P.2}$$

$$\sum_{i \in \rho_{t_1}} z_{it_1c} \le M. v_{t_1c} \quad \forall t_1 \in T_1, c \in C$$
(P.3)

$$\sum_{i \in \pi_i} \sum_{c \in C} z_{it_1 c} q_i \le Q \ \forall t_1 \in T_1$$
(P.4)

$$\sum_{t_2 \in T_2} \sum_{d \in dl_i} z^o{}_{it_2 d} = 1 \ \forall i \ \in I$$
(P.5)

$$\sum_{d \in D} v^o{}_{t_2 d} \le 1 \quad \forall t_2 \in T_2 \tag{P.6}$$

$$\sum_{i \in I_d} z^o{}_{it_2d} \le M. v^o{}_{t_2d} \quad \forall t_2 \in T_2, d \in D$$
(P.7)

$$\sum_{i \in I} \sum_{d \in dl_i} z^o{}_{it_2 d} q_i \le Q \ \forall t_2 \in T_2$$
(P.8)

$$\sum_{t_1 \in \varepsilon_i} z_{it_1c} = \sum_{t_2 \in T_c} \sum_{d \in dl_i} z^o{}_{it_2d} \quad \forall i \in I, c \in C$$
(P.9)

$$z_{it_1c}, z^{o}_{it_2d}, v_{t_1c}, v^{o}_{t_2d} \in Binary$$
 (P.10)

The objective function (P.0) minimizes the total transportation cost of the incoming and outgoing trucks from  $\pi$ -hubs in the PI network. Constraints (P.1) ensure that each  $\pi$ -container can be transported to only one  $\pi$ -hub by only one of the supplier trucks. Similarly, constraint (P.5) ensures that each  $\pi$ -container can be delivered to its destination by only one of the vehicles available at  $\pi$ -hubs. Constraints (P.2) and (P.6) show that each of the available trucks at the supplier and  $\pi$ -hub is used at most once and assigned to one location. Constraint (P.3) ensures that a truck at supplier can only be used for transportation if it is loaded with at least one  $\pi$ -container. Similarly, constraint (P.7) ensures that a truck at  $\pi$ -hub can only be used for transportation if it is loaded with at least one  $\pi$ -container. Similarly, constraint (P.4) and (P.8) ensures that only those  $\pi$ -containers will be transported in a truck in which the sum of their sizes is less than or equal to the truck capacity. Constraint (P.9) is a flow balance constraint that maintains the product continuity at  $\pi$ -hubs, i.e., if a  $\pi$ -container is dropped at a  $\pi$ -hub, and then it must be delivered from that same hub to its destination. Finally, constraints (P.10) impose the bounds on the decision variables.

# **MODEL S - PEDDLING**

This configuration consists of multiple suppliers *s* and multiple demand points *d*. Every demand point owns a homogenous fleet of trucks  $T_d$ , performing the freight delivery in peddling fashion. We adapted this model from Sungur et al. (2008). Each of the truck has a maximum capacity of Q, which limits the number of suppliers it can visit before returning to the demand point. Each route must start at a demand point, visit a subset of suppliers and then return to the demand point. All suppliers must be visited exactly once. We represent the problem using a graph  $G(S^o, \partial)$ , in which  $\partial \in S \cup T_d$  is a set of nodes associated to

suppliers *s* and the homogenous fleet of trucks  $t_3$  at a demand point. Set  $\partial$  contains the arcs (x, y) for each pair of nodes  $x, y \in S^o$ . The cost of crossing an arc  $(x, y) \in \partial$  is  $td_{xy}$ . Each supplier has a requirement to fulfil the demand  $d_x > 0$  for each  $x \in S$  and  $d_r = 0$  from the demand point. For each demand point, the model is implemented separately as it works with a fleet of truck at a single demand point. The objective is to minimize the total logistics cost of the network, which is obtained by addition of all the minimum transportation costs acquired from implementation of Model S for each demand point. We used Mixed Binary Linear Programming (MBLP) to solve this model, due to linear objective function and mixed variables (binary and continuous). The linear programming mathematical model is presented as follows:

Parai	neters
S	Index for supplier $s \in S$ , $ S  = n$ .
T <sub>d</sub>	Index for homogenous trucks at demand point $t_3 \in T_d$ , $ T_d  = r$ .
Q	Maximum capacity of a truck at demand point $d$ .
s <sup>o</sup>	Index for supplier and homogenous trucks at demand point $s^o \in S^o$ , $ S^o  = n \cup r$ .
td <sub>xy</sub>	Minimum travel distance between two nodes <i>x</i> and <i>y</i> ; $x, y \in S^o$ .
$d_x$	Index for size of $\pi$ -containers required from each supplier $s$ ; $d_x > 0$ , $d_r = 0$ , $x \in S$
Decis	ion variables
Z <sub>xy</sub>	{1, if $\pi$ -container <i>i</i> is transported supplier <i>x</i> to supplier <i>y</i> }; <i>x</i> , <i>y</i> $\in$ <i>S</i> <sup>o</sup> {0, otherwise
$a_x$	Cumulated $\pi$ -containers from supplier <i>s</i> on the route; $x \in S^o, x \ge 0$

# **Objective function for Model S:**

$$\frac{\min Z_S}{Z_{xy}, a_y \,\forall x, y} = \sum_{i \in S^o} \sum_{j \in S^o} t d_{xy} z_{xy}$$
(S.0)

Subject to:

$$\sum_{i \in S} z_{xy} = 1 \ \forall \ y \in S^o$$
(S.1)

$$\sum_{j \in S} z_{xy} = 1 \quad \forall \ x \in S^o \tag{S.2}$$

$$a_x \ge 0 \qquad \forall \ x \in S^o \tag{S.3}$$

$$d_x \le a_x \le Q \qquad \forall \ x \in S^o \tag{S.4}$$

$$a_y \ge a_x + d_y z_{xy} - Q(1 - z_{xy}) \quad \forall x , y \in S^o$$
 (S.5)

$$z_{xy} \in Binary$$
 (S.6)

The Objective function (S.0) imposes that the total travel cost of the route in between supplier *s* and demand point *d* is minimised. Constraints (S.1) and (S.2) ensure that all suppliers are visited exactly once. Constraints (S.4) and (S.5) ensure together that the vehicle capacity is not exceeded. Constraints (S.5) also avoid subtours in the solution. Constraint (S.3) imposes that the  $\pi$ -containers picked up from a supplier *s* is a positive. Finally, constraint (S.6) introduces the boundary limitation on the decision variable  $z_{xy}$ .

# **MODEL H - HYBRID**

This configuration is an integrated version of Model P and Model S, so it is a hybrid model. As Model P, it is a 2-echelon model with multiple suppliers and multiple demand points. Each demand point has a specific requirement of  $\pi$ -containers *i* with different sizes from multiple suppliers. Supplier must fulfil the requirement by delivering the freight to demand point as per requirement through a  $\pi$ -hub *c*. Each  $\pi$ -hub owns a homogenous fleet of trucks  $t_2$  for collecting  $\pi$ -containers from suppliers in peddling fashion and for direct shipment to demand point. There is a set of  $\pi$ -containers *i* that are assigned to suppliers for encapsulation of the products at the supplier's facility. The  $\pi$ -containers have different sizes that are loaded in the truck with capacity constraint. We implemented Model S in the first leg of the network, which follows the peddling logistics in between suppliers and  $\pi$ -hubs. Each truck owned by  $\pi$ -hubs collects the  $\pi$ -containers from multiple suppliers and return to the same  $\pi$ -hub for consolidation. For the second leg, the consolidated shipment at the  $\pi$ -hub is then shipped directly to the demand point.

The heuristics of the integration process is as follows:

- 1. The solutions obtained from solving Model P, provides us with the data of  $\pi$ -containers being received at the  $\pi$ -hubs for consolidation and for further direct shipment on the second leg. Utilization of same parameters ensures that no matter what the route is the quantity of  $\pi$ -containers received at the  $\pi$ -hubs remains the same. This obtained data of quantity of  $\pi$ -containers serve as the demand parameter for the first leg of the model.
- 2. Demand parameters (quantity of  $\pi$ -containers at  $\pi$ -hubs) obtained in the first step is used to perform peddling on the first leg, which lead us to implement the Model S.

3. After implementing the Model S for each π-hub receiving π-containers from suppliers in peddling fashion, we add the minimum transportation costs from all the routes and obtain the minimum total logistics cost for the first leg. As for the second leg, previously implemented Model P gave us the total minimum transportation cost for the direct shipments from π-hubs to demand points.

Total Cost = Transportation cost (First leg) + Transportation cost (Second leg) Model S Model P

# **CHAPTER 4 NUMERICAL ANALYSIS**

In this chapter, we will discuss the implementation of all the three models (Model P, Model S, and Model H) proposed in chapter 3 on a case study of Mexican automotive industry and the results obtained by running the proposed linear programming mathematical formulation. In addition, we will compare the three configurations based on collected data and selected parameters. GUSEK (GLPK Under Scite Extended Kit, GLPSOL: GLPK LP/MIP Solver, v4.65) was used to implement the mathematical models and solved by GUROBI 8.0.1 platform. The codes for the models including data sets are provided in Appendix 1. All the software was operated in 64-bit personal computer with Intel(R) Core (TM) i7-7500U CPU, 2.7GHz.

# **DATA COLLECTION**

We started with a set of data consisting of coordinate locations of 25 Original Equipment Manufacturers (OEM) and 149 tier 1 suppliers all over Mexico. For our study, we chose five OEMs and 30 suppliers as depicted in the Figure 14.

The first step was to utilize these coordinates (Table. 5 and 6) and figure out the routing distances between the nodes. To accomplish this task, we used Geopy 1.20.0 library of python to calculate the geodesic distance between two points using the geodesic distance or the great-circle distance, with a default of the geodesic distance available as the function geopy.distance.distance (Python Software Foundation, 2019).



Figure 14 Locations of current tier-1 suppliers, plants & potential π-hubs using ArcGIS

Here's an example application of the geodesic distance:

>>> from geopy.distance import geodesic

>>> newport\_ri = (41.49008, -71.312796)

>>> cleveland\_oh = (41.499498, -81.695391)

>>> print(geodesic(newport\_ri, cleveland\_oh).miles)

538.390445368

Without loss of generality, the geodesic distance is used in our analysis. Actual road distances may also be used. In the case of the Mexican Automotive industry, the geodesic distance is not a bad approximation given the general North West/South East orientation of highways.

Suppliers	Х	Ŷ
Brose	20.555	-100.26434
Brose	20.628	-100.44201
Brose	19.115	-98.258
Industrias Norm	19.113	-98.25806
Rassini Suspensiones	28.689	-100.52078
Rassini Suspensiones	19.514	-99.086
Rassini Frenos	19.263	-98.41653
Rassini BYPASA	20.368	-99.96755
Unicar Plastics	25.394	-100.93449
Unicar Plastics	19.102	-98.20617
Accuride International	32.586	-115.3815
Accuride de Mexico	25.946	-100.22842
Cemm Mex	25.664	-100.15756
Cifunsa	25.458	-100.99398
Cifunsa	22.106	-100.90932
Cifunsa	20.699	-101.29425
CSA - Castellón México	25.781	-100.13881
DBG	25.744	-100.21524
Denso	25.771	-100.16737
Denso - Air Systems De Mexico	26.932	-101.47303
Denso - Hamaden México	25.915	-100.29368
Denso - Asmo Manufacturing	20.78	-101.31986
Denso	25.645	-100.18306
Denso	21.01	-101.47352
Ficosa	25.856	-100.29158
Ficosa	25.808	-100.35587
Frisa	25.679	-100.43329
Frisa	25.755	-100.5399
Port 1	25.738	-99.98302
Port 2	25.776	-100.14799

Table 5 Coordinates of suppliers.

# Table 6 Coordinates of demand points.

Plants	Х	Y
Volkswagen	19.117	-98.25169
Audi	19.206	-97.74914
Navistar International	21.01	-101.4726
Caterpillar	25.733	-100.5222
Daimler (Truck Manufacturing Plant)	25.241	-101.1589

Once we gathered the distances between the nodes, the next step was to locate the potential  $\pi$ -hubs, and for this, we opted the K-means clustering algorithm (Keen, 2017). We used python to solve the clustering algorithm, which consists of three steps:

- Initialization K initial "means" (centroids) are generated at random
- Assignment K clusters are created by associating each observation with the nearest centroid
- Update The centroid of the clusters becomes the new mean

The application of this algorithm on our chosen data set gave us the outcome depicted in Figure 15.

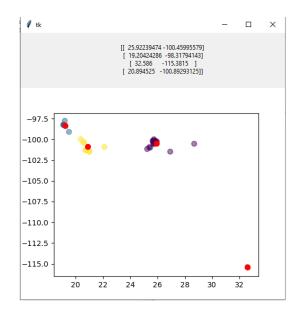


Figure 15 Location of potential  $\pi$ -hubs using K-means clustering

After gathering the potential  $\pi$ -hubs location, we again used the Geopy library to get the routing distances, including the recently added nodes (i.e.,  $\pi$ -hubs). These computations provided us with our significant parameters to our transportation problem. But a critical parameter was still missing, the sizes of the  $\pi$ - containers. For this parameter, we settled our search to the random generation of the sizes as a ratio of truck volume. Finally, after gathering all the required parameters and data sets, the subsequent task was to model this into a PI system.

# **SELECTION OF PARAMETERS**

As stated in the beginning of this chapter, our primary problem of the PI system consists of a data set of 30 suppliers, four PI hubs, and five destinations/OEMs. One hundred products were selected for our network optimization, which was randomly divided among the suppliers. Demands at the destinations were also generated randomly. Considering the number of products, we selected 45 trucks for the first leg and 35 trucks for the second leg. Due to a lack of standardization in dimensions of PI containers at the current stage of research, the products were assumed to be a PI container with a volume ratio of the capacity of trucks with a maximum capacity of 50% volume of a truck's capacity. Depending on the size ratios of the PI containers at the supplier's end, a minimum of one vehicle to a maximum of three trucks was assigned to each supplier. Similarly, a minimum of eight trucks was attached to each hub. We utilized distances obtained using Geopy 1.20.0 library of python as a metric for our cost parameter, which was used to calculate labor cost, truck cost, and fuel cost.

The distance being the base metric for our calculations, all the costs (fuel, labour, truck) depend on it. As per the Mexican statistics, we assumed fuel cost to be 3.3 km/litre, labor cost to be 4.6 \$/hr. The cost of a new truck of \$175,000 was taken with an average of 140,000 km/yr., which runs at 83.04 km/hr. Using this data collected, we converted all the costs to a dollar per kilometer standards. This resulted in fuel cost to be 0.303 \$/KM, labour cost to be 0.06 \$/km, and truck cost to be 0.1643 \$/km.

Table 7 below provides the base parameter utilized for all the three models (P, S and H).

				N	lode	l P					
S		<i>C</i>	D			<i>I</i>		<i>T</i> _	L	[]	Γ <sub>2</sub>
30		4	5			100		4	5	2	35
	I	td <sub>sc</sub>	I					td	cd		
	C1	C2	C3	C4							
S1	592.58	194.74	1525.50	92.2	9						
S2	583.20	213.60	1507.77	72.1	0		D1	5	5	D4	DE
S3	793.31	77.36	1781.60	354.	01		D1	D2	D3	D4	D5
S4	793.52	77.41	1781.77	354.	13	C1	793.35	802.35	544.63	28.11	79.92
S5	314.96	1056.23	956.21	871.	52		133.33	002.33	J+1.0J	20.11	13.32
S6	726.75	27.15	1692.55	257.	37	C2	77.95	128.48	323.43	733.3	698.38
S7	772.50	58.14	1758.32	331.	04						
S8	616.56	158.46	1560.93	129.	01	C3	1781.88	1808.19	1409.81	1105.26	1086.8
S9	55.11	707.50	1094.10	503.	50	C1	254.46	204 52	12 12	E 1 1 0 2	106.35
S10	796.42	82.99	1786.17	359.	34	C4	354.46	394.53	43.13	544.03	486.35
S11	1601.30	2202.88	530.36	1923	3.25						
S12	54.13	750.63	1116.43	571.	38						
S13	64.50	718.52	1139.72	541.	65						
S14	50.84	716.06	1085.03	510.4	47						
S15	418.20	371.93	1349.47	138.	87						
S16	576.95	288.70	1448.75	28.6	6						
S17	63.06	731.01	1134.01	554.	79						
S18	56.35	728.29	1129.94	549.	42						
S19	60.42	730.40	1132.25	553.	19						
S20	138.21	886.76	953.18	675.	43						
S21	47.18	748.42	1112.86	566.	99						
S22	568.24	295.83	1439.86	26.1	9						
S23	62.91	716.89	1138.80	539.	12						
S24	544.66	323.49	1409.77	43.2							
S25	47.08	741.94	1116.66	560.							
S26	41.13	737.94	1114.29	554.							
S27	38.85	725.49	1116.01	539.	09						
S28	25.35	736.07	1102.42	546.	26						
S29	79.24	723.83	1149.65	553.	10						
S30	62.24	730.62	1133.55	554.							

Table 7 Base parameters

								Мос										
							Der	nand	l Poi	nt 1								
		5							$ T_a $	<i>i</i>					5	o		
		16	)						6						22			
								td	xy									
	S2 S	7	58	S9	S10	S11	512 5	13	S14	S15	S19	S20	\$22	S26	S28	S30		
S2	10000.00	260.49	57.25	532.35	288.89	1989.34	591.74	560.73	540.03	171.3	2 572.56	708.77	92.86		570.1			
S7	260.49	10000.00	203.52	729.21	28.44	2246.51	766.00	733.87	738.01	408.8	5 745.63	908.13	347.06	754.49	754.0	6 745.70		
S8	57.25	203.52	10000.00	567.57			620.82	589.21	575.65			745.79	148.05	606.20	601.8			
S9	532.35	729.21	567.57	10000.00			93.67	83.54	9.29			179.26	514.56		56.3			
S10	288.89 1989.34	28.44 2246.51	231.95 2044.75	753.80			788.81 1642.55	756.70 1664.64	762.66			932.50 1480.79	375.14 1913.38	777.65	777.6			
S11 S12	1989.34 591.74	766.00	620.82	1614.48 93.67		1642.55	10000.00	32.15	93.96			1480.79	585.13	1639.37	1626.6 37.7			
S12 S13	560.73	733.87	589.21	83.54			32.15	10000.00	86.97			192.55	555.90	25.51	39.6			
S14	540.03	738.01	575.65	9.29			93.96	86.97	10000.00			170.73	521.24	74.88	56.2			
S15	171.32	408.85	216.51	365.62	436.70	1840.81	432.55	402.94	372.83	10000.0	0 414.44	539.65	153.44	415.47	407.4	8 415.3		
S19	572.56	745.63	601.13	87.62			20.40	11.94	89.89			183.28	567.31	19.32	37.3			
S20	708.77	908.13	745.79	179.26			165.46	192.55	170.73			10000.00	684.25	167.35	160.5			
S22	92.86	347.06	148.05	514.56			585.13	555.90	521.24			684.25		567.68	558.9			
S26 S28	576.06 570.18	754.49 754.06	606.20 601.86	74.07			19.95 37.72	25.51 39.62	74.88			167.35 160.54	567.68 558.90	10000.00 19.35	19.3	-		
520 S30	573.22	745.70	601.63	89.59			20.54	12.49	91.90			184.26	568.27	21.11	39.3			
<i>S</i>									Poin	-						<sup>0</sup>		
		13							6						1	.9		
								td	xy					1				
	S3	S6	S7	S	10	S11	S16	S18	S1	9	S22	S23	S24	S25	ç	29		
S3	10000.0		7.56	23.41	5.63				764.03	765.64	369.71				778.09	757.45		
S6	97.			75.56	103.07	2177.0			702.36	704.53	272.38				715.95	698.17		
S7	23.4	_		0000.00	28.44				743.93	745.63	347.06				757.93	737.73		
57 S10	5.0	_	3.07	28.44	10000.00				45.55 766.84	768.42	375.14	-			780.93	760.12		
S10 S11				20.44	2274.81	10000.0			555.11	1657.69	1913.38				642.17	1675.44		
S11 S16				340.48	368.47	1921.7			55.11 571.70	575.60	9.39				582.50	576.10		
		_																
S18				743.93	766.84	1655.1			00.00	5.66	563.38			41.82	14.61	23.27		
S19				745.63	768.42	1657.6				10000.00	567.31			45.91	15.62	18.82		
S22	369.			347.06	375.14				63.38	567.31	10000.00				574.10	567.95		
S23	752.	_		732.46	755.37	1663.5	-		11.47	14.10	553.29	-		31.95	25.86	22.55		
					///1/07	10000	v :::0	1V D	VI 7.1		2010	E91	u⊾ 1/\∩/	111/11	LL 117	L/7 30		
S24		_		373.60	401.83	1883.8			541.82	545.91	30.15	-			552.17	547.28		
S24 S25 S29	396.4 778.0 757.4	09 71	5.95	757.93 737.73	401.83 780.93 760.12	1642.1	7 582	.50	14.61 23.27	15.62 18.82	574.10 567.95	25	.86 55		33.56	33.5 10000.0		

						D	eman	d Poin	t 3						
		<i>S</i>						$ T_d $						<i>S</i> *	0
		14						6						20	C
							t	$d_{xy}$							
	S1	S4	S6	S7	S9	S12	S13	S14	S17	S20	S21	S23	S25	c'	26
C 1	-	264.09		-				-	-		-		_		
51 54	10000.00				542.43					719.67	596.01		_	589.45	584.18
S4	264.09	10000.00			750.69					929.46				778.30	774.98
56	168.97	97.66			680.83					860.08			_	715.95	711.87
S7	240.75	23.56			729.21					908.13	764.32		_	757.93	754.49
S9	542.43	750.69			10000.00					179.26			.40	82.42	74.07
S12	599.46	786.24			93.67					165.46			.78	11.83	19.95
S13	568.20	754.12			83.54					192.55			.32	25.22	25.51
S14	550.28	759.53			9.29					170.73	86.64		.97	83.16	74.88
S17	581.25	766.19			90.66					184.53			.76	17.42	21.94
S20	719.67	929.46			179.26	1					163.03			167.82	167.35
S21	596.01	784.67			86.50		-			163.03			.00	6.56	13.43
S23	566.04	752.77			80.40					192.40			_	25.86	25.06
S25	589.45	778.30	715.9	5 757.93	82.42	11.8	3 25.2	2 83.16	17.42	167.82	6.56	25	.86 1	00.000	8.36
		-											_		
S26	584.18	774.98			74.07	19.9	5 25.5		21.94	167.35			.06		
S26	584.18	774.98				19.9	s 25.5 eman	1 74.88	21.94				.06		8.30
S26	584.18					19.9	s 25.5 eman	1 74.88 d Poin	21.94				.06	8.36	
S26	584.18	<b>S</b>				19.9	5 25.5 eman	1 74.88 d Poin T <sub>d</sub>	21.94				.06	8.36	
S26		<b>S</b>   17	711.8	7 754.49	74.07	19.9: D	5 25.5 eman   t	1 74.88 <b>d Poin</b> <i>T<sub>d</sub></i>   7 <i>d<sub>xy</sub></i>	21.94 t 4	167.35	13.43	25	.06	8.36 <b>S<sup>o</sup></b>   23	10000.00
	S2 S3	<b> S</b>   17	59	7 754.49 510	511	19.9 D	eman       16 \$1	1 74.88 d Poin T <sub>d</sub>   7 d <sub>xy</sub>	21.94 t 4	167.35 521	13.43	7 S	28	8.36 <b>S<sup>o</sup>  </b> 2.3	10000.00 S30
52	52 S3 10000.00	<i>IS</i> 17 283.66 ≤	59 283.79 5	7 754.49 510 32.35 288.85	511 3 1989.34	19.99 D \$15 \$: 171.32	eman       16 \$11   	1 74.88 d Poin T <sub>d</sub> 7 d <sub>xy</sub> 518 553.82 56	21.94 <b>t 4</b> 520 9.35 708.7	167.35 167.35 7 588.08	13.43 23 558.49	7 S 561.65	.06  . : : : :	8.36 <b>S<sup>o</sup>  </b> <b>2</b> 3 <sup>529</sup> <sup>8</sup> 570.1:	10000.00
52 53	S2 S3 10000.00 283.66 1	<b> </b> <i>S</i> <b> </b> 17 283.66 283.66	59 283.79 5.022 7	7 754.49 82.35 288.89 50.49 5.60	511 3 1989.34 3 2269.92	19.9 D	eman                   	1 74.88 d Poin T <sub>d</sub> 7 d <sub>xy</sub> 573.82 56 765.97 76	21.94 t 4	167.35 167.35 7 588.08 6 784.46	13.43	7 S 561.65 763.32	28	8.36 <b>S<sup>o</sup></b> <b>2</b> 3 570.1 3 757.4	10000.00 \$30 4 573.22 5 765.6
52 53 54	52 S3 10000.00	<b> S </b> 17 283.66 3283.66 3283.66 3283.66 329 329 329 329 329 329 329 329 329 329	59 283.79 5. 0.22 7. 000.00 7.	7 754.49 S10 32.35 288.89 5.69 5.59	511 9 1989.34 3 2269.92 9 2270.08	19.9 D S15 S1 171.32 432.12 432.29	5 25.5 eman   	1 74.88 d Poin T <sub>d</sub> T <sub>d</sub> 7 d <sub>xy</sub> 573.82 56 765.97 76 766.19 76	21.94 <b>t 4</b> 9.35 708.7 4.03 929.2	167.35 521 7 588.08 6 784.46 5 784.67	13.43 523 52 558.49 752.56	7 S 561.65	.06 .06 	8.36 <b>S<sup>o</sup></b> <b>2</b> 3 570.1 3 570.1 4 757.4 4 757.6	10000.00 S30 4 573.2 5 765.6 7 765.8
52 53 54 59	S2 S3 10000.00 283.66 11 283.79	<b> S </b> 17 283.66 3283.66 3283.66 329 349 349 349 349 349 349 349 349 349 34	59 283.79 0.22 7. 000.00 7. 750.69 100	7 754.49 82.35 288.89 50.49 5.60	511 9 1989.34 3 2269.92 9 2270.08 9 1614.48	19.9 D	eman                   	1 74.88 d Poin T <sub>d</sub> 7 d <sub>xy</sub> 573.82 566 765.97 76 766.19 76 90.66 8	21.94 t 4	521 521 588.08 5784.46 586.50	13.43 523 S2 558.49 752.56 752.77	7 S 561.65 763.32 763.53	.06 28 570.1 774.6	8.36 <b>S<sup>o</sup></b> <b>Z</b> <b>3</b> 570.1 3 757.4 4 757.6 7 102.8	10000.00 S30 4 573.21 5 765.61 7 765.82 2 89.55
52	S2 S3 10000.00 283.66 11 283.79 532.35 288.89	<b>I</b> 7 34 283.66 0000.00 0.22 100 750.49 5.63	59 283.79 5.0.22 77.000.00 7.750.69 1000 5.59 7	7 754.49 510 32.35 288.8 50.49 5.6 50.69 5.55 00.00 753.8	511 511 1989.34 2269.92 2270.08 1614.48 2274.81	19.91 D S15 S: 171.32 432.12 432.29 365.62	25.5 25.5 25.5 25.5 25.5 25.5 25.5 25.5	1 74.88 d Poin T <sub>d</sub> 7 d <sub>xy</sub> 573.82 566 765.97 76 766.19 76 90.66 8	21.94 t 4	167.35 521 588.08 5 784.46 6 784.46 6 86.50 0 787.28	13.43 23 S2 558.49 752.56 752.77 80.40	7 S 561.65 763.32 763.53 59.44	.06 28 570.1 774.6 774.8 56.3	8.36 <b>S<sup>o</sup></b> <b>Z</b> <b>3</b> 529 <b>8</b> 570.1 <b>3</b> 757.4 <b>4</b> 757.6 <b>1</b> 102.8 <b>3</b> 760.1	10000.00 \$30 4 573.2 5 765.6 7 765.8 2 89.5 2 768.4
52 53 54 59 510 511	S2 S3 10000.00 283.66 11 283.79 532.35 288.89	<b>IS</b> <b>17</b> 283.66 0000.00 0.22 100 750.49 5.63 2269.92 2.2	711.8 S9 283.79 5.022 77. 300.00 7. 750.69 100 5.59 7. 270.08 16	7 754.49 \$10 \$2.35 288.88 \$0.49 5.63 \$0.69 5.55 \$0.00 753.80 \$3.80 1000.00	511 511 1989.34 2269.92 2270.08 1614.48 2274.81 10000.00	19.91 <b>D</b> 515 S: 171.32 432.12 432.29 365.62 436.70	5 25.5 Eman Eman E E E E E E E E E E E E E	1     74.88       d     Poin       T_d        T_d        7        d_xy        573.82     566       765.97     766       90.66     8       768.73     76       106     8       768.73     76       1059.58     165	21.94 t 4	521 588.08 5784.67 6784.67 686.50 0787.28 91638.66	13.43 223 S2 558.49 752.56 752.77 80.40 755.37	7 S 561.65 763.32 763.53 59.44 766.28	.06 28 570.1 774.6 774.8 56.3 777.6	8.36 <b>S<sup>o</sup></b> <b>Z</b> <b>3</b> 529 <b>5</b> 570.1 <b>3</b> 757.4 <b>4</b> 757.6 <b>7</b> 102.8 <b>3</b> 760.1 <b>3</b> 1675.4	10000.00 \$30 4 573.2 5 765.6 7 765.8 2 89.5 2 768.4 4 1659.0
52 53 54 59 510 511 515	S2 S3 10000.00 283.66 11 283.79 532.35 288.89 1989.34	<b>I</b> 7 34 283.66 0000.00 0.22 100 750.49 5.63 2269.92 2269.92 22 432.12	711.8 59 283.79 5.022 7.7 50.00 7.7 5.59 100 5.59 100 7.7 270.08 16 132.29 3	7 754.49 \$10 \$2.35 288.88 \$0.49 5.59 \$0.00 753.80 \$3.80 10000.00 \$4.48 2274.82	511 511 1989.34 2269.92 2270.08 1614.48 2274.81 10000.00 1840.81	19.91 <b>D</b> 515 S: 171.32 432.12 432.29 365.62 436.70 1840.81	5 25.5 Eman Eman E E E E E E E E E E E E E	1     74.88       d     Poin       T_d        T_d        7        d_xy        3     518       573.82     566       765.97     766       90.66     8       768.73     766       1659.58     1655       416.07     41	21.94 t 4 \$20 \$35 \$20 \$35 \$708.7 \$403 \$29.2 \$4.24 \$929.4 \$1.97 \$1.79.2 \$5.84 \$932.5 \$5.11 \$1480.7	167.35 521 7 588.08 6 784.46 6 784.67 6 86.50 0 787.28 9 1638.66 5 428.13	13.43 223 \$2 558.49 752.75 752.77 80.40 755.37 1663.54	7 S 561.65 763.32 763.53 59.44 766.28 1640.15	.06 	8.36 <b>S</b> <sup>O</sup>   <b>Z 3</b> 529 8 570.1 3 757.4 4 757.6 7 102.8 3 760.1 3 760.1 3 1675.4 8 414.6	10000.00 \$30 \$30 \$573.21 \$765.6 \$755.8 \$755.6 \$755.8 \$
52 53 54 59 510 511 515 516	S2 S3 10000.00 283.66 11 283.79 532.35 288.89 1989.34 5 171.32	IS 17 283.66 283.66 2000.00 0.22 100 750.49 5.63 2269.92 22 432.12 363.02	89           283.79         5           0.22         7           000.00         7           750.69         100           5.59         7           270.08         16           132.29         3           363.12         5	7         754.49           810         82.35           82.35         288.81           80.49         5.61           80.69         5.55           90.00         753.80           93.80         10000.00           14.48         2274.81           85.62         436.70	511 3 1989.34 3 2269.92 3 2270.08 0 1614.48 0 2274.81 1 0000.00 0 1840.81 7 1921.73	19.93 <b>D</b> 515 S: 171.32 432.12 432.29 365.62 436.70 1840.81 10000.00	5 25.5 <b>Eman</b> <b>I</b> 6 51 89.02 363.02 363.12 523.36 368.47 1921.73 161.45 10000.00	1     74.88       d     Poin       T_d        T_d        7        dxy     518       573.82     566       765.97     766       766.19     766       90.66     8       768.73     766       1659.58     1655       416.07     41       577.28     57	21.94 t 4 \$20 \$35 \$708.7 \$03 \$929.2 \$4.24 \$929.4 \$197 \$179.2 \$6.84 \$932.5 \$5.11 \$1480.7 \$0.63 \$339.6	167.35 521 588.08 6 784.46 6 784.67 6 86.50 0 787.28 9 1638.66 5 428.13 2 588.92	13.43 23 \$2 558.49 752.56 752.77 80.40 755.37 1663.54 400.38	7 S 561.65 763.32 763.53 59.44 766.28 1640.15 400.24	.06 	8.36 <b>S<sup>o</sup></b> <b>Z</b> <b>3</b> 570.1: 3 570.1: 3 757.4: 4 7 102.8 3 760.1: 3 1675.4: 4 1675.4: 4 1675.4: 5 7 102.8: 3 7 1675.4: 4 1675.4: 5 7 1675.4: 5 1675.4: 1675.4: 1675.4: 1675.4: 1675.4: 1675.4: 1675.4: 1675.4: 1675.4: 1675.4: 1675.4: 1675.4: 1675.4: 1675.4: 1675.4: 1675.4: 1675.4: 17 17 17 17 17 17 17 17 17 17	10000.00 \$330 4 573.27 5 765.67 7 765.88 2 89.59 2 768.44 4 1659.07 8 415.33 0 576.51
52 53 54 59 510 511 515 516 517	S2 S3 10000.00 283.66 11 283.79 532.35 288.89 1989.34 5 171.32 88.902	IS 17 283.66 283.66 2000.00 0.22 100 750.49 5.63 2269.92 2432.12 363.02 373.02 375.02 37	S9           283.79         5.           0.22         7.           750.69         100           5.59         7.           270.08         166           132.29         3.           363.12         5.           766.19         9.	7         754.49           810         810           82.35         288.81           90.49         5.61           90.69         5.55           90.00         753.80           91.000         753.80           93.80         10000.00           14.48         2274.81           95.62         436.77           123.36         368.41	511 9 1989.34 3 2269.92 9 2270.08 0 1614.48 0 2274.81 1 1000.00 0 1840.81 7 1921.73 3 1659.58	19.93 <b>D</b> 515 S: 171.32 432.12 432.12 432.29 365.62 436.70 1840.81 10000.00 161.45	5 25.5 <b>Eman</b> <b>I</b> 6 51 89.02 363.02 363.12 523.36 368.47 1921.73 161.45 10000.00	1     74.88       d     Poin       T_d        T_d        7        dxy     518       573.82     566       765.97     766       766.19     766       90.66     8       768.73     766       1659.58     1655       416.07     41       577.28     57	21.94 t 4 \$20 9.35 708.7 4.03 929.2 4.24 929.4 1.97 179.2 5.84 932.5 5.11 1480.7 0.63 539.6 1.70 693.3 8.69 184.5	167.35 7 588.08 6 784.66 6 784.66 6 784.67 6 86.50 0 787.28 9 1638.66 5 428.13 2 588.92 3 21.50	13.43 23 \$2 558.49 752.56 752.77 80.40 755.37 1663.54 400.38 561.57	7 S 561.65 763.32 763.53 59.44 766.28 1640.15 400.24 560.69	.06 28 570.1 774.6 774.8 56.3 777.6 1626.6 407.4 56.3	8.36 <b>S<sup>o</sup></b> <b>Z</b> <b>3</b> 570.1: 3 570.1: 3 570.1: 4 7 102.8 3 760.1: 3 1675.4: 4 16.3 576.1: 7 16.3	10000.00 330 4 573.2 5 765.6 7 765.8 2 89.5 2 768.4 4 1659.0 8 415.3 0 576.5 2 1.0
52 53 54 59 510 515 516 515 516 517 518	S2 S3 10000.00 283.66 11 283.79 532.35 288.89 1989.34 5 1989.34 171.32 89.02 573.82	<b>I</b> 7 <b>1</b> 7 283.66 283.66 283.66 283.66 2000.00 0.22 10 750.49 5.63 2269.92 22 432.12 432.12 432.57 765.97 764.03	59 283.79 5. 0.22 77 50.69 100 5.59 77 270.08 166 132.29 3 363.12 5. 766.19 5. 54 24 25 766.19	7 754.49 510 82.35 288.83 50.49 5.63 50.69 5.53 50.00 753.80 53.80 10000.00 14.48 2274.83 55.62 436.70 23.36 368.43 90.66 768.73	511           9         1989.34           3         2269.92           9         2270.08           0         1614.48           0         2274.81           10000.00         1840.81           7         1921.73           8         1659.58           4         1655.11	19.91 <b>D</b> 515 S. 171.32 432.12 432.12 432.29 365.62 436.70 1840.81 10000.00 161.45 416.07	E 25.5 E	1     74.88       d     Poin       T_d        T_d        7        d_xy        573.82     566       766.19     766       90.66     8       768.73     766       1659.58     1655       416.07     411       577.28     57       0000.00     411       577.28     57	21.94 t 4 \$20 9.35 708.7 4.03 929.2 4.24 929.4 1.97 179.2 5.84 932.5 5.11 1480.7 0.63 539.6 1.70 693.3 8.69 184.5	167.35 521 7 588.08 6 784.66 6 784.66 6 784.67 6 86.50 0 787.28 9 1638.66 5 428.13 2 588.92 3 21.50 0 20.57	13.43 523 \$2 558.49 752.56 752.77 80.40 755.37 1663.54 400.38 561.57 15.76	7 S 561.65 763.32 763.53 59.44 766.28 1640.15 400.24 560.69 31.60	.06 28 570.1 774.6 774.8 56.3 777.6 1626.6 407.4 567.4 40.2	8.36 <b>S<sup>o</sup></b> <b>Z</b> <b>3</b> 570.1 3 570.1 3 757.4 4 757.6 7 102.8 3 760.1 3 1675.4 4 2 3 760.1 3 1675.4 4 4 2 5 7 16.3 4 2 3 3 2 2 2 2 2 2 2 2 2 2 2 2 2	10000.00 S30 4 573.2 5 765.6 7 765.8 2 89.5 2 768.4 4 1659.0 8 415.3 0 576.5 2 1.0 7 7.6
52 53 54 59 510 515 516 517 518 520	S2         S3           10000.00         10           283.66         11           283.79         2           532.35         2           1989.34         12           171.32         1989.34           573.82         5           569.35         1	<b>I</b> SI <b>1</b> 7 283.66 283.66 2000.00 750.49 5.63 2269.92 22 432.12 432.12 432.12 432.12 765.97 764.03 929.26	S9           283.79         5.           0.22         7.           000.00         7.           750.69         1000           5.59         7.           270.08         16           132.29         3.           363.12         5.           764.24         3.           329.46         1	S10           32.35         288.89           50.49         5.69           50.69         5.59           00.00         753.80           33.80         10000.00           14.48         2274.81           35.62         436.77           33.80         368.41           30.66         768.77           31.97         766.84	511           9         1989.34           8         2269.92           9         2270.08           1         1614.48           0         2274.81           1         10000.00           1         1840.81           7         1921.73           8         1655.11           1         1480.79	<ul> <li>19.9.9</li> <li>D</li> <li>S15</li> <li>S1</li> <li>171.32</li> <li>432.12</li> <li>432.29</li> <li>365.62</li> <li>436.70</li> <li>1840.81</li> <li>10000.00</li> <li>161.45</li> <li>416.07</li> <li>410.63</li> </ul>	5 25.5 <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b> <b>ETTA</b>	1     74.88       d     Poin       T_d        T_d        7        d_xy        573.82     566       765.97     766       90.66     8       768.73     76       1659.58     1655       416.07     411       577.28     57       0000.00     8.69       8.69     1000       184.53     18	21.94 t 4 \$20 \$35 \$708.7 403 \$929.2 4.24 \$929.4 4.24 \$929.4 197 \$179.2 5.511 \$480.7 5.511 \$480.7 5.511 \$480.7 5.511 \$480.7 \$539.6 \$179.2 \$539.6 \$170.6 \$339.6 \$170.6 \$339.6 \$170.6 \$339.6 \$170.6 \$339.6 \$170.6\$10.6\$10.6\$10	521 588.08 5784.46 6784.46 6784.46 686.50 0787.28 91638.66 5428.13 2588.92 321.50 020.57 321.50 020.57	13.43 23 S2 558.49 752.56 752.77 80.40 755.37 1663.54 400.38 561.57 15.76 11.47	7 S 561.65 763.32 763.53 59.44 766.28 1640.15 400.24 560.69 31.60 23.01	.06 28 570.1 774.6 774.8 56.3 777.6 1626.6 407.4 567.4 40.2 32.5	8.36 <b>S<sup>o</sup></b> <b>Z</b> <b>3</b> 529 <b>8</b> 570.1 <b>3</b> 757.4 <b>4</b> 757.6 <b>7</b> 102.8 <b>3</b> 767.4 <b>4</b> 757.6 <b>1</b> <b>1</b> 67.6 <b>1</b> <b>1</b> <b>6</b> <b>1</b> <b>6</b> <b>1</b> <b>6</b> <b>1</b> <b>1</b> <b>6</b> <b>1</b> <b>1</b> <b>1</b> <b>6</b> <b>1</b> <b>1</b> <b>1</b> <b>6</b> <b>1</b> <b>1</b> <b>1</b> <b>1</b> <b>1</b> <b>1</b> <b>1</b> <b>1</b>	IUU000.00           S30           4           5           765.8           2           765.4           4           1659.0           8           415.3           0           576.5           2           1.00           7           7.6.8           8           1.00           7           7.6.8           8           1.02
52 53 54 59 510	S2 S3 10000.00 283.66 11 283.79 532.35 288.89 1989.34 5 1711.32 1989.34 5 1711.32 1989.34 5 1713.22 569.35 569.35 708.77	ISI           17           283.66           0000.00           0.22           100           750.49           2269.92           432.12           363.02           765.97           764.03           929.26           784.46	S9           283.79         5           0.22         7           0.000         7           750.69         100           5.59         7           770.08         16           132.29         3           363.12         5           766.19         9           2764.24         1           784.67         2	S10           32.35         288.85           50.49         5.63           50.69         5.59           30.00         753.80           33.80         10000.00           14.48         2274.83           55.62         436.77           33.80         10000.00           14.48         2274.83           55.62         436.77           33.90         766.84           79.26         932.51	511 9 1989.34 9 2269.92 9 2270.08 0 1614.48 0 2274.81 1 0000.00 0 1840.81 7 1921.73 3 1659.58 1 1655.11 0 1480.79 3 1638.66	S15 S1 171.32 432.12 432.29 365.62 436.70 1840.81 10000.00 161.45 416.07 410.63 539.65	E 25.5 E	1     74.88       d     Poin       T_d        T_d        7        d_xy        s18        573.82        6.19        765.97        766.19        90.66     8       768.73        1659.58        1659.58        1659.58        1659.58        1659.58        1659.58        1659.58        1659.58        1659.58        1659.58        1659.58        1650        1659.58        1659.58        1659.58        1659.58        1650        1650        1650        1650        1651        1652        1653        188        1000        188        1000        1000        188        1000 </td <td>21.94 t 4 \$20 3.35 708.7 4.03 929.2 4.24 929.4 1.97 1.79.2 5.84 932.5 5.11 1480.7 0.63 539.6 1.70 693.3 8.69 184.5 0.00 182.1 2.10 1000.0</td> <td>\$21 167.35 7 588.08 6 784.46 6 784.67 6 86.50 0 787.28 9 1638.66 5 428.13 2 588.92 3 21.50 0 20.57 0 163.03 3 10000.00</td> <td>13.43 23 \$2 558.49 752.56 752.77 80.40 755.37 1663.54 400.38 561.57 15.76 11.47 192.40</td> <td>7 S 561.65 763.32 763.53 59.44 766.28 1640.15 400.24 560.69 31.60 23.01 173.65</td> <td>06 28 570.1 774.6 774.8 56.3 777.6 1626.6 407.4 40.2 32.5 160.5</td> <td>8.36 <b>S<sup>o</sup></b> <b>Z</b> <b>3</b> 529 8 570.1 3 757.4 4 757.6 7 102.8 3 760.1 3 1675.4 8 414.6 5 576.11 7 16.3 4 23.2 4 199.11 9 36.8</td> <td>10000.00 \$30 4 573.22 5 765.62 7 765.82 2 89.53 2 768.44 4 1659.07 8 415.33 0 576.55 2 1.07 7 7.63 8 184.20 0 21.22</td>	21.94 t 4 \$20 3.35 708.7 4.03 929.2 4.24 929.4 1.97 1.79.2 5.84 932.5 5.11 1480.7 0.63 539.6 1.70 693.3 8.69 184.5 0.00 182.1 2.10 1000.0	\$21 167.35 7 588.08 6 784.46 6 784.67 6 86.50 0 787.28 9 1638.66 5 428.13 2 588.92 3 21.50 0 20.57 0 163.03 3 10000.00	13.43 23 \$2 558.49 752.56 752.77 80.40 755.37 1663.54 400.38 561.57 15.76 11.47 192.40	7 S 561.65 763.32 763.53 59.44 766.28 1640.15 400.24 560.69 31.60 23.01 173.65	06 28 570.1 774.6 774.8 56.3 777.6 1626.6 407.4 40.2 32.5 160.5	8.36 <b>S<sup>o</sup></b> <b>Z</b> <b>3</b> 529 8 570.1 3 757.4 4 757.6 7 102.8 3 760.1 3 1675.4 8 414.6 5 576.11 7 16.3 4 23.2 4 199.11 9 36.8	10000.00 \$30 4 573.22 5 765.62 7 765.82 2 89.53 2 768.44 4 1659.07 8 415.33 0 576.55 2 1.07 7 7.63 8 184.20 0 21.22
52 53 54 59 510 511 515 516 517 518 520 521	S2     S3       10000.00     283.66       283.79     2       532.35     2       288.89     1       1989.34     1       171.32     2       89.02     5       559.35     2       569.35     3       708.77     5       588.08     2	<b>IS</b> <b>1</b> <b>7</b> 283.66 283.66 283.66 283.66 2000.00 0.22 100 750.49 2 2 2 2 3 3 2 2 2 3 3 2 2 3 3 2 2 3 3 2 2 3 3 2 2 3 3 2 2 3 3 2 2 3 3 2 2 3 3 2 2 3 3 2 2 3 3 2 2 3 3 2 2 3 3 2 2 3 3 2 2 3 3 2 2 3 3 2 2 3 3 2 2 3 3 3 2 3 3 2 3 3 3 2 3 3 3 3 3 3 3 3 3 3 3 3 3	711.8           283.79         5           0.22         7           000.00         7           750.69         100           5.59         7           270.08         16           132.29         3           363.12         5           766.19         9           764.24         11           784.67         12           752.77         2	S10           82.35         288.88           50.69         5.59           50.69         5.59           50.69         5.59           50.60         753.80           55.62         436.70           81.97         766.84           30.66         788.73           31.97         766.84           99.26         932.50           36.50         787.24	511           9         1989.34           8         2269.92           9         2270.08           9         1614.48           0         2274.81           1         10000.00           1         1840.81           7         1921.73           3         1659.58           4         1655.11           9         1480.79           8         1638.66           7         1663.54	L19.92 L2 S15 S: 171.32 432.12 432.29 365.62 436.70 1840.81 10000.00 1840.81 10000.00 1840.81 10000.00 161.45 416.07 410.63 539.65 428.13	5 25.5 Eman Eman E E E E E E E E E E E E E	1     74.88       d     Poin       T_d        T_d        7        d.x.y     573.82       573.82     566       765.97     766       766.19     766       90.66     8       768.73     766       1659.58     1655       416.07     411       577.28     577       0000.00     1       184.53     18       21.50     2       15.76     1	21.94 t 4 \$20 9.35 9.35 708.7 4.03 929.2 4.24 929.4 1.97 179.2 5.84 932.5 5.11 1480.7 0.63 5.39.6 1.70 6.63.3 38.69 184.5 0.00 182.1 2.10 10000.0 0.57 163.0	\$21         167.35           7         588.08           6         784.67           6         784.67           6         784.67           6         784.63           9         1638.66           5         428.13           2         588.92           3         21.50           0         163.03           3         10000.00           0         32.00	13.43 23 \$2 558.49 752.56 752.77 1663.54 400.38 561.57 15.76 111.47 192.40 32.00 1000.00	7 S 561.65 763.53 763.53 59.44 766.28 1640.15 400.24 560.69 31.60 23.01 173.65 29.73	06 28 570.1 774.6 774.8 56.3 777.6 1626.6 407.4 40.2 32.5 160.5 30.3	8.36 <b>S</b> <sup>o</sup>   <b>Z 3</b> <b>S</b> <sup>29</sup> <b>B</b> 570.1 <b>3</b> 757.4 <b>4</b> 757.6 <b>7</b> 102.8 <b>3</b> 760.1 <b>3</b> 1675.4 <b>8</b> 414.6 <b>6</b> 576.11 <b>7</b> 16.3 <b>4</b> 23.2 <b>4</b> 23.2 <b>4</b> 199.11 <b>9</b> 36.8 <b>9</b> 22.5	10000.00 \$30 4 573.21 5 765.6 7 765.82 2 89.52 2 768.4 4 1659.07 8 415.32 0 576.52 2 1.00 7 7.63 8 184.24 0 21.22 5 14.94
52 53 54 59 510 515 516 515 516 517 518 520 521 523	S2     S3       10000.00     283.66       283.79     532.35       288.89     1989.34       171.32     49.02       573.82     569.35       569.35     568.08       708.77     5588.08       558.49     558.49	ISI 17 283.66 283.66 283.66 2000.00 0.22 100 750.49 2.269.92 2.269	711.8           283.79         5.           0.22         7.           00.00         7.           750.69         100           5.59         7.           270.08         16           132.29         3           363.12         5.           764.64         11           784.67         12           752.77         3           763.53         1	7         754.49           810         82.35           82.35         288.88           80.49         5.61           80.69         5.52           90.00         753.80           83.80         10000.00           44.48         2274.82           85.62         436.70           83.80         10000.00           44.48         2274.82           85.62         436.70           83.80         766.84           79.26         932.50           36.50         787.21           30.40         755.32	511       9     1989.34       3     2269.92       9     2270.08       9     1614.48       0     2274.81       1     10000.00       0     1840.81       7     1921.73       3     1659.58       1     1659.58       1     1638.66       7     1638.64       7     1635.43       3     1640.15	L19.92 L2 L2 L2 L2 L2 L2 L2 L2 L2 L2 L2 L2 L2	5 25.5 ETT 25.5	1     74.88       d     Poin       T_d        T_d        7        d     Xy       s18     573.82       575.97     766       766.19     766       90.66     8       768.73     766       1659.58     1655       416.07     411       577.28     577       000000        8.69     10000       184.53     18       21.50     2       15.76     1       31.60     2	21.94 t 4 \$20 335 708.7 403 929.2 4.24 929.4 1.97 179.2 5.84 932.5 5.11 1480.7 0.63 5.511 1480.7 0.63 5.511 1480.7 0.63 5.511 1480.7 0.63 5.511 1480.7 0.63 5.511 1480.7 0.63 5.511 1480.7 0.63 5.511 1480.7 0.63 5.511 1480.7 0.63 5.511 1480.7 0.63 5.511 1480.7 0.63 5.511 1480.7 0 15.511 1480.7 15.5111 1480.7 15.5111 1480.7 15.5111 1480.7 15.5111 1480.7 15.5111 1480.7 15.5111 1490.7 15.51111 1490.7 15.51111 1490.7 15.51111 1490.7 15.51111 1490.7 15.5111111 1490.7 15.5111111111111111111111111111111111	\$21         167.35           521         58.08           6         784.67           6         784.67           6         784.67           6         784.61           5         428.13           2         588.92           3         21.50           0         20.57           0         163.03           3         10000.00           3         2.000           5         29.73	13.43 23 \$2 558.49 752.56 752.77 1663.54 400.38 561.57 15.76 111.47 192.40 32.00 1000.00	7         S           561.65         763.32           763.53         9.44           766.28         1640.15           400.24         560.69           31.60         23.01           173.65         29.73           25.36	06 28 570.1 774.6 774.8 56.3 777.6 1626.6 407.4 567.4 40.2 32.5 160.5 30.3 37.7	8.36 <b>S</b> <sup>O</sup>   <b>Z 3</b> <b>S</b> <sup>SP</sup>   <b>S</b>	10000.00 \$30 4 573.2 5 765.6 7 765.8 2 89.5 2 768.4 4 1659.0 8 415.3 0 576.5 2 768.4 4 1659.0 8 415.3 0 576.5 2 1.0 7 7.6 8 184.2 0 21.2 5 14.9 9 30.5

								Dem	and	Poin	t 5							
			<b>S</b>						<i>T</i>	ıl						<b>S</b> <sup>0</sup>		
		-	18						6					24				
									td <sub>x</sub>	:y								
	S1	S2	S5	S6	S8	S9	S14	S15	S16	S19	S22	S24	S25	S26	S27	S28	S29	S30
S1	10000.00	20.20	904.83	168.97	37.26	542.43	550.28	184.95	108.37	580.08	112.63	135.51	589.45	584.18	570.03	578.90	577.04	580.67
S2	20.20	10000.00	896.38	188.15	57.25	532.35	540.03	171.32	89.02	572.56	92.86	115.32	581.53	576.06	561.65	570.18	570.14	573.22
S5	904.83	896.38	10000.00	1030.52	926.94	368.67	362.31	733.04	891.87	326.34	883.13	859.25	315.83	320.77	334.81	326.25	332.42	326.00
S6	168.97	188.15	1030.52	10000.00	132.32	680.83	689.36	344.93	265.57	704.53	272.38	299.49	715.95	711.87	699.31	709.81	698.17	704.77
58	37.26	57.25	926.94	132.32	10000.00	567.57	575.65	216.51	142.97	601.13	148.05	172.15	611.14	606.20	592.48	601.86	597.12	601.63
S9	542.43	532.35	368.67	680.83	567.57	10000.00	9.29	365.62	523.36	87.62	514.56	490.58	82.42	74.07	59.44	56.37	102.82	89.59
S14	550.28	540.03	362.31	689.36	575.65	9.29	10000.00	372.83	530.07	89.89	521.24	497.01	83.16	74.88	61.37	56.25	106.05	91.90
S15	184.95	171.32	733.04	344.93	216.51	365.62	372.83	10000.00	161.45	414.44	153.44	135.12	421.68	415.47	400.24	407.48	414.68	415.35
S16	108.37	89.02	891.87	265.57	142.97	523.36	530.07	161.45	10000.00	575.60	9.39	39.28	582.50	576.12	560.69	567.46	576.10	576.55
S19	580.08	572.56	326.34	704.53	601.13	87.62	89.89	414.44	575.60	10000.00	567.31	545.91	15.62	19.32	28.54	37.35	18.82	2.02
S22	112.63	92.86	883.13	272.38	148.05	514.56	521.24	153.44	9.39	567.31	10000.00	30.15	574.10	567.68	552.22	558.90	567.95	568.27
S24	135.51	115.32	859.25	299.49	172.15	490.58	497.01	135.12	39.28	545.91	30.15	10000.00	552.17	545.56	529.91	536.15	547.28	546.93
S25	589.45	581.53	315.83	715.95	611.14	82.42	83.16	421.68	582.50	15.62	574.10	552.17	10000.00	8.36	24.26	27.28	33.56	16.90
S26	584.18	576.06	320.77	711.87	606.20	74.07	74.88	415.47	576.12	19.32	567.68	545.56	8.36	10000.00	16.31	19.35	38.14	21.11
S27	570.03	561.65	334.81	699.31	592.48	59.44	61.37	400.24	560.69	28.54	552.22	529.91	24.26	16.31	10000.00	13.62	45.59	30.55
S28	578.90	570.18	326.25	709.81	601.86	56.37	56.25	407.48	567.46	37.35	558.90	536.15	27.28	19.35	13.62	10000.00	55.81	39.32
S29	577.04	570.14	332.42	698.17	597.12	102.82	106.05	414.68	576.10	18.82	567.95	547.28	33.56	38.14	45.59	55.81	10000.00	17.05
S30	580.67	573.22	326.00	704.77	601.63	89.59	91.90	415.35	576.55	2.02	568.27	546.93	16.90	21.11	30.55	39.32	17.05	10000.00
				Ма	del H	T 1 6	mnla	mor	tatic	n of	Mod	ما 9 د	n fir	et lo	а)			
				IVI0		1.1 (1	mpie	men	lalio	II OI I	viou		)[] ]][	stie	g)			
								]	Π-hu	b 1								
			<b>S</b>			<i>T</i> <sub>c</sub>								<i>S</i> <sup>o</sup>				
			15			9								26				

							t	$d_{xy}$							
	S5	\$9	513	S14	S17	S18	S19	S20	S21	S23	S25	S27	S28	S29	S30
S5	10000.00	368.67	1089.06	1089.28	325.55	328.86	326.34	216.6	5 309.27	340.1	2 315.83	334.81	326.25	332.42	326.00
S9	368.67	10000.00	750.49	750.69	90.66	81.97	87.62	179.2	6 86.50	80.4	0 82.42	59.44	56.37	102.82	89.59
S13	1089.06	750.49	10000.00	0.22	765.97	764.03	765.64	929.2	6 784.46	752.5	6 778.09	763.32	774.63	757.45	765.67
S14	1089.28	750.69	0.22	10000.00	766.19	764.24	765.86	929.4	6 784.67	752.7	7 778.30	763.53	774.84	757.67	765.89
S17	325.55	90.66	765.97	766.19	10000.00	8.69	3.07	184.5	3 21.50	15.7	6 17.42	31.60	40.27	16.32	1.07
S18	328.86	81.97	764.03	764.24	8.69	10000.00	5.66	182.1	0 20.57	11.4	7 14.61	23.01	32.54	23.27	7.62
S19	326.34	87.62	765.64	765.86	3.07	5.66	10000.00	183.2	8 20.40	14.1	0 15.62	28.54	37.35	18.82	2.02
S20	216.65	179.26	929.26	929.46	184.53	182.10	183.28	10000.0		192.4	0 167.82	173.65	160.54	199.18	184.26
S21	309.27	86.50	784.46	784.67	21.50	20.57	20.40	163.0	3 10000.00	32.0	0 6.56	29.73	30.39	36.80	21.25
S23	340.12	80.40	752.56		15.76	11.47		192.4		10000.0		25.36		22.55	14.98
S25	315.83	82.42	778.09		17.42	14.61		167.8				24.26		33.56	16.90
S27	334.81	59.44	763.32		31.60	23.01		173.6		25.3		10000.00		45.59	30.55
S28	326.25	56.37	774.63		40.27	32.54		160.5		37.7		13.62		55.81	39.32
S29	332.42	102.82	757.45		16.32	23.27		199.1		22.5		45.59	55.81	10000.00	17.05
S30	326.00	89.59	765.67	765.89	1.07	7.62	2.02	184.2	6 21.25	14.9	8 16.90	30.55	39.32	17.05	10000.00
		<b>S</b>					7	<b>r</b> <sub>c</sub>					<i>S</i> °		
		8			7									•	
													15		
	S3		S4		S6	(		$d_{xy}$	510	S1	1	S14			
\$3		00.00		0.22		<u>9</u> 7.56	t 57	$d_{xy}$		_	11 2269.9			\$30	65.67
S3 S4	100			0.22	9		t 57 23	d <sub>xy</sub>	5.	63		2 7		S30	65.67 65.89
	100		100		9 9	7.56 7.66	t 57 23 23	<i>d<sub>xy</sub></i> S.41	5.	63 2 59 2	2269.9	2 7	759.33	S30 57(	
S4	100	0.22	100	00.00	9 9 1000	7.56 7.66 0.00	t 57 23 23	d <sub>xy</sub> .41 .56	5. 5.	63 2 59 2 07 2	2269.9 2270.0	2 7 8 7 6 6	759.33 759.53	S30 7( 7( 7(	65.89
S4 S6		0.22 97.56		00.00 97.66	9 9 1000 7	7.56 7.66 0.00	t 57 23 23 75 10000	<i>d<sub>xy</sub></i> .41 .56 .00	5. 5. 103.	63 2 59 2 07 2 44 2	2269.9 2270.0 2177.0	2 7 8 7 6 6 1 7	759.33 759.53 589.36	S30 5 7( 5 7( 5 7( 7)	65.89 04.77
S4 S6 S7	100 	0.22 97.56 23.41		00.00 97.66 23.56	9 9 1000 7 10	7.56 7.66 0.00 5.56	t 57 23 23 75 10000	<i>d<sub>xy</sub></i> .41 .56 .00 .44	5. 5. 103. 28.	63 2 59 2 07 2 44 2 00 2	2269.9 2270.0 2177.0 2246.5	2 7 8 7 6 6 1 7 1 7	, 759.33 759.53 589.36 738.01	S30 5 7( 5 7( 5 7( 7) 5 7( 7)	65.89 04.77 45.70
S4 S6 S7 S1	100 0 1 22 4 7	0.22 97.56 23.41 5.63	1000 222 7	00.00 97.66 23.56 5.59	9 9 1000 7 10 217 68	7.56 7.66 0.00 5.56 3.07	t 57 23 23 75 10000 28	<i>d<sub>xy</sub></i> .41 .56 .00 .44 .51 .01	5. 5. 103. 28. 10000.	63       2         59       2         07       2         44       2         00       2         81       10         666       2	2269.9 2270.0 2177.0 2246.5 2274.8	2 7 8 7 6 6 1 7 1 7 0 16 0 100	, 759.33 759.53 589.36 738.01 762.66	S30 5 7( 5 7( 5 7( 5 7( 7) 5 7( 7) 7) 5 7( 7) 7 ( 7) 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	55.89 04.77 45.70 58.44 59.07 91.90

					Π-h	ub 3							
	S   T <sub>c</sub>    S <sup>o</sup>												
	1	0			8				18				
	td <sub>xy</sub>												
	S1	S2	S8	S9	S12	S15	S16	S22	S24	S26			
S1	10000.00	20.20	37.26	542.43	599.46	184.95	108.37	112.63	135.51	584.18			
S2	20.20	10000.00	57.25	532.35	32.35 591.74 171.32 8			92.86	115.32	576.06			
S8	37.26	57.25	10000.00	567.57	620.82	216.51	142.97	148.05	172.15	606.20			
S9	542.43	532.35	567.57	10000.00	93.67	365.62	523.36	514.56	490.58	74.07			
S12	599.46	591.74	620.82	93.67	10000.00	432.55	593.49	585.13	563.34	19.95			
S15	184.95	171.32	216.51	365.62	432.55	10000.00	161.45	153.44	135.12	415.47			
S16	108.37	89.02	142.97	523.36	593.49	161.45	10000.00	9.39	39.28	576.12			
S22         112.63         92.86         148.05         514.56         585.13         153.44         9.39         10000.00         30.15         567.68													
S24	135.51	115.32	172.15	490.58	563.34	135.12	39.28	30.15	10000.00	545.56			
S26	584.18	576.06	606.20	74.07	19.95	415.47	576.12	567.68	545.56	10000.00			

As observed in the solutions obtained from implementation of Model P, in Model H.1 the first leg of our hybrid configuration has only three  $\pi$ -hub as compared to Model P, which has four. This is due to the fact that post optimization of Model P, the results show that only three out of four  $\pi$ -hubs are consumed in the network. This limits our implementation of Model S on the first leg of Model H (i.e. H.1) to only three  $\pi$ -hubs.

# STATIC OPTIMAL RESULTS

This section focuses on the mathematical results obtained from implementation of the models on the Mexican automotive case study using GUSEK solver and using the results to compare the performance of the three different configurations. As the distance being the base metric for our calculations, all the costs including fuel, labour, truck relies on it. Using the collected data, we converted all the costs to a dollar per kilometer standards shown in Table 8.

Table 8 Cost parameters

Fuel cost	0.303 \$/km
Labour cost	0.06 \$/km
Truck cost	0.1643 \$/km

Findings are as follows:

## **MODEL P**

The results obtained from implementing the Model P in GUROBI are shown in the Figure 16. The optimal solution obtained is 16173.7 in 22.3 minutes. This is a distance metric and does not include the backhaul of trucks. For the total transportation cost of the network, we must double the distance and then multiply the cost parameters as shown below.

Model P -	Distance	Fuel cost	Labour cost	Truck cost	Total cost
PI					
Network	16173.87	\$1,788,927.73	\$327,022.19	\$ 970,187.98	\$3,086,137.90
objective					
Total Costs	32347.73	\$3,577,855.46	\$654,044.39	\$1,940,375.95	
(2XNetwork					
objective)					
				Total	\$6,172,275.80

After performing these calculations, the total fuel cost is \$3,577,855.46, labour cost is \$654,044.39, and truck cost is \$1,940,375.95. The system wide transportation cost is the sum of total fuel, labour and truck cost, which is \$6,172,275.80.

```
190809
                                    16684 7147 16584 3779
         6776
                  cutoff
                           72
                                                           0.60%
                                                                    195 1300s
192653 6139 16592.0620
                           84
                                93 16684.7147 16592.0620
                                                                   193 1305s
                                                           0.56%
 194367
         5674
                  cutoff
                           76
                                    16173.7147 16597.7721
                                                           0.52%
                                                                    192 1310s
 196079
         5003 infeasible
                           83
                                    16173.7147 16605.0963
                                                           0.48%
                                                                    191 1315s
                           88 158 16173.7147 16613.5007
 197788 4331 16640,9703
                                                           0.43%
                                                                   190 1320s
 199530
                           78
                                   16173.7147 16623.5680
        3509
                  cutoff
                                                           0.37%
                                                                   189 1325s
 201230
        2816
                  cutoff
                           84
                                    16173.7147 16628.9632
                                                           0.33%
                                                                    188 1330s
 203601 1622 16648.2494
                                43 16173.7147 16648.2494
                           90
                                                           0.22%
                                                                   186 1335s
                                   16173.7147 16677.5076
 205931
                           94
                                                           0.04%
                                                                   184 1340s
         154 infeasible
Cutting planes:
 Gomory: 136
Cover: 1744
  Implied bound: 21
 Clique: 74
MIR: 296
  StrongCG: 112
 Flow cover: 493
 GUB cover: 3
 Inf proof: 19
 Zero half: 94
Explored 206201 nodes (37994211 simplex iterations) in 1340.51 seconds
Thread count was 6 (of 6 available processors)
Solution count 10: 16173.7 16173.7 16173.7 ... 16173.7
Optimal solution found (tolerance 1.00e-04)
Best objective 1.61738671604099e+04, best bound 1.6172548764e+04, gap 0.0050%
```

#### Figure 16 GUROBI solution - Model P

### **MODEL S**

The mathematical formulation is implemented on each demand point separately and the results obtained are discussed as follows:

# **Demand Point 1**

As shown in the Figure 17, the optimal solution obtained is 10395.59 in 91.41 minutes or 1.51 hours. After performing the calculations, the fuel cost is \$1,149,815.51, labour cost is \$210,190.26, and truck cost is \$623,578.68. The total transportation cost for Demand point 1 is \$1,983,584.45.

15693750 155500 15712862 141848 15731375 128517 in 1575128 113979 15772675 97840 15795200 80432 15818568 61723 in 15842119 41648	cutoff cutoff cutoff	62 84 74 68 80 68 65 76	10395.5884 10395.5884 10395.5884 10395.5884 10395.5884 10395.5884 10395.5884 10395.5884	10286.3364 10293.4411 10301.4986 0311.0643 0322.4052 0335.8665	1.05% 0.98% 0.91% 0.81% 0.70% 0.57%	29.0 5470s		
	cutoff	86	10395.5884 1					
Cutting planes: Gomory: 7 Cover: 1 Implied bound: 4 Clique: 1 MIR: 214 StrongCG: 9 Flow cover: 332 GUB cover: 7 Inf proof: 51 Zero half: 26	3							
Explored 15885211 Thread count was 6				ions) in 54	187.98 s	econds		
Solution count 10:	10395.6 1	0395.6	10395.6 10	395.6				
Optimal solution for Best objective 1.0				39456507456	ōe+04, g	ap 0.0099%		

# Figure 17 GUROBI solution - Demand point 1

58186 12132	2 5475.10759	39	25 6914.14660 5069.07863 26.7% 27.9 20s								
84941 1736	l cutoff	42	6914.14660 5296.66949 23.4% 28.2 25s								
114755 2062	26 6511.80868	42	26 6914.14660 5529.94444 20.0% 28.4 30s								
147808 214	51 cutoff										
*175778 2000			6910.9794404 5962.92166 13.7% 27.9 39s								
	36 infeasible	41	6910.97944 5999.23942 13.2% 27.9 40s								
H193421 1747	/1		6910.9793670 6100.60945 11.7% 27.8 42s								
H195064 1719	33		6910.9791739 6118.01200 11.5% 27.8 42s								
208322 1423	36 6440.35880	49	33 6910.97917 6237.86686 9.74% 27.6 45s								
Learned: 2 Gomory: 1 Implied b Clique: 1 MIR: 74 StrongCG: Flow cover GUB cover Inf proof											
			5 simplex iterations) in 49.94 seconds Lable processors)								
Solution co	unt 10: 6910.9	8 691	10.98 6910.98 6914.15								
	Optimal solution found (tolerance 1.00e-04) Best objective 6.910979440388e+03, best bound 6.910979173889e+03, gap 0.0000%										

Figure 18 GUROBI solution - Demand point 2

## **Demand Point 2**

Figure 18 displays the optimal solution as 6910.97 in 45 seconds. After performing the calculations, the fuel cost is \$764,396.21, labour cost is \$139,734.28, and truck cost is \$414,554.48. The total transportation cost for Demand point 2 is \$1,318,684.97.

## **Demand Point 3**

Displayed in Figure 19, the optimal solution obtained is 5529.55 in 5.67 minutes. After performing the calculations, the fuel cost is \$611,602.84, labour cost is \$111,803.12, and truck cost is \$331,690.16. The total transportation cost for Demand point 3 is \$1,055,096.11.

## **Demand Point 4**

As shown in the Figure 20, the optimal solution is found to be 7360.98 in one second. After performing the calculations, the fuel cost is \$814,169.53, labour cost is \$148,833.01, and truck cost is \$441,548.02. The total transportation cost for Demand point 4 is \$1,404,550.56.

# **Demand Point 5**

Figure 21 displays the optimal solution that is 5633.87, in a runtime of 91.4 minutes or 1.51 hours. After performing the calculations, the fuel cost is \$623,140.20, labour cost is \$113,912.19, and truck cost is \$337,947.21. The total transportation cost for Demand point 4 is \$1,074,999.60.

1228387	87781	5390.33105	52	24	5529.55722	5258.09210	4.91%	33.5	290s	
1253060	85141	cutoff	64		5529.55722	5300.49987	4.14%	33.4	295s	
1278692	82812	5428.02535	80	30	5529.55722	5329.73559	3.61%	33.2	300s	
1299073	80329	5493.66152	55	35	5529.55722	5347.61610	3.29%	33.1	305s	
1321353	76561	5480.35354	58	30	5529.55722	5365.14697	2.97%	32.9	310s	
1345892	71333	cutoff	67		5529.55722	5381.40499	2.68%	32.8	315s	
1371091	64268	cutoff	66		5529.55722	5397.23189	2.39%	32.6	320s	
1395223	55970	5435.47847	64	39	5529.55722	5411.88945	2.13%	32.4	325s	
1421951	44680	5511.93741	82	26	5529.55722	5428.89353	1.82%	32.2	330s	
1447101	32317	5460.31672	70	40	5529.55722	5446.46905	1.50%	32.0	335s	
1476159	15477	cutoff	78		5529.55722	5474.38626	1.00%	31.7	340s	
	-									
Cutting p		:								
Gomory										
Implied	d bound	d: 28								
MIR: 16	54									
Strong	G: 10									

StrongCG: 10 Flow cover: 268 GUB cover: 1 Inf proof: 14 Zero half: 14

Explored 1496137 nodes (47103709 simplex iterations) in 342.86 seconds Thread count was 6 (of 6 available processors)

Solution count 10: 5529.56 5529.56 5529.56 ... 5529.56

Optimal solution found (tolerance 1.00e-04) Best objective 5.529559892744e+03, best bound 5.529557218879e+03, gap 0.0000%

## Figure 19 GUROBI solution – Demand point 3

0	0	5772.60277	0	63 7400.42392 5772.60277 22.0% -	0s
0	0	5774.06625	0	63 7400.42392 5774.06625 22.0% -	Øs
0	0	5774.06625	0	63 7400.42392 5774.06625 22.0% -	Øs
0	0	5775.69325	0	57 7400.42392 5775.69325 22.0% -	Øs
0	0	5776.22450	0	59 7400.42392 5776.22450 21.9% -	Øs
0	0	5776.23065	0		0s
0	0	5776.44372	0	61 7400.42392 5776.44372 21.9% -	Øs
0	0	5776.44372	0	55 7400.42392 5776.44372 21.9% -	Øs
0	2	5776.44372	0		Øs
H 894	502			7400.4239051 6488.16133 12.3% 17.0	0s
H 907	479			7370.8493383 6488.16133 12.0% 17.1	0s
H 2084	616			7370.8489432 6853.37519 7.02% 23.2	Øs
H 2090	619			7370.8489423 6853.37519 7.02% 23.2	Øs
* 3046	635		40	7370.6876101 7204.99358 2.25% 23.9	Øs
H 3311	678			7370.6876092 7215.41673 2.11% 23.3	Øs
H 3335	690			7370.6876060 7219.07320 2.06% 23.2	Øs
H 4106	967			7360.9847962 7260.85217 1.36% 22.0	Øs
H 6451	1400			7360.9847944 7280.17613 1.10% 22.3	1s
Cutting Learn	plane ed: 1	25:			
				implex iterations) in 4.89 seconds able processors)	
Solutio	n cour	nt 10: 7360.	98 736	0.98 7370.69 7400.42	
				nce 1.00e-04) ++03, best bound 7.360984794353e+03, ga	p 0.0000%

## Figure 20 GUROBI solution - Demand point 4

5633.86884 5402.19054 5633.86884 5402.39017 3702032 1206420 cutoff 1.12% 29.1 5445s 62 3702032 1206420 3712517 1208117 3724875 1210277 3736165 1212194 3746301 1213996 3757961 1215916 84 59 cutoff 1.05% 29.1 5450s 5633.86884 5402.64216 5633.86884 5402.86840 infeasible 0.98% 29.1 5455s 0.91% 29.0 5460s 70 34 cutoff 
 34
 5033.80884
 5402.80846
 0.91%
 29.0
 54665

 5633.86884
 5403.0728
 0.81%
 29.0
 54655

 5633.86884
 5403.5526
 0.70%
 29.0
 54705

 17
 5633.86884
 5403.5526
 0.70%
 29.0
 54705

 25
 5633.86884
 5404.03760
 0.42%
 29.0
 54755

 36
 5633.86884
 5404.03760
 0.42%
 29.0
 54805

 37
 5633.86884
 5404.26947
 0.17%
 28.9
 54855
 73 65 cutoff cutoff 3769395 1217754 cutoff 3780386 1219715 infeasible 55 60 cutoff 3791812 1221603 3803205 1223503 58 77 cutoff Cutting planes: Gomory: 7 Cover: 1 Implied bound: 43 Clique: 1 MIR: 214 StrongCG: 9 Flow cover: 332 GUB cover: 7 Inf proof: 51 Zero half: 26 Explored 15885211 nodes (459010664 simplex iterations) in 5487.98 seconds Thread count was 6 (of 6 available processors) Solution count 10: 5633.8 5633.8 5633.8 ... 5633.8 Optimal solution found (tolerance 1.00e-04) Best objective 5.63387654126e+03, best bound 5.6326253621e+03, gap 0.0030%

## Figure 21 GUROBI solution - Demand point 5

For the system wide transportation cost of Model S, we sum all the results obtained

from individual Demand point model implementation.

Total transportation cost for	Transportation cost of Demand point 1 +
Model S =	Transportation cost of Demand point 2 +
	Transportation cost of Demand point 3 +
	Transportation cost of Demand point 4 +
	Transportation cost of Demand point 5

The system wide transportation cost achieved for Model S is \$6,836,915.70.

### **MODEL H**

As guided by the heuristics for the integration process of Model S on the first leg and Model P on the second of the model, the second step is to implement Model S on each of the  $\pi$ -hubs (Model H.1). The results obtained from the implementation of Model H.1 were achieved in less than one second and are discussed as follows:

#### $\Pi$ – Hub 1

As shown in the Figure 22, the optimal solution is 3027.98. After performing the calculations, the fuel cost is \$334,912.86, labour cost is \$61,223.23, and truck cost is \$181,633.06. The total transportation cost for  $\pi$ -hub 1 is \$1,404,550.56.

	0	0	28	54.07500	0	26 -	2854.07500	-	-	0s	
	0	0	28	54.07500	0	26 -	2854.07500	-	-	0s	
	0	0	28	54.07500	0	24 -	2854.07500	-	-	0s	
Н	0	0				4731.6200000	2854.07500	39.7%	-	0s	
	0	0	28	54.07500	0	18 4731.62000	2854.07500	39.7%	-	0s	
H	0	0				4669.6300000	2854.07500	38.9%	-	0s	
	0	2	28	54.07500	0	18 4669.63000	2854.07500	38.9%	-	0s	
Н	39	35				3071.6500000	2865.60293	6.71%	28.8	Øs	
H	71	45				3038.3200000	2875.16483	5.37%	22.5	Øs	
ł.	127	73				3038.3100000	2875.16483	5.37%	18.8	0s	
Н	147	82				3028.0000000	2875.16483	5.05%	18.2	0s	
H	193	89				3027.9900000	2875.16483	5.05%	17.5	0s	
	Implied Clique: MIR: 27 Strong( GUB cov	: 1 7 CG: (	5	: 21							
						plex iteration able processor		econds			
50	lution	cour	nt	7: 3027.99	3028	3038.31 4	731.62				
						nce 1.00e-04) +03, best bound	d 3.02799000	0000e+0	3, gap	0.0000%	

Figure 22 GUROBI solution  $-\pi$ -hub 1

## $\Pi$ – Hub 2

Figure 23 displays the optimal solution, 8252.52. After performing the calculations, the fuel cost is \$912,778.99, labour cost is \$166,859.17, and truck cost is \$495,026.82. The total transportation cost for  $\pi$ -hub 2 is \$1,574,664.98.

Nodes Current Node Objective Bounds Work Expl Unexpl Obj Depth IntInf | Incumbent BestBd Gap It/Node Time 0 6554.14960 0 11 11148.0600 6554.14960 41.2% 0 0s 11031.650000 6554.14960 9611.8700000 6554.14960 8252.5000000 6554.14960 H H H 0 0 40.6% 0s \_ 0 31.8% 0 0s 0 20.6% 0 0s 0 0 6830.91074 0 25 8252.50000 6830.91074 17.2% 0s 0 7050.39300 0 7050.39300 24 8252.50000 7050.39300 24 8252.50000 7050.39300 14.6% 14.6% 0 0 **0**s 0 0 0s 0 0 8216.22190 0 11 8252.50000 8216.22190 0.44% 0s 0 8216.22190 0 8216.22190 11 8252.50000 8216.22190 16 8252.50000 8216.22190 0.44% 0.44% 0 0 0 0s 0 \_ **Ø**5 0 0 8220.68122 0 9 8252.50000 8220.68122 0.39% 0s 0 0 cutoff 0 8252.50000 8252.50000 0.00% **0**s Cutting planes: Learned: 1 Gomory: 1 Implied bound: 4 Explored 1 nodes (316 simplex iterations) in 0.04 seconds Thread count was 6 (of 6 available processors) Solution count 5: 8252.5 8252.5 9611.87 ... 11148.1 Optimal solution found (tolerance 1.00e-04) Best objective 8.252500000000e+03, best bound 8.252500000000e+03, gap 0.0000%

.

Figure 23 GUROBI solution –  $\pi$ -hub 2

1	lodes	5		Cu	rrent	Node					Bounds	;	Wor	'k
Exp]	l Une	expl	0	bj	Depth	Int	Inf	In	cumben	t	BestBd	Gap	It/Node	e Time
	_	_		_		_								_
	0		4676	.60	470	0					60470	33.4%	-	0s
н	0	0									60470	21.4%	-	0s
	0	_	4842			0					2.17868		-	0s
	0	-	4876			0					5.26005	18.0%	-	0s
	0		4876			0					5.26005	18.0%	-	0s
	0	-	4893			0					8.83369	17.7%	-	0s
	0		5134			0	_				.69000		-	0s
	0		5941			0					.24929	0.10%	-	0s
	0		5941			0					.24929		-	0s
	0	0	5941			0	9	5947	.26000	5941	.24929	0.10%	-	0s
	0	0		cut	off	0		5947	.26000	5947	26000	0.00%	-	0s
Gor Imp MIR	nory: olied R: 1	1:2 1	ind:	1										
									ns) in cessor		second	ls		
Solut	ion	cour	nt 4:	59	47.26	5947	.26	5947	.26 70	17.14	Ļ			
					nd (to 260000					d 5.9	4726000	0000e+0	3, gap 0	.0000%

Figure 24 GUROBI solution –  $\pi$ -hub 3

### $\Pi$ – Hub 3

As shown in the Figure 24, the optimal solution obtained is 5947.28. After performing the calculations, the fuel cost is \$657,804.79, labour cost is \$120,249.00, and truck cost is \$356,746.83. The total transportation cost for  $\pi$ -hub 3 is \$1,134,800.62.

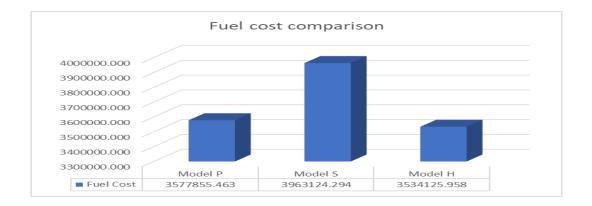
A "split delivery" would happen when the size (weight and/or volume) of an order (a load of possibly different products consolidated for a particular customer, i.e. consignee) is bigger than the vehicle's transport capacity. The delivery of such larger freight orders can be handled by utilizing a mix of full truck load (FTL) and less-than-truck load (LTL); for example, see Ülkü (2012). As it can be observed in Table 9, are some additional trucks required under Model H (first leg). These additional trucks are for split deliveries, i.e.  $\pi$ containers from suppliers to the  $\pi$ -hubs which utilize full trucks loads are dispatched in full. Only those that require split deliveries because of less than truck load utilization is consolidated for stage 1 in Model H. Adding the direct full truck load direct dispatch costs to the  $\pi$ - hubs and accumulating the results obtained from the Model H.1, the system-wide transportation cost of Model H turns out to be \$4,391,559.64.

## **COMPARISON BETWEEN THREE MODELS**

In this section, the performances of system wide optimization of all three proposed methods i.e., PI system (Model P), peddling (Model S), and hybrid PI system (Model H), are compared. Before starting the comparison, it is essential to specify that our comparison metric be purely based on the primary objective value, i.e., the total transportation cost, which includes fuel cost, labor cost, and truck cost. Table 9 provides a summary of all the freight delivery networks.

Model P - Physical Internet	Distance	Fuel cost	Labour cost	Truck cost	Total cost	
Network objective		\$ 1,788,927.73	\$ 327,022.19	\$ 970,187.98	\$ 3,086,137.90	
Total Costs (2 X Network Objective)	32347.73432	\$ 3,577,855.46	\$ 654,044.39	\$ 1,940,375.95	4	
				Total Config 1	\$ 6,172,275.80	
Model S - Peddling (Per Plant)	Distance	Fuel cost	Labour cost	Truck cost	Total cost	
Demand point 1	10395.59231	\$ 1,149,815.51	\$ 210,190.26	\$ 623,578.68	\$ 1,983,584.45	
Demand point 2	6910.97944	\$ 764,396.21	\$ 139,734.28	\$ 414,554.48	\$ 1,318,684.97	
Demand point 3	5529.559893	\$ 611,602.84	\$ 111,803.12	\$ 331,690.16	\$ 1,055,096.11	
Demand point 4	7360.984794	\$ 814,169.53	\$ 148,833.01	\$ 441,548.02	\$ 1,404,550.56	
Demand point 5	5633.870333	\$ 623,140.20	\$ 113,912.19	\$ 337,947.21	\$ 1,074,999.60	
Total Costs	35830.98677	\$ 3,963,124.29	\$ 724,472.87	\$ 2,149,318.54		
				Total Config 2	\$ 6,836,915.70	
Model H - PI & Peddling						
First leg( Peddling)	Distance	Fuel cost	Labour cost	Truck cost	Total cost	
PI - Hub 1	3027.98	\$ 334,912.86	\$ 61,223.23	\$ 181,633.06	\$ 577,769.15	
PI - Hub 2	8252.52	\$ 912,778.99	\$ 166,859.17	\$ 495,026.82	\$ 1,574,664.98	
PI - Hub 3	5947.28	\$ 657,804.79	\$ 120,249.00	\$ 356,746.83	\$ 1,134,800.62	
Additional trucks (Hub1)	103.90	\$ 11,492.32	\$ 2,100.84	\$ 6,232.62	\$ 19,825.78	
Additional trucks (Hub2)	4571.81	\$ 505,670.05	\$ 92,438.24	\$ 274,239.70	\$ 872,347.98	
Additional trucks (Hub3)	1111.84	\$ 122,976.70	\$ 22,480.57	\$ 66,693.87	\$ 212,151.13	
Total Costs	23015.34	\$ 2,545,635.70	\$ 465,351.04	\$ 1,380,572.90	\$ 4,391,559.64	
Second leg(PI)	Distance	Fuel cost	Labour cost	Truck cost	Total cost	
PI - Hub 1	2970.89	\$ 328,598.59	\$ 60,068.96	\$ 178,208.65	\$ 566,876.21	
PI - Hub 2	2794.16	\$ 309,051.44	\$ 56,495.68	\$ 167,607.66	\$ 533,154.78	
PI - Hub 3	3171.980087	\$ 350,840.22	\$ 64,134.81	\$ 190,270.94	\$ 605,245.97	
Total Costs	8937.04	\$ 988,490.26	\$ 180,699.45	\$ 536,087.26	\$ 1,705,276.96	
				Total Config 3	\$ 6,096,836.60	

# Table 9 Computational analysis



## Figure 25 Fuel cost analysis



#### Figure 26 Labour cost analysis

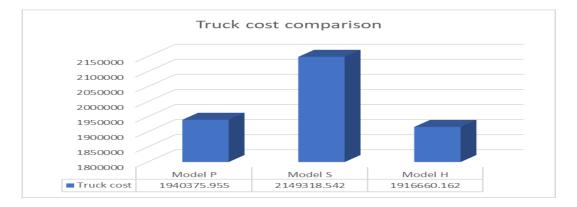


Figure 27 Truck cost analysis

Figure 25, 26 and 27 depicts the comparison between the three models on the performance metric of fuel cost, labour cost and truck cost. In Figure 28, system-wide

transportation cost analysis is depicted, which shows that Model H and Model P show an improvement of 10.82% and 9.72% respectively in contrast to Model S. Higher degree of improvement in Model H is due to integration of peddling (Model S) on the first leg which saves the empty backhauls of the trucks. The results also depict that in Model P, there is a possibility of freight delivery of less than truckloads, which is eliminated by applying the Hybrid approach.

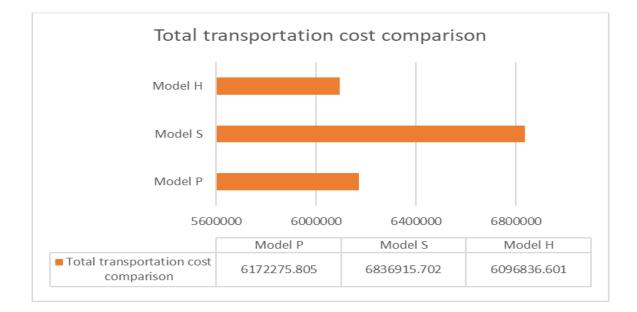


Figure 28 System-wide transportation cost analysis

Figure 29 depicts the comparison analysis of the three models on the basis of average vehicle capacity utilization or average fill rate of a vehicle ("vehicle utilization," hereafter). It shows that Model S overall utilizes 85.7% of vehicles capacity. Model P vehicle utilization is 63.2% on the first leg and 88.9% on the second leg. Model H utilization is 88.9% for the whole network. Model H shows a better systemwide vehicle utilization rate as compared to Model P and Model S. Integration of both the models in

hybrid configuration offers the benefits of higher vehicle utilization on the first leg due to implementation of peddling and on the second leg due to consolidation at  $\pi$ -hubs.

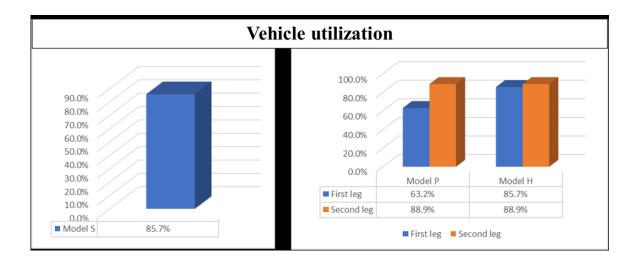
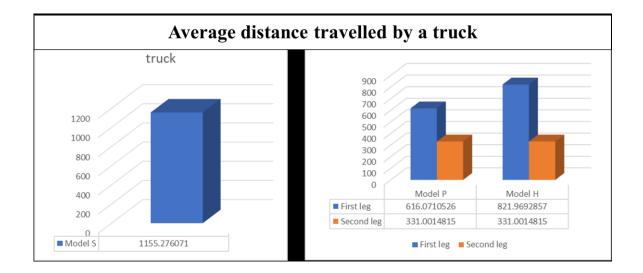


Figure 29 Vehicle utilization analysis (P, S, H)



#### Figure 30 Average distance travelled by a vehicle

In contrast to vehicle utilization, average distance travelled by a truck in Model S is highest as compared to Model P and H (Figure 30), due to long hauls between suppliers and demand points without transit points. However, Model P shows reduction in average distance travelled for the whole network as compared to Model S, due to consolidation of  $\pi$ -containers at  $\pi$ -hubs. Model H shows an increase in average distance travelled on the first leg due to peddling as compared to Model P, but similar results on second leg after consolidation at  $\pi$ -hubs. Even though an increase of average distance travelled is observed on the first leg of Model H, its higher vehicle utilization has more impact on the results making it the best out of the three.

# **CHAPTER 5 CONCLUDING REMARKS**

This study investigates numerous research papers regarding PI, which enlightened us with the core concept of PI. Tremblay et al. (2015) stated on PI that, "It is a hyperconnected global logistics system enabling seamless open asset sharing and flow consolidation." The reason being its intensive connectivity among digital, physical, operational, business, legal, and interpersonal layers. Imitating the digital internet, being its principal concept, has inspired the researchers not only to reduce empty mileage but also making sure each vehicle is loaded to its full potential. One substantial segment of PI is the PI container (or  $\pi$  containers), which are like the data packets of the digital Internet. These are world-standard, smart, green modular containers for transport, handling, and packaging purposes, which assist in seamless open asset sharing and consolidation across interconnected networks and modes. Another vital part of PI is the open  $\pi$ -hubs, which would replace the standalone warehouses, leading to less use of energy and resources. A study estimated that if only a fourth of the current distribution infrastructure in the US was rebuilt according to the principles of PI, an annual savings of \$100 billion could be achieved, and carbon dioxide output reduced by one-third (University of Arkansas, 2012).

We adapted our Model P from one of the recent researches conducted in crossdocking and consolidated shipment (Küçükoğlu & Öztürk, 2017), with some rendering to elevate it to become a part of the PI infrastructure. A test case with a gathered data set was conducted. The results gave us a brief insight into the full-scale system. The research findings show that on the basis of systemwide transportation cost Model P (PI system) shows an improvement of 9.7213%, and Model H (Hybrid PI system) shows an improvement of 10.8248% in comparison to Model S, that is our standard model based on the concept of peddling. It is important to recognize that these results are based on the case study data. For further generalization, either more case studies or sensitivity analysis for varied data parameters is required. An interesting result is the fact that Model H performed better than Model P, which suggests that the PI configuration can potentially be improved by peddling, especially when there are suppliers in close proximity with partial truck loads.

For the distance parameters, we have considered geodesic distances, which gives a close approximation to the actual network distances. The reason being the network span from the North West to the South East of Mexico. The use of actual network distances will affect the values of the results obtained but the comparison analysis method will remain the same.

Run time of solving the models varies from couple of second to a few hours, due to the network selection which consists of 30 suppliers, five demand points, four  $\pi$ -hubs in a two-echelon framework operating on a set of 100  $\pi$ -containers. If we wish to increase the number of nodes,  $\pi$ -containers or multiple series of  $\pi$ -hubs, the runtime will go up substantially, since these formulations are NP-hard.

Results obtained from implementation of the models and their comparison show that benefits of PI in terms of system wide cost reduction is higher than standard/conventional model (peddling), due to higher vehicle utilization and reduced distance travelled because of consolidation at  $\pi$ -hubs. The hybrid model shows even better results a compared to PI and standard model, due to much higher vehicle utilization because of integration of peddling on the first leg and it still enables the network to have reduction in distance travelled by trucks because of consolidation at  $\pi$ -hubs. This reduction in travel distance reduces the GHG emissions from the trucks, enabling the positive impact on environmental sustainability. The consolidation at  $\pi$ -hubs enables drivers to get back to their homes early, which provides them more family time and time to rest. This enables drivers to work more efficiently and reduces the possibility of getting distracted en route because of restlessness, adding the positive impact on social sustainability.

This thesis did not include the cost of material handling at the  $\pi$ -hubs. At the same time, the consolidation costs in peddling was not included either. Adding both can improve the comparative analysis of the configurations.

For future extensions, the stochastic version of the problem can be developed to add uncertainties in the model such as delay in lead time at supplier or  $\pi$ -hubs end, varying demand orders with multi period simulation. Trade-offs between conventional (CO), PI, and hybrid systems with a complete perspective of PI infrastructure, including all the fixed and variable costs involved at  $\pi$ -hubs and  $\pi$ -movers. Development of metaheuristics solutions using big data, to assess the real-time scenarios within time constraints to achieve an optimal solution with inclusion of inter hub consolidation with bin packing and sorting inside the PI hubs is another promising research avenue.

Introduction of innovative technologies such as Big Data, Internet of Things (IOT), and Industry 4.0, to the infrastructure for more accurate implementation of the PI system. Researchers from different fields with different backgrounds can engage in cooperation to pursue interdisciplinary research applying the PI vision to, for example, the study of humanitarian logistics. These studies will provoke the firms to collaborate and lead together towards the development of PI infrastructure as it introduces dimensions of socioenvironmental sustainability in addition to traditional economic considerations.

# REFERENCES

Abdoulkadre, A., Intissar, B. O., Marian, M., & Benoit, M. (2014). Towards Physical Internet enabled interconnected humanitarian logistics. *First International Physical Internet Conference*, Québec City, Canada, 28-30.

Ballot E., Gobet O., Montreuil B. (2012) Physical Internet enabled open hub networkdesign for distributed networked operations. In: Borangiu T., Thomas A., TrentesauxD. (eds), Service orientation in holonic and multi-agent manufacturing control.*Studies in Computational Intelligence*, Springer, Berlin, Heidelberg, 402: 279-292.

Barber, S. (2018). A truly 'transformative' MBA: executive education for the fourth industrial revolution. *Journal of Pedagogic Development*, 8(2): 44-55.

Crainic, T., & Montreuil, B. (2015). Physical internet enabled interconnected city logistics. *Interuniversity Research Centre on Enterprise Network, Logistics and Transportation,* CIRRELT-2015-13, ISBN – 978-2-89524-412-7

Fazili, M., Venkatadri, U., Cyrus, P., & Tajbakhsh, M. (2017). Physical Internet, conventional and hybrid logistic systems: a routing optimisation-based comparison using the Eastern Canada road network case study. *International Journal of Production Research*, 55(9): 2703-2730.

Fergani, C., El Idrissi, A. E. B., Marcotte, S., & Hajjaji, A. (2019). Framework and characterization of Physical Internet. *International Journal of Computer and Information Engineering*, 13(11): 599-608.

Fontane, F, Montreuil, B., & Ballot, E. (2012). An open logistics interconnection model for the Physical Internet. *IFAC Proceedings Volumes*, 45(6): 327-332.

Hakimi, D., Montreuil, B., Sarraj, R., Ballot, E., & Pan, S. (2012, June). Simulating a physical internet enabled mobility web: the case of mass distribution in France. *9th International Conference on Modeling, Optimization & SIMulation - MOSIM'12*, Bordeaux, France.10 p. hal-00728584.

Küçükoğlu, İ., & Öztürk, N. (2017). Two-stage optimisation method for material flow and allocation management in cross-docking networks. *International Journal of Production Research*, 55(2): 410-429.

Labarthe, O., Espinasse, B., Ferrarini, A., & Montreuil, B. (2007). Toward a methodological framework for agent-based modelling and simulation of supply chains in a mass customization context. *Simulation Modelling Practice and Theory*, 15(2): 113-136.

Lasi, H., Fettke, P., Kemper, H. G., Feld, T., & Hoffmann, M. (2014). Industry 4.0. *Business & information systems engineering*, 6(4): 239-242.

Marino, F., Seitanidis, I., Dao, P. V., Bocchino, S., Castoldi, P., & Salvadori, C.
(2019). IoT enabling PI: towards hyperconnected and interoperable smart containers. *Proceedings of 6<sup>th</sup> International Physical Internet Conference 2019*, London. 349-362.

Meller, R. D., Montreuil, B., & Ballot, E. (2012). Physical internet foundations. *IFAC Proceedings Volumes*, 45(6): 26-30. Meller, R. D., Montreuil, B., Thivierge, C., & Montreuil, Z. (2012). Functional design of physical internet facilities: a road-based transit center. 12th IMHRC Proceedings (Gardanne, France). *Progress in Material Handling Research*, 26.

Montreuil, B. (2011). Toward a Physical Internet: meeting the global logistics sustainability grand challenge. *Logistics Research*, 3(2-3): 71-87.

Montreuil, B., Meller, R. D., & Ballot, E. (2010). Towards a Physical Internet: the impact on logistics facilities and material handling systems design and innovation. 11th IMHRC Proceedings (Milwaukee, Wisconsin. USA), *Progress in Material Handling Research*, 40, ISBN 9781882780167.

Montreuil, B., Meller, R. D., & Ballot, E. (2013). Physical internet foundations. In: Borangiu T., Thomas A., Trentesaux D. (eds), Service orientation in holonic and multi agent manufacturing and robotics. *Studies in Computational Intelligence*, Springer, Berlin, Heidelberg, 472: 151-166.

Montreuil, B., Rougès, J. F., Cimon, Y., & Poulin, D. (2012). The physical internet and business model innovation. *Technology Innovation Management Review*, 2(6): 32-37.

Peng, X. S., Ji, S. F., & Ji, T. T. (2019). Promoting sustainability of the integrated production-inventory-distribution system through the Physical Internet. *International Journal of Production Research*, 1-20.

Philbeck, T., & Davis, N. (2019). The fourth industrial revolution: shaping a new era. *Journal of International Affairs*, 72(1): 17-22.

Sarraj, R., Ballot, E., Pan, S., & Montreuil, B. (2014). Analogies between Internet network and logistics service networks: challenges involved in the interconnection. *Journal of Intelligent Manufacturing*, 25(6): 1207-1219.

Sohrabi, H., & Montreuil, B. (2011). From private supply networks and shared supply webs to Physical Internet enabled open supply webs. *Working Conference on Virtual Enterprises*, Springer, Berlin, Heidelberg, 235-244.

Sohrabi, H., & Montreuil, B. (2014). Towards an interconnected distribution planning framework. *First International Physical Internet Conference*. Québec City, Canada, 28-30.

Sohrabi, H., Klibi, W., & Montreuil, B. (2012). Modeling scenario-based distribution network design in a Physical Internet-enabled open Logistics Web. *Proceedings of the 4<sup>th</sup> International Conference on Information Systems, Logistics and Supply Chain (ILS 2012).* 

Sun, C. (2012). Application of RFID technology for logistics on internet of things. *AASRI Procedia*, 1: 106-111.

Sungur, I., Ordónez, F., & Dessouky, M. (2008). A robust optimization approach for the capacitated vehicle routing problem with demand uncertainty. IIE Transactions, 40(5): 509-523.

Transport Canada (2019). Transportation in Canada - Overview report 2018 (ISSN 1920-0846). Canada. Retrieved from https://www.tc.gc.ca/eng/policy/transportation-canada-2018.html#item-6.

Treiblmaier, H. (2019). Combining Blockchain technology and the Physical Internet to achieve triple bottom line Sustainability: A comprehensive research agenda for modern logistics and supply chain management. *Logistics*, 3(1), 10.

Tremblay, W., Montreuil, B., & Ballot, E. (2015). Modular design of Physical Internet transport, handling and packaging containers. *Progress in Material Handling Research: 2014, 13, MHI, 2015, International Material Handling Research Colloquium,* 16.

U.S. Department of Transportation (2017), Bureau of Transportation Statistics, *Transportation Statistics Annual Report 2017* (Washington, DC: 2017). Retrieved from: https://www.bts.dot.gov/sites/bts.dot.gov/files/docs/browse-statistical-products-and-data/transportation-statistics-annual-reports/215041/tsar-2017-rev-2-5-18-full-layout.pdf.

U.S. Department of Transportation (2017). "Freight Facts and Figures 2017". Bureau of Transportation Statistics. Retrieved from :

https://www.bts.dot.gov/sites/bts.dot.gov/files/docs/FFF\_2017\_Full\_June2018revisio n.pdf.

Ulkü, M. A. (2012). Dare to care: Shipment consolidation reduces not only costs, but also environmental damage. International Journal of Production Economics, 139(2): 438-446. Ülkü, M.A. (2019) Defying convention: Towards a Physical Internet Supply Chain, CRSSCA Working paper, Centre for Research in Sustainable Supply Chain Analytics, Rowe School of Business, Dalhousie University, Halifax NS, Canada.

Ülkü, M. A., Bell, K. M., & Wilson, S. G. (2015). Modeling the impact of donor behavior on humanitarian aid operations. *Annals of Operations Research*, *230*(1):153-168.

University of Arkansas (2012). Physical internet: Shared transportation system would increase profits, reduce carbon emissions. Retrieved from https://www.sciencedaily.com/releases/2012/10/121016092158.htm.

Venkatadri, U., Krishna, K. S., & Ülkü, M. A. (2016). On Physical Internet logistics: modeling the impact of consolidation on transportation and inventory costs. *IEEE Transactions on Automation Science and Engineering*, *13*(4): 1517-1527.

# **APPENDIX I**

### i. MODEL P

#Sets

#Module1

set S; #Set of suppliers

set C; #Set of PI hubs

set PR; #Set of products

set T; #Set of trucks, TR in paper

set dem{i in PR}; #Supplier of product i

set TL{k1 in T}; #Supplier of truck k1

set SL{s in S}; #Trucks at supplier s, redundant but needed because GUSEK does not accept cst[TL[k],c]

#Module2

set D; #Set of destinations

set TP; #Set of trucks, TR' in paper

set demP{i in PR}; #Destination of product i

```
set TLP {k2 in TP};#Pi Hub of truck k2
```

set SLP{c in C}; #Trucks at PI hub c, redundant but needed because GUSEK does not accept cst'[TL'[k],c]

set prD{d in D}; #Products going to a destination

#Parameters

#Module1

param q{i in PR}; #Size of PI container carrying product i

param cst{s in S, c in C}; #Cost of shipping one full container from s to c

#Module2

param cstP{c in C,d in D}; #Cost of shipping one full container from c to d

#Variables

#Module1

var z{i in PR, k1 in T, c in C}, binary;

var v{k1 in T, c in C}, binary;

#Module2

var zP{i in PR, k2 in TP, d in D}, binary;

var vP{k2 in TP, d in D}, binary;

#Objective function

minimize cost: sum{s in S, c in C, k1 in SL[s]} cst[s,c] \* v[k1,c] +

$$sum\{c \text{ in } C,d \text{ in } D, k2 \text{ in } SLP[c]\} cstP[c,d] * vP[k2,d]; #C1$$

#Constraints

#Module1

```
s.t. C2{i in PR} : sum{k1 in T, c in C: TL[k1] within dem[i]} z[i,k1,c] = 1;
```

s.t. C3{k1 in T} : sum{c in C} v[k1,c] <= 1;

s.t. C4{k1 in T,c in C}: sum{i in PR: dem[i] within TL[k1]} $z[i,k1,c] \le 1000*v[k1,c]$ ;

s.t. D1{k1 in T} : sum{i in PR, c in C: TL[k1] within dem[i]}  $z[i,k1,c]*q[i] \le 1$ ; #Module2

#s.t. C5{i in PR} : sum{k2 in TP, d in demP[i]} zP[i,k2,d] = 1;

s.t. C5{i in PR} : sum{k2 in TP, d in demP[i]} zP[i,k2,d] = 1;

```
s.t. C6\{k2 \text{ in } TP\} : sum{d in D} vP[k2,d] <= 1;
```

```
#s.t. C7\{k2 \text{ in TP,d in D}\}: sum\{i \text{ in PR:demP}[i] == d\} zP[i,k2,d] \le 1000*vP[k2,d];
```

```
s.t. C7{k2 in TP,d in D}: sum{i in prD[d]} zP[i,k2,d] <= 1000*vP[k2,d];
```

```
s.t. D2{k2 in TP} : sum{i in PR, d in demP[i]} zP[i,k2,d]*q[i] \le 1;
```

#Flow Balance

```
s.t. C8{i in PR,c in C} : sum{k1 in T:TL[k1] within dem[i]}z[i,k1,c] = sum\{k2 in SLP[c]\} sum{d in demP[i]}<math>zP[i,k2,d];
```

solve;

display z, v, zP, vP;

data;

#Sets

#Module1

set S:= S1	S2	S3	S4	S5	<b>S</b> 6	<b>S</b> 7	<b>S</b> 8	S9	S10	S11
S12	S13	S14	S15	S16	S17	S18	S19	S20	S21	S22
S23	S24	S25	S26	S27	S28	S29	S30;			

set C := C1C2 C3 C4; set PR:= PR1 PR2 PR3 PR4 PR5 PR6 PR7 PR8 PR9 PR10 PR11 PR12 PR13 PR14 PR15 PR16 PR17 PR18 PR19 PR20 PR21 PR22 PR23 PR24 PR25 PR26 PR27 PR28 PR29 PR30 PR31 PR32 PR33 PR34 PR35 PR36 PR37 PR38 PR39 PR40 PR41 PR42 PR43 PR44 PR45 PR46 PR47 PR48 PR49 PR50 PR51 PR52 PR53 PR54 PR55 PR56 PR57 PR58 PR59 PR60 PR61 PR62 PR63 PR64 PR65 PR66 PR67 PR68 PR69 PR70 PR71 PR72 PR73 PR74 PR75 PR76 PR77 PR78 PR79 PR80 PR81 PR82 PR83 PR84 PR85 PR86 PR87 PR88 PR89 PR90 PR91 PR92 PR93 PR94 PR95 PR96 PR97 PR98 PR99 PR100: set T := TR1TR2 TR3 TR4 TR5 TR6 TR7 TR8 TR9 TR10 TR11 TR12 TR13 TR14 TR15 TR16 TR17 TR18 TR19 TR20 TR21 TR22 TR23 TR24 TR25 TR26 TR27 TR28 TR29 TR30 TR31 TR32 TR33 TR34 TR35 TR36 TR37 TR38 TR39 TR40 TR41 TR42 TR43 TR44

TR45;

#### #Module2

- set D := D1 D2 D3 D4 D5;
- set TP:= TRP1TRP2 TRP3 TRP4 TRP5 TRP6 TRP7 TRP8 TRP9 TRP10TRP11 TRP12 TRP13 TRP14 TRP15 TRP16 TRP17 TRP18 TRP19 TRP20 TRP21 TRP22 TRP23 TRP24 TRP25 TRP26 TRP27 TRP28 TRP29 TRP30 TRP31 TRP32 TRP33 TRP34 TRP35;

#Para	meters			set	dem["PR12"] :=	S6	;
#Mod	ule1			set	dem["PR13"] :=	S20	;
set	dem["PR1"] :=	S6	;	set	dem["PR14"] :=	S26	;
set	dem["PR2"] :=	S9	;	set	dem["PR15"] :=	S15	;
set	dem["PR3"] :=	S13	;	set	dem["PR16"] :=	S12	;
set	dem["PR4"] :=	S14	;	set	dem["PR17"] :=	S24	;
set	dem["PR5"] :=	S14	;	set	dem["PR18"] :=	S15	;
set	dem["PR6"] :=	S26	;	set	dem["PR19"] :=	<b>S</b> 7	;
set	dem["PR7"] :=	S14	;	set	dem["PR20"] :=	S10	;
set	dem["PR8"] :=	S22	;	set	dem["PR21"] :=	S16	;
set	dem["PR9"] :=	S22	;	set	dem["PR22"] :=	S2	;
set	dem["PR10"] :=	S10	;	set	dem["PR23"] :=	S24	;
set	dem["PR11"] :=	S4	;	set	dem["PR24"] :=	S6	;

set	dem["PR25"] :=	S11	;	set	dem["PR55"] :=	S21	;
set	dem["PR26"] :=	S7	;	set	dem["PR56"] :=	S11	;
set	dem["PR27"] :=	S20	;	set	dem["PR57"] :=	S16	;
set	dem["PR28"] :=	S3	;	set	dem["PR58"] :=	S30	;
set	dem["PR29"] :=	S30	;	set	dem["PR59"] :=	S3	;
set	dem["PR30"] :=	<b>S</b> 1	;	set	dem["PR60"] :=	S20	;
set	dem["PR31"] :=	S11	;	set	dem["PR61"] :=	S16	;
set	dem["PR32"] :=	S3	;	set	dem["PR62"] :=	S9	;
set	dem["PR33"] :=	S9	;	set	dem["PR63"] :=	S21	;
set	dem["PR34"] :=	S23	;	set	dem["PR64"] :=	S28	;
set	dem["PR35"] :=	S14	;	set	dem["PR65"] :=	S10	;
set	dem["PR36"] :=	<b>S</b> 8	;	set	dem["PR66"] :=	S9	;
set	dem["PR37"] :=	S23	;	set	dem["PR67"] :=	S25	;
set	dem["PR38"] :=	S23	;	set	dem["PR68"] :=	S19	;
set	dem["PR39"] :=	S28	• •	set	dem["PR69"] :=	S14	;
set	dem["PR40"] :=	<b>S</b> 1	;	set	dem["PR70"] :=	S29	;
set	dem["PR41"] :=	S25	• •	set	dem["PR71"] :=	S19	;
set	dem["PR42"] :=	<b>S</b> 1	;	set	dem["PR72"] :=	S17	;
set	dem["PR43"] :=	S6	;	set	dem["PR73"] :=	S3	;
set	dem["PR44"] :=	S30	;	set	dem["PR74"] :=	S22	;
set	dem["PR45"] :=	S9	;	set	dem["PR75"] :=	S9	;
set	dem["PR46"] :=	S27	;	set	dem["PR76"] :=	S28	;
set	dem["PR47"] :=	S26	;	set	dem["PR77"] :=	<b>S</b> 7	;
set	dem["PR48"] :=	S8	;	set	dem["PR78"] :=	S3	;
set	dem["PR49"] :=	S20	;	set	dem["PR79"] :=	S25	;
set	dem["PR50"] :=	S4	;	set	dem["PR80"] :=	S11	;
set	dem["PR51"] :=	S15	;	set	dem["PR81"] :=	S5	;
set	dem["PR52"] :=	S28	;	set	dem["PR82"] :=	S22	;
set	dem["PR53"] :=	S17	;	set	dem["PR83"] :=	S11	;
set	dem["PR54"] :=	S7	;	set	dem["PR84"] :=	S24	;

set	dem["PR85"] :=	S3	;	set	TL["TR15"] :=S8	;	
set	dem["PR86"] :=	S29	;	set	TL["TR16"] :=S9	;	
set	dem["PR87"] :=	S18	;	set	TL["TR17"] :=S9	;	
set	dem["PR88"] :=	S25	;	set	TL["TR18"] :=S10	;	
set	dem["PR89"] :=	S4	;	set	TL["TR19"] :=	S11	;
set	dem["PR90"] :=	S16	;	set	TL["TR20"] :=	S11	;
set	dem["PR91"] :=	S24	;	set	TL["TR21"] :=	S12	;
set	dem["PR92"] :=	S18	;	set	TL["TR22"] :=	S13	;
set	dem["PR93"] :=	S20	;	set	TL["TR23"] :=	S14	;
set	dem["PR94"] :=	S13	;	set	TL["TR24"] :=	S14	;
set	dem["PR95"] :=	S21	;	set	TL["TR25"] :=	S15	;
set	dem["PR96"] :=	S29	;	set	TL["TR26"] :=	S15	;
set	dem["PR97"] :=	<b>S</b> 7	;	set	TL["TR27"] :=	S16	;
set	dem["PR98"] :=	S11	;	set	TL["TR28"] :=	S17	;
set	dem["PR99"] :=	S30	;	set	TL["TR29"] :=	S18	;
set	dem["PR100"] :=	S27	;	set	TL["TR30"] :=	S19	;
set	TL["TR1"] := S1	;		set	TL["TR31"] :=	S20	;
set	TL["TR2"] := S1	;		set	TL["TR32"] :=	S21	;
set	TL["TR3"] := S2	;		set	TL["TR33"] :=	S22	;
set	TL["TR4"] := S2	;		set	TL["TR34"] :=	S23	;
set	TL["TR5"] := S3	;		set	TL["TR35"] :=	S24	;
set	TL["TR6"] := S3	;		set	TL["TR36"] :=	S24	;
set	TL["TR7"] := S4	;		set	TL["TR37"] :=	S25	;
set	TL["TR8"] := S4	;		set	TL["TR38"] :=	S26	;
set	TL["TR9"] := S5	;		set	TL["TR39"] :=	S27	;
set	TL["TR10"] :=S5	;		set	TL["TR40"] :=	S28	;
set	TL["TR11"] :=S6	;		set	TL["TR41"] :=	S29	;
set	TL["TR12"] :=S6	;		set	TL["TR42"] :=	S29	;
set	TL["TR13"] :=S7	;		set	TL["TR43"] :=	S29	;
set	TL["TR14"] :=S7	;		set	TL["TR44"] :=	S30	;

set	SL["S21"] :=	TR32		;		PR19	0.49
set	SL["S22"] :=	TR33		;		PR20	0.13
set	SL["S23"] :=	TR34		;		PR21	0.15
set	SL["S24"] :=	TR35	TR36	;		PR22	0.48
set	SL["S25"] :=	TR37		;		PR23	0.21
set	SL["S26"] :=	TR38		;		PR24	0.35
set	SL["S27"] :=	TR39		;		PR25	0.11
set	SL["S28"] :=	TR40		;		PR26	0.39
					72		

SL["S19"] := TR30;

SL["S20"] := TR31;

set	SL["S2"] :=	TR3	TR4	;	param	q:=
set	SL["S3"] :=	TR5	TR6	;	PR1	0.40
set	SL["S4"] :=	TR7	TR8	;	PR2	0.09
set	SL["S5"] :=	TR9	TR10	;	PR3	0.07
set	SL["S6"] :=	TR11	TR12	;	PR4	0.01
set	SL["S7"] :=	TR13	TR14	;	PR5	0.05
set	SL["S8"] :=	TR15		;	PR6	0.25
set	SL["S9"] :=	TR16	TR17	;	PR7	0.36
set	SL["S10"] :=	TR18		;	PR8	0.17
set	SL["S11"] :=	TR19	TR20	;	PR9	0.06
set	SL["S12"] :=	TR21		;	PR10	0.17
set	SL["S13"] :=	TR22		;	PR11	0.23
set	SL["S14"] :=	TR23	TR24	;	PR12	0.41
set	SL["S15"] :=	TR25	TR26	;	PR13	0.28
set	SL["S16"] :=	TR27		;	PR14	0.10
set	SL["S17"] :=	TR28		;	PR15	0.15
set	SL["S18"] :=	TR29		;	PR16	0.42

set TL["TR45"] := S30 ;

set

set

set

SL["S1"] := TR1 TR2 ;

set SL["S29"] :=TR41 TR42 TR43;

set

PR17 0.36

PR18 0.48

SL["S30"] := TR44 TR45 ;

PR2	27 0.00	PR52	0.50	PR77	0.23
PR2	28 0.13	PR53	0.40	PR78	0.21
PR2	29 0.10	PR54	0.14	PR79	0.24
PR3	30 0.28	PR55	0.11	PR80	0.09
PR3	31 0.06	PR56	0.24	PR81	0.32
PR3	32 0.31	PR57	0.20	PR82	0.46
PR3	33 0.37	PR58	0.45	PR83	0.04
PR3	34 0.12	PR59	0.47	PR84	0.35
PR3	35 0.46	PR60	0.40	PR85	0.39
PR3	36 0.32	PR61	0.01	PR86	0.46
PR3	37 0.22	PR62	0.12	PR87	0.05
PR3	38 0.49	PR63	0.28	PR88	0.26
PR3	39 0.00	PR64	0.03	PR89	0.18
PR4	40 0.40	PR65	0.45	PR90	0.01
PR4	41 0.18	PR66	0.06	PR91	0.31
PR4	42 0.17	PR67	0.06	PR92	0.25
PR4	43 0.07	PR68	0.16	PR93	0.01
PR4	14 0.35	PR69	0.39	PR94	0.08
PR4	45 0.31	PR70	0.36	PR95	0.38
PR4	46 0.10	PR71	0.40	PR96	0.30
PR4	47 0.49	PR72	0.35	PR97	0.16
PR4	48 0.34	PR73	0.34	PR98	0.09
PR4	49 0.01	PR74	0.07	PR99	0.41
PR5	50 0.00	PR75	0.13	PR100	0.24;
PR5	51 0.31	PR76	0.29		

param cst: C1 C2 C3 C4:=

S1597.1620962252.94610932008.16441475.49158562S2588.7135171272.70888281989.33872355.4657387

S3	789.9594495	11.75213764	2269.923157	339.0306011
S4	790.1712238	11.93721398	2270.075006	339.1567507
S5	307.6915785	1078.06985	1484.807443	867.5190457
S6	726.3614207	87.62839466	2177.056064	243.138152
S7	769.5848169	12.24022177	2246.513847	315.9002088
<b>S</b> 8	619.6675189	215.7180162	2044.753688	112.6990671
S9	75.59317425	738.9662935	1614.482094	500.3375289
S10	792.8828874	16.34289727	2274.81377	344.2863317
S11	1623.914368	2258.471538	0 1935.2	250612
S12	23.30128017	774.8455439	1642.546348	565.7725154
S13	41.73855026	742.7226944	1664.639662	535.6301569
S14	74.36354741	747.8023006	1605.597606	507.5410197
S15	426.810337	420.4580457	1840.807071	134.7207336
S16	587.0244201	352.6909771	1921.726141	47.04263447
S17	35.77607549	754.8115447	1659.576183	548.7748736
S18	31.51733934	752.8248008	1655.105963	543.6557821
S19	33.77401336	754.4684722	1657.685186	547.2723974
S20	150.9261333	917.7768303	1480.787347	673.9184573
S21	16.64964803	773.2452117	1638.65565	561.5880907
S22	578.5012773	359.2868077	1913.376285	46.15882131
S23	41.47329808	741.3555829	1663.543421	533.179004
S24	555.9220566	385.8378578	1883.880683	61.64203185
S25	18.39051116	766.8714387	1642.169393	555.0922292
S26	16.43962751	763.5162414	1639.368131	549.0957306
S27	27.19563553	752.0181899	1640.145781	534.0755631
S28	20.26011281	763.2933618	1626.62842	541.6605925
S29	51.9515964	746.3627944	1675.436332	546.5193865
S30	35.20742193	754.5078683	1659.069432	548.0938858

#### #Module2

set	demP[ "PR1" ] :=	D2	;
set	demP[ "PR2" ] :=	D1	;
set	demP[ "PR3" ] :=	D1	;
set	demP[ "PR4" ] :=	D1	;
set	demP[ "PR5" ] :=	D5	;
set	demP[ "PR6" ] :=	D5	;
set	demP[ "PR7" ] :=	D1	;
set	demP[ "PR8" ] :=	D2	;
set	demP[ "PR9" ] :=	D2	;
set	demP[ "PR10"] :=	D4	;
set	demP[ "PR11"] :=	D4	;
set	demP[ "PR12"] :=	D5	;
set	demP[ "PR13"] :=	D5	;
set	demP[ "PR14"] :=	D1	;
set	demP[ "PR15"] :=	D4	;
set	demP[ "PR16"] :=	D1	;
set	demP[ "PR17"] :=	D5	;
set	demP[ "PR18"] :=	D1	;
set	demP[ "PR19"] :=	D1	;
set	demP[ "PR20"] :=	D2	;
set	demP[ "PR21"] :=	D4	;
set	demP[ "PR22"] :=	D4	;
set	demP[ "PR23"] :=	D5	;
set	demP[ "PR24"] :=	D5	;
set	demP[ "PR25"] :=	D2	;
set	demP[ "PR26"] :=	D3	;
set	demP[ "PR27"] :=	D3	;
set	demP[ "PR28"] :=	D5	;
set	demP[ "PR29"] :=	D5	;

set	demP[ "PR30"] :=	D5	;
set	demP[ "PR31"] :=	D1	;
set	demP[ "PR32"] :=	D1	;
set	demP[ "PR33"] :=	D3	;
set	demP[ "PR34"] :=	D4	;
set	demP[ "PR35"] :=	D3	;
set	demP[ "PR36"] :=	D1	;
set	demP[ "PR37"] :=	D2	;
set	demP[ "PR38"] :=	D3	;
set	demP[ "PR39"] :=	D5	;
set	demP[ "PR40"] :=	D3	;
set	demP[ "PR41"] :=	D3	;
set	demP[ "PR42"] :=	D4	;
set	demP[ "PR43"] :=	D3	;
set	demP[ "PR44"] :=	D1	;
set	demP[ "PR45"] :=	D1	;
set	demP[ "PR46"] :=	D5	;
set	demP[ "PR47"] :=	D3	;
set	demP[ "PR48"] :=	D5	;
set	demP[ "PR49"] :=	D1	;
set	demP[ "PR50"] :=	D3	;
set	demP[ "PR51"] :=	D5	;
set	demP[ "PR52"] :=	D1	;
set	demP[ "PR53"] :=	D4	;
set	demP[ "PR54"] :=	D1	;
set	demP[ "PR55"] :=	D4	;
set	demP[ "PR56"] :=	D4	;
set	demP[ "PR57"] :=	D5	;
set	demP[ "PR58"] :=	D4	;

set	demP[ "PR59"] :=	D2	;	set	demP[ "PR80"] :=	D2	;
set	demP[ "PR60"] :=	D4	;	set	demP[ "PR81"] :=	D5	;
set	demP[ "PR61"] :=	D2	;	set	demP[ "PR82"] :=	D5	;
set	demP[ "PR62"] :=	D4	;	set	demP[ "PR83"] :=	D3	;
set	demP[ "PR63"] :=	D4	;	set	demP[ "PR84"] :=	D2	;
set	demP[ "PR64"] :=	D5	;	set	demP[ "PR85"] :=	D4	;
set	demP[ "PR65"] :=	D1	;	set	demP[ "PR86"] :=	D5	;
set	demP[ "PR66"] :=	D5	;	set	demP[ "PR87"] :=	D2	;
set	demP[ "PR67"] :=	D2	;	set	demP[ "PR88"] :=	D5	;
set	demP[ "PR68"] :=	D2	;	set	demP[ "PR89"] :=	D3	;
set	demP[ "PR69"] :=	D1	;	set	demP[ "PR90"] :=	D2	;
set	demP[ "PR70"] :=	D2	;	set	demP[ "PR91"] :=	D2	;
set	demP[ "PR71"] :=	D1	;	set	demP[ "PR92"] :=	D4	;
set	demP[ "PR72"] :=	D3	;	set	demP[ "PR93"] :=	D4	;
set	demP[ "PR73"] :=	D4	;	set	demP[ "PR94"] :=	D3	;
set	demP[ "PR74"] :=	D1	;	set	demP[ "PR95"] :=	D3	;
set	demP[ "PR75"] :=	D2	;	set	demP[ "PR96"] :=	D4	;
set	demP[ "PR76"] :=	D4	;	set	demP[ "PR97"] :=	D3	;
set	demP[ "PR77"] :=	D2	;	set	demP[ "PR98"] :=	D3	;
set	demP[ "PR78"] :=	D4	;	set	demP[ "PR99"] :=	D4	;
set	demP[ "PR79"] :=	D5	;	set	demP[ "PR100] :=	D4	;

set	prD["D1"] :=	PR2	PR3	PR4	PR7	PR14	PR16	PR18	PR19	PR31
	PR32 PR36	PR44	PR45	PR49	PR52	PR54	PR65	PR69	PR71	PR74;
set	prD["D2"] := PR68 PR70									PR67
set	prD["D3"] := PR50 PR72								PR43	PR47

- set prD["D4"] := PR10 PR11 PR15 PR21 PR22 PR34 PR42 PR53 PR55 PR56 PR58 PR60 PR62 PR63 PR73 PR76 PR78 PR85 PR92 PR93 PR96 PR99 PR100;
- set prD["D5"] := PR5 PR6 PR12 PR13 PR17 PR23 PR24 PR28 PR29 PR30 PR39 PR46 PR48 PR51 PR57 PR64 PR66 PR79 PR81 PR82 PR86 PR88 ;

set	TLP[" TRP1 "] :=	C1	;
set	TLP[" TRP2 "] :=	C1	;
set	TLP[" TRP3 "]:=	C1	;
set	TLP[" TRP4 "]:=	C1	;
set	TLP[" TRP5 "] :=	C1	;
set	TLP[" TRP6 "]:=	C1	;
set	TLP[" TRP7 "] :=	C1	;
set	TLP[" TRP8 "] :=	C1	;
set	TLP[" TRP9 "]:=	C1	;
set	TLP[" TRP10"] :=	C2	;
set	TLP[" TRP11 "] :=	C2	;
set	TLP[" TRP12 "] :=	C2	;
set	TLP[" TRP13 "] :=	C2	;
set	TLP[" TRP14 "] :=	C2	;
set	TLP[" TRP15 "] :=	C2	;
set	TLP[" TRP16"] :=	C2	;
set	TLP[" TRP17"] :=	C2	;
set	TLP[" TRP18"] :=	C2	;
set	TLP[" TRP19"] :=	C3	;
set	TLP[" TRP20"] :=	C3	;
set	TLP[" TRP21 "] :=	C3	;
set	TLP[" TRP22 "] :=	C3	;
set	TLP[" TRP23 "] :=	C3	;

set	TLP[" TRP24 "] :=	C3	;
set	TLP[" TRP25 "] :=	C3	;
set	TLP[" TRP26 "] :=	C3	;
set	TLP[" TRP27"] :=	C4	;
set	TLP[" TRP28 "] :=	C4	;
set	TLP[" TRP29"] :=	C4	;
set	TLP[" TRP30"] :=	C4	;
set	TLP[" TRP31"] :=	C4	;
set	TLP[" TRP32 "] :=	C4	;
set	TLP[" TRP33 "] :=	C4	;
set	TLP[" TRP34 "] :=	C4	;
set	TLP[" TRP35 "] :=	C4	;

set	SLP["C1"] := TRP1 TRP2 TRP3 TRP4 TRP5 TRP6 TRP7 TRP8 TRP9 ;
set	SLP["C2"] := TRP10 TRP11 TRP12 TRP13 TRP14 TRP15 TRP16 TRP17 TRP18;
set	SLP["C3"] := TRP19 TRP20 TRP21 TRP22 TRP23 TRP24 TRP25 TRP26 ;
set	SLP["C4"] := TRP27 TRP28 TRP29 TRP30 TRP31 TRP32 TRP33 TRP34 TRP35 ;

param cstP:D1 D2 D3 D4 D5:=

C1	789.974143	796.9210297	555.8827644	21.95095002	103.1889164
C2	11.97488531	59.72829641	385.7672308	760.4325319	732.1501676
C3	2270.269685	2301.170251	1883.931066	1629.409394	1605.007803
C4	339.4613726	378.2486128	61.55319953	539.3548557	484.1158248
;					

end;

#### ii. MODEL S

Model S requires implementation on all the demand points. Here, we present the basic GUSEK model used for all the cases, with the example of demand point 1 and provide the data sets for rest of the demand points in subsections.

#### **Basic GUSEK code (Demand point 1):**

set S;

set Sprime;

param cst{i in S, j in S};

param demand{i in Sprime};

var x{i in S, j in S}, binary;

var a{i in Sprime},>=0;

minimize cost: sum{i in S, j in S} cst[i,j]\*x[i,j];

s.t. C1{j in S}: sum{i in S} x[i,j] = 1;

s.t. C2{i in S}: sum{j in S} x[i,j] = 1;

s.t. C3{i in Sprime}: a[i] >=0;

s.t. C4{i in Sprime}: a[i] <=1-demand[i];

s.t. C5{i in Sprime,j in Sprime}:  $a[i] + demand[i] - a[j] - 1 + x[i,j] \le 0$ ;

solve;

display x,a;

data;

set S:=	= S2 S20	S7 S22	S8 S26	S9 S28	S10 S30	S11 T31	S12 T32	S13 T33	S14 T34	S15 T35	S19 T36;
set Sp	rime:=S S19	52 S20	S7 S22	S8 S26	S9 S28	S10 S30	S11 ;	S12	S13	S14	S15
param	cst:S2 S20	S7 S22	S8 S26	S9 S28	S10 S30	S11 T31	S12 T32	S13 T33	S14 T34	S15 T35	S19 T36:=
S2	591.73 708.76 284.08	260.49 372724 586443 329431 329431	560.73 92.859	57.252 324314 968259 329431	576.05	532.34 311001 577218 329431	171.32 570.18	288.89 219546 348943 329431	572.56 573.21	1989.3 540408 196348 329431	338723
<b>S</b> 7		006292 274319 28355	733.86	203.52 551428 594633 28355	738.01	47071 919127	408.85	54159 507017	524969 745.63 745.69 23.762	34496 96772	513847
S8	620.81 745.79 227.17	282319 186185 912304 776921 776921	589.20	152608	575.65 606.20	567.56 539856 024708 776921	601.85	231.95 055406 099863 776921	601.13 601.62	2044.7 343173 259382 776921	753688

- \$9
   532.3452058
   729.2078897
   567.5691179
   10000
   753.802043
   1614.482094
   93.67365386
   83.53740445
   9.291731156
   365.6184061
   87.61658119
   179.2642444
   514.5649714
   74.06655944
   56.37122736
   89.5889954
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
   750.5572656
- S10
   288.893476
   28.43524969
   231.9501071
   753.802043
   10000
   2274.81377

   788.8065136
   756.7001407
   762.6638798
   436.699626
   768.4211185

   932.4989387
   375.1405069
   777.6549144
   777.6338479
   768.4378534

   5.050708557
   5.050708557
   5.050708557
   5.050708557
   5.050708557

   5.050708557
   5.050708557
   5.050708557
   5.050708557
- S11
   1989.338723
   2246.513847
   2044.753688
   1614.482094
   2274.81377
   10000

   1642.546348
   1664.639662
   1605.597606
   1840.807071
   1657.685186

   1480.787347
   1913.376285
   1639.368131
   1626.62842
   1659.069432

   2270.269685
   2270.269685
   2270.269685
   2270.269685
   2270.269685

   2270.269685
   2270.269685
   2270.269685
   2270.269685
- S12
   591.7372724
   766.0006292
   620.8186185
   93.67365386
   788.8065136

   1642.546348
   10000
   32.14935195
   93.95722683
   432.549403
   20.39546494

   165.4565662
   585.1270996
   19.95120594
   37.71718322
   20.5449826

   786.0193532
   786.0193532
   786.0193532
   786.0193532
   786.0193532
- \$13
   560.7324314
   733.8651428
   589.209801
   83.53740445
   756.7001407

   1664.639662
   32.14935195
   10000
   86.97337465
   402.9439193
   11.93839371

   192.5477808
   555.9008
   25.51380445
   39.61954892
   12.49069595

   753.9043685
   753.9043685
   753.9043685
   753.9043685
   753.9043685
- \$14
   540.0311001
   738.0147071
   575.6539856
   9.291731156
   762.6638798

   1605.597606
   93.95722683
   86.97337465
   10000
   372.8254104
   89.89256557

   170.7280672
   521.2361589
   74.87967999
   56.24796353
   91.89810458

   759.4046838
   759.4046838
   759.4046838
   759.4046838
   759.4046838
- S15
   171.3219546
   408.854159
   216.5055406
   365.6184061
   436.699626

   1840.807071
   432.549403
   402.9439193
   372.8254104
   10000
   414.4435255

   539.6464273
   153.4445608
   415.4660494
   407.4834317
   415.3521454

   432.406046
   432.406046
   432.406046
   432.406046
   432.406046
- \$19
   572.5640408
   745.634496
   601.1343173
   87.61658119
   768.4211185

   1657.685186
   20.39546494
   11.93839371
   89.89256557
   414.4435255
   10000

   183.2761914
   567.3108212
   19.31584066
   37.34837984
   2.018657841

   765.637742
   765.637742
   765.637742
   765.637742
   765.637742
- S20 708.7686443 908.1274319 745.7912304 179.2642444 932.4989387 1480.787347 165.4565662 192.5477808 170.7280672 539.6464273

183.2761914 10000 684.2492053 167.3528992 160.5433013 184.2615234 929.3187763 929.3187763 929.3187763 929.3187763 929.3187763 929.3187763

- S22
   92.85968259
   347.0594633
   148.0452608
   514.5649714
   375.1405069

   1913.376285
   585.1270996
   555.9008
   521.2361589
   153.4445608

   567.3108212
   684.2492053
   10000
   567.6828034
   558.8980838
   568.2674943

   370.1942087
   370.1942087
   370.1942087
   370.1942087
   370.1942087
- S26
   576.0577218
   754.4919127
   606.2024708
   74.06655944
   777.6549144

   1639.368131
   19.95120594
   25.51380445
   74.87967999
   415.4660494

   19.31584066
   167.3528992
   567.6828034
   10000
   19.34580329
   21.1144608

   774.7791898
   774.7791898
   774.7791898
   774.7791898
   774.7791898
- \$28
   570.1848943
   754.0607017
   601.8599863
   56.37122736
   777.6338479

   1626.62842
   37.71718322
   39.61954892
   56.24796353
   407.4834317

   37.34837984
   160.5433013
   558.8980838
   19.34580329
   10000
   39.31531566

   774.655285
   774.655285
   774.655285
   774.655285
   774.655285
- \$30
   573.2196348
   745.696772
   601.6259382
   89.5889954
   768.4378534

   1659.069432
   20.5449826
   12.49069595
   91.89810458
   415.3521454

   2.018657841
   184.2615234
   568.2674943
   21.1144608
   39.31531566
   10000

   765.6656044
   765.6656044
   765.6656044
   765.6656044
   765.6656044
   765.6656044
- T31
   284.0829431
   23.7628355
   227.1776921
   750.5572656
   5.050708557

   2270.269685
   786.0193532
   753.9043685
   759.4046838
   432.406046

   765.637742
   929.3187763
   370.1942087
   774.7791898
   774.655285

   765.6656044
   0
   0
   0
   0
   0
- T33 284.0829431 23.7628355 227.1776921 750.5572656 5.050708557 2270.269685 786.0193532 753.9043685 759.4046838 432.406046 929.3187763 370.1942087 774.7791898 774.655285 765.637742 765.6656044 0 0 0 0 0 0 T34 284.0829431 23.7628355 227.1776921 750.5572656 5.050708557 2270.269685 786.0193532 753.9043685 759.4046838 432.406046
- T35
   284.0829431
   23.7628355
   227.1776921
   750.5572656
   5.050708557

   2270.269685
   786.0193532
   753.9043685
   759.4046838
   432.406046

0

0

765.637742

765.6656044 0

0

929.3187763 370.1942087 774.7791898 774.655285

0

0

	765.637742 765.6656044	929.31877 0 0	53 370.1 0	942087 0	774.7 0	791898 0	774.655285
T36	284.0829431 2270.269685 765.637742 765.6656044	786.01935 929.31877	32 753.9	776921 043685 942087 0	759.4	046838	5.050708557 432.406046 774.655285
param	demand:=						
S2	0.31						
S7	0.63						
<b>S</b> 8	0.32						
S9	0.4						
S10	0.45						
S11	0.06						
S12	0.42						
S13	0.08						
S14	0.75						
S15	0.48						
S19	0.4						
S20	0.01						

- S22 0.07
- S26 0.1
- S28 0.5
- S30 0.35

end;

Data for rest of the demand points are as follows:

# Demand point 2

set S:=	= S3 S25	S6 S29	S7 T31	S10 T32	S11 T33	S16 T34	S18 T35	S19 T36;	S22	S23	S24
set Sp	rime:=S S24	53 S25	S6 S29;	S7	S10	S11	S16	S18	S19	S22	S23
param	cst:S3 S25	S6 S29	S7 T31	S10 T32	S11 T33	S16 T34	S18 T35	S19 T36:=	S22	S23	S24
S3	764.02 778.09	258267	757.45	23.409 437782 534532 963984	369.71 54.399	5.6342 135261 963984 963984	752.55	2269.9 558264 963984	396.45		162536
S6	702.35 715.94	929591 593053 467632 544981	704.52 698.16	75.563 293461 561301 544981	272.38 144.36	103.07 343852 544981 544981	690.96	2177.0 56039 544981		372006	589056
S7	743.92 757.93	931354 298125 308039 293231			347.05 70.352	28.435 594633 293231 293231	732.46	2246.5 53516 293231		979205	766177
S10	766.83 780.92	278943 378909 277424 192727	768.42 760.12	706601 211185 211182 192727	375.14 49.381	524969 405069 192727 192727	755.36	2274.8 572399 192727	401.82		594529
S11	1655.1 1642.1	923157 105963 169393 170251	1657.6 1675.4	)56064 585186 436332 170251	1913.3 2301.1	513847 376285 170251 170251		81377 543421 170251		1921.7 880683 170251	726141
S16	571.70 582.49	162536 )16909 97711 )36241	575.60 576.09	589056 )31281 952543 )36241	9.3922 406.00	766177 282905 )36241 )36241	561.56	594529 578294 )36241	1921.7 39.279 406.00	968727	10000
S18		258267 )16909						378909 11.470			244603

14.61183632 23.26890527 769.8071147 769.8071147 769.8071147 769.8071147 769.8071147

- S19
   765.6437782
   704.5293461
   745.634496
   768.4211185
   1657.685186

   575.6031281
   5.656531424
   10000
   567.3108212
   14.09849003
   545.909747

   15.61797409
   18.82366337
   771.0382561
   771.0382561
   771.0382561

   771.0382561
   771.0382561
   771.0382561
   771.0382561
- S22
   369.7135261
   272.3843852
   347.0594633
   375.1405069
   1913.376285

   9.392282905
   563.3779514
   567.3108212
   10000
   553.2864116
   30.14758835

   574.1000284
   567.9527721
   412.102085
   412.102085
   412.102085

   412.102085
   412.102085
   412.102085
   412.102085
- \$23
   752.5558264
   690.966039
   732.463516
   755.3672399
   1663.543421

   561.5678294
   11.47082983
   14.09849003
   553.2864116
   10000
   531.9517934

   25.85727948
   22.55484897
   758.356394
   758.356394
   758.356394
   758.356394

   758.356394
   758.356394
   758.356394
   758.356394
   758.356394
- S24
   396.4598063
   299.4872006
   373.5979205
   401.8283414
   1883.880683

   39.27968727
   541.8244603
   545.909747
   30.14758835
   531.9517934
   10000

   552.1669211
   547.2812674
   437.5450111
   437.5450111
   437.5450111

   437.5450111
   437.5450111
   437.5450111
   437.5450111
- S25
   778.090907
   715.9467632
   757.9308039
   780.9277424
   1642.169393

   582.497711
   14.61183632
   15.61797409
   574.1000284
   25.85727948

   552.1669211
   10000
   33.56212767
   784.1148737
   784.1148737
   784.1148737

   784.1148737
   784.1148737
   784.1148737
   784.1148737
- \$29
   757.4534532
   698.1661301
   737.7250324
   760.1211182
   1675.436332

   576.0952543
   23.26890527
   18.82366337
   567.9527721
   22.55484897

   547.2812674
   33.56212767
   10000
   761.6643319
   761.6643319
   761.6643319

   761.6643319
   761.6643319
   761.6643319
   761.6643319
   761.6643319
- T31
   54.39963984
   144.3644981
   70.35293231
   49.38192727
   2301.170251

   406.0036241
   769.8071147
   771.0382561
   412.102085
   758.356394

   437.5450111
   784.1148737
   761.6643319
   0
   0
   0
   0

   0
   0
   0
   0
   0
   0
   0
   0
   0
- T33
   54.39963984
   144.3644981
   70.35293231
   49.38192727
   2301.170251

   406.0036241
   769.8071147
   771.0382561
   412.102085
   758.356394

   437.5450111
   784.1148737
   761.6643319
   0
   0
   0
   0

   T34
   54.39963984
   144.3644981
   70.35293231
   49.38192727
   2301.170251
- 406.0036241 769.8071147 771.0382561 412.102085 758.356394

	437.5450111 0	784.1148737	761.6643319	0 0	0 0	0
T35	406.0036241	144.3644981 769.8071147 784.1148737	771.0382561	412.102085	2301.170251 758.356394 0 0	0
T36	406.0036241	144.3644981 769.8071147 784.1148737	771.0382561	412.102085	2301.170251 758.356394 0 0	0

param demand:=

-	
S3	0.47
<b>S</b> 6	0.4
<b>S</b> 7	0.23
S10	0.26
S11	0.2
S16	0.02
S18	0.05
S19	0.16
S22	0.23
S23	0.22
S24	0.66
S25	0.06
S29	0.36

;

# Demand point 3

set S:=	= S1 S23	S4 S25	S6 S26	S7 T31	S9 T32	S12 T33	S13 T34	S14 T35	S17 T36;	S20	S21
set Sp	rime:=S S21	S1 S23	S4 S25	S6 S26;	S7	S9	S12	S13	S14	S17	S20
param	cst:S1 S23	S4 S25	S6 S26	S7 T31	S9 T32	S12 T33	S13 T34	S14 T35	S17 T36:=	S20	S21
S1	568.20 566.04	264.09 005307 439645 246631	550.27 589.45	168.97 756626 517056 246631	584.18	240.74 470309 826184 246631	719.66 135.42	542.42 668055 246631 246631		599.46 31797 246631	539162
S4	752.70	93266 219724 691313 048053	759.53 778.30	97.653 348911 038718 048053	766.18 774.98	23.56 861178 823376 048053	929.46 396.50	750.69 541695 048053 048053		786.23 705972 948053	383906
S6	692.62 690.90	709538 292501 66039 196278	689.30 715.94	550177 525829 467632 196278	705.1′ 711.8′	75.563 724902 702395 196278	860.07 299.41	680.82 791955 196278 196278	276698 722.44 299.41	724.72 1642 96278	250869
S7	733.80 732.40	451182 651428 63516 272788	738.01 757.93	180609 147071 308039 272788	754.49	33219 121333 919127 272788	908.12 373.52	729.20 274319 272788 272788		766.00 213788 272788	006292
S9	83.53 80.402	252109 740445 293634 472217	9.2917 82.424	903744 731156 431827 472217	90.66 74.06	276698 175291 655944 472217	179.26 490.54	)78897 542444 172217 172217	86.496	93.673 591394 72217	365386
S12	32.149 33.770	539162 935195 539209 009231	93.957 11.834	722683	20.420 19.95	250869 084347 120594 009231	165.45 563.30	565662	93.673 7.3804 563.30	6507	10000
S13	32.149 3.3160	005307 935195 088619 991633	10000 25.217	86.973	337465 25.513	13.144	471672 534.59	192.54 991633	83.537 477808 534.59	31.059	956803
S14		756626 722683		348911 337465					9.2917 280672		133481

	83.96666624 496.9835821	83.15673797 496.9835821	74.87967999 496.9835821	496.9835821 496.9835821	496.9835821	
S17	581.2470309 20.42084347 15.75892894 547.6588755	766.1861178 13.14471672 17.41785182 547.6588755	705.1724902 92.96006923 21.93751304 547.6588755	746.0121333 10000 184.52 547.6588755 547.6588755	90.66175291 298631 21.498 547.6588755	381833
S20	719.6668055 165.4565662 192.3990076 658.4750482	929.4641695 192.5477808 167.8160535 658.4750482	860.0791955 170.7280672 167.3528992 658.4750482	908.1274319 184.5298631 658.4750482 658.4750482	179.2642444 10000 163.03 658.4750482	313786
S21	596.0131797 7.38046507 32.00064935 558.4768636	784.6705972 31.05956803 6.563872698 558.4768636	722.441642 86.64133481 13.4268764 558.4768636	764.3213788 21.49881833 558.4768636 558.4768636	86.49691394 163.0313786 558.4768636	10000
S23	566.0439645 33.77639209 32.00064935 531.9069824	752.7691313 3.316088619 10000 25.857 531.9069824	690.966039 83.966666624 727948 25.063 531.9069824	732.463516 15.75892894 342342 531.90 531.9069824	80.40293634 192.3990076 069824 531.90	)69824
S25	589.4517056 11.8348401 6.563872698 552.1247272	778.3038718 25.2177131 25.85727948 552.1247272	715.9467632 83.15673797 10000 8.3599 552.1247272	757.9308039 17.41785182 960417 552.12 552.1247272	82.42431827 167.8160535 247272 552.12	247272
S26	584.1826184 19.95120594 13.4268764 545.5154609	774.9823376 25.51380445 25.06342342 545.5154609	711.8702395 74.87967999 8.359960417 545.5154609	754.4919127 21.93751304 10000 545.51 545.5154609	74.06655944 167.3528992 154609 545.51	54609
T31	135.4246631 563.3009231 558.4768636 0 0	396.5048053 534.5991633 531.9069824 0	299.4196278 496.9835821 552.1247272	373.5272788 547.6588755 545.5154609	490.5472217 658.4750482 0 0	0
T32	135.4246631 563.3009231 558.4768636 0 0	396.5048053 534.5991633 531.9069824 0	299.4196278 496.9835821 552.1247272	373.5272788 547.6588755 545.5154609	490.5472217 658.4750482 0 0	0
T33	135.4246631 563.3009231 558.4768636 0 0	396.5048053 534.5991633 531.9069824 0			490.5472217 658.4750482 0 0	0
T34	135.4246631 563.3009231	396.5048053 534.5991633	299.4196278 496.9835821	373.5272788 547.6588755	490.5472217 658.4750482	

	558.47 0	768636 0	531.9069824 0	552.1247272	545.5154609	0	0	0
T35	135.42	246631			373.5272788			
	563.30	09231	534.5991633	496.9835821	547.6588755	658.47	750482	
	558.47	68636	531.9069824	552.1247272	545.5154609	0	0	0
	0	0	0					
T36	135.42	246631	396.5048053	299.4196278	373.5272788	490.54	472217	
	563.30	09231	534.5991633	496.9835821	547.6588755	658.47	750482	
	558.47	68636	531.9069824	552.1247272	545.5154609	0	0	0
	0	0	0					

param demand:=

<b>S</b> 1	0.4
S4	0.33
<b>S</b> 6	0.07
<b>S</b> 7	0.55
S9	0.37
S12	0.13
S13	0.08
S14	0.46
S17	0.35
	0.55
S20	0.35
S20 S21	
	0.15
S21	0.15 0.38
S21 S23	0.15 0.38 0.49

;

# Demand point 4

set S:=	= S1 S20 T35	S2 S21 T36;	S3 S23	S4 S27	S9 S28	S10 S29	S11 S30	S15 T31	S16 T32	S17 T33	S18 T34
set Sp	rime:=S S18	\$1 \$20	S2 S21	S3 S23	S4 S27	S9 S28	S10 S29	S11 S30;	S15	S16	S17
param	cst:S1 S20 T35	S2 S21 T36:=	S3 S23	S4 S27	S9 S28	S10 S29	S11 S30	S15 T31	S16 T32	S17 T33	S18 T34
S1	2008.1 719.66 577.04	20.196 164414 568055 406792 319004	184.94 596.01 580.67	263.96 494123 131797 712365 319004	108.36 566.04 576.38	264.09 586556 439645 319004 319004	581.24 570.02	542.42 70309 252538 319004	578.89	269.16 131043 996335 319004	542984
S2	1989.3 708.70 570.13	583283 338723 586443 385166 211237	171.32 588.08 573.21	283.65 219546 334128 196348 211237	89.019 558.49 567.72	283.78 924603 931287 211237 211237	561.64	532.34 246625 470748 211237	569.34 570.18	288.89 455881 348943 211237	93476
S3	2269.9 929.25 757.45	522572 923157 575191 534532 542986	432.12 784.45 765.67	576358 242127 57501 734545 542986	363.01 752.55 771.76	0.2224 162536 558264 542986 542986	763.32	750.48 721356 221838 542986	764.02 774.62	258267	278943
S4	929.40 757.60	93266 975006 541695 585147 749719	432.29 784.67 765.88	356835 925327 705972 373542 749719	363.12 752.76 771.97	479495 204481 591313 749719 749719	766.18 763.53	750.69 361178 334704 749719	764.23 774.83	5.5873 391201 395257 749719	545983
S9	1614.4 179.20 102.81	252109 482094 542444 194348 520948	365.61 86.496 89.588	452058 184061 591394 39954 520948	523.35 80.402 55.966	350624 559622 293634 520948 520948	90.661 59.439	003744 75291 0304 520948	81.972 56.371	753.80 216812 122736 520948	)2043
S10	2274.8 932.49 760.12	542984 31377 989387 211182 535064	768.43		368.46 755.36 774.76	278943 594529 572399 535064 535064	768.72 766.28	545983 299066 300846 535064	777.63	)2043 378909 338479 535064	10000

S11	2008.164414 2274.81377 1480.787347 1675.436332 1629.409394	1989.338723 10000 1840.8 1638.65565 1659.069432 1629.409394		2270.075006 726141 1659.5 1640.145781 1629.409394	1614.482094 576183 1655.105963 1626.62842 1629.409394
S15	184.9494123 436.699626 539.6464273 414.6844702 405.2297312	171.3219546 1840.807071 428.13073 415.3521454 405.2297312	432.1242127 10000 161.44 400.3847917 405.2297312 405.2297312	432.2925327 466632 416.07 400.2353163 405.2297312	365.6184061 725878 410.6298421 407.4834317 405.2297312
S16	108.3686556 368.4694529 693.3171572 576.0952543 565.2945161	89.01924603 1921.726141 588.9158826 576.5460057 565.2945161	363.0162536 161.4466632 561.5678294 565.2945161 565.2945161	363.1204481 10000 577.28 560.6934964 565.2945161	523.3559622 80826 571.7016909 567.4566342 565.2945161
S17	581.2470309 768.7299066 184.5298631 16.3178498 38.76212482	573.8246625 1659.576183 21.49881833 1.074249151 38.76212482	765.9721356 416.0725878 15.75892894 38.76212482 38.76212482	766.1861178 577.280826 31.60339877 38.76212482	90.66175291 10000 8.689593852 40.26826505 38.76212482
S18	577.0131043 766.8378909 182.0981688 23.26890527 30.76886627	569.3455881 1655.105963 20.57134177 7.616939414 30.76886627	764.0258267 410.6298421 11.47082983 30.76886627 30.76886627	764.2391201 571.7016909 23.01009017 30.76886627	81.97216812 8.689593852 10000 32.53886906 30.76886627
S20	719.6668055 932.4989387 182.0981688 199.1825794 163.5556597		163.5556597	929.4641695 693.3171572 990076 173.64 163.5556597	179.2642444 184.5298631 458591 160.5433013 163.5556597
S21	596.0131797 787.2842477 20.57134177 36.79903044 30.53230462	1638.65565 163.0313786	428.13073 10000 32.000	588.9158826	86.49691394 21.49881833 208022 30.39337347 30.53230462
S23	566.0439645 755.3672399 11.47082983 22.55484897 35.36619278	558.4931287 1663.543421 192.3990076 14.98430879 35.36619278	752.5558264 400.3847917 32.00064935 35.36619278 35.36619278	561.5678294 10000 25.363	80.40293634 15.75892894 322407 37.78801993 35.36619278
S27	570.0252538 766.2800846	561.6470748 1640.145781	763.3221838 400.2353163	763.5334704 560.6934964	59.439304 31.60339877

	23.01009017 45.58625191 10.74807758	173.6458591 30.54671408 10.74807758	29.73208022 10.74807758 10.74807758	25.36322407 10.74807758	10000 13.619 10.74807758	29571
S28	578.8996335 777.6338479 32.53886906 55.80694845 3.012712864	570.1848943 1626.62842 160.5433013 39.31531566 3.012712864	774.628939 407.4834317 30.39337347 3.012712864 3.012712864	774.8395257 567.4566342 37.78801993 3.012712864	56.37122736 40.26826505 13.61929571 3.012712864	10000
S29	577.0406792 760.1211182 23.26890527 55.80694845 54.0088875	570.1385166 1675.436332 199.1825794 10000 17.053 54.0088875	757.4534532 414.6844702 36.79903044 807871 54.008 54.0088875	757.6685147 576.0952543 22.55484897 38875 54.008	102.8194348 16.3178498 45.58625191 38875 54.008	8875
S30	580.6712365 768.4378534 7.616939414 39.31531566 37.77826533	573.2196348 1659.069432 184.2615234 17.05307871 37.77826533	765.6734545 415.3521454 21.24747584 10000 37.778 37.77826533	765.8873542 576.5460057 14.98430879 326533 37.778	89.5889954 1.074249151 30.54671408 326533 37.778	26533
T31	576.3819004 774.7635064 30.76886627 3.012712864 0	567.7211237 1629.409394 163.5556597 54.0088875	771.7642986 405.2297312 30.53230462 37.77826533	771.9749719 565.2945161 35.36619278 0 0	55.96620948 38.76212482 10.74807758 0 0	0
T32	576.3819004 774.7635064 30.76886627 3.012712864 0	567.7211237 1629.409394 163.5556597 54.0088875	771.7642986 405.2297312 30.53230462 37.77826533	771.9749719 565.2945161 35.36619278 0 0	55.96620948 38.76212482 10.74807758 0 0	0
T33	576.3819004 774.7635064 30.76886627 3.012712864 0	567.7211237 1629.409394 163.5556597 54.0088875	771.7642986 405.2297312 30.53230462 37.77826533		55.96620948 38.76212482 10.74807758 0 0	0
T34	576.3819004 774.7635064 30.76886627 3.012712864 0	567.7211237 1629.409394 163.5556597 54.0088875	771.7642986 405.2297312 30.53230462 37.77826533	771.9749719 565.2945161 35.36619278 0 0	55.96620948 38.76212482 10.74807758 0 0	0
T35	576.3819004 774.7635064 30.76886627	567.7211237 1629.409394 163.5556597	771.7642986 405.2297312 30.53230462	771.9749719 565.2945161 35.36619278	55.96620948 38.76212482 10.74807758	

	3.012712864 0	54.0088875	37.77826533	0 0	0 0	0
T36	774.7635064 30.76886627	567.7211237 1629.409394 163.5556597 54.0088875	405.2297312 30.53230462	565.2945161 35.36619278	38.76212482	

param demand:=

- **S**1 0.17 S2 0.48 S3 0.94 S4 0.23 S9 0.12 S10 0.17 S11 0.24 S15 0.15 S16 0.15 S17 0.4 S18 0.25 S20 0.41 S21 0.39 0.12 S23 S27 0.24 S28 0.29 S29 0.3
- S30 0.86

;

# Demand point 5

set S:=	= S1 S24 T35	S2 S25 T36;	S5 S26	S6 S27	S8 S28	S9 S29	S14 S30	S15 T31	S16 T32	S19 T33	S22 T34
set Sp	rime:=S S22	\$1 \$24	S2 S25	S5 S26	S6 S27	S8 S28	S9 S29	S14 S30;	S15	S16	S19
param	s24 T35	S2 S25 T36:=	S5 S26	S6 S27	S8 S28	S9 S29	S14 S30	S15 T31	S16 T32	S19 T33	S22 T34
S1	550.27 135.50 577.04	20.196 756626 051511 406792 928867	184.94 589.45 580.67	904.83 494123 517056 712365 928867	108.36 584.18 529.09	168.97 586556 326184 928867 928867			112.62 578.89	542.42 289545 996335 928867	252109
S2	540.03 115.3 570.13	583283 311001 174714 385166 094916	171.32 581.53 573.21	896.37 219546 308203 196348 )94916	89.019 576.05 518.20	188.15 924603 577218 994916 994916	561.64	57.252 540408 470748 994916	92.859 570.18	532.34 968259 848943 994916	452058
S5	859.24 332.4	31187 119306 481694 159931 348196	733.03 315.82 326.00	788195 350251 288086 007372 348196	891.86 320.76 388.53	1030.5 593494 574108 348196 348196	334.80	926.94 426041 990142 348196	883.12 326.25	368.67 273639 518513 348196	706045
S6	689.30 299.48	709538 525829 372006 561301 35024	344.93 715.94	504083 308651 467632 582421 35024	265.56		704.52	132.31 293461 113664 35024	272.38	843852 053659	276698
S8	575.65 172.15 597.1	095138 539856 54495 196951 748533	216.50 611.13 601.62	282319 055406 366846 259382 748533	142.96 606.20 555.47	404607 581602 024708 748533 748533	601.13 592.47	190595 343173 752383 748533	148.04 601.85	567.56 452608 599863 748533	591179
S9	9.2917 490.57 102.83	252109 731156 798667 194348 627028	365.61 82.424 89.588	452058 184061 431827 39954 527028	523.35 74.066 28.226	706045 559622 555944 527028 527028	87.610 59.439	276698 558119 9304 527028	514.50 56.371	591179 549714 122736 527028	10000

S14	550.2756626 9.291731156 497.014968 106.0528415 29.23573673		362.3119306 254104 530.06 74.87967999 29.23573673 29.23573673		575.6539856 256557 521.2361589 56.24796353 29.23573673
S15	184.9494123 365.6184061 135.1167625 414.6844702 349.5659369	171.3219546 372.8254104 421.6755181 415.3521454 349.5659369	733.0350251 10000 161.44 415.4660494 349.5659369 349.5659369	344.9308651 466632 414.44 400.2353163 349.5659369	216.5055406 435255 153.4445608 407.4834317 349.5659369
S16	108.3686556 523.3559622 39.27968727 576.0952543 505.2824368	89.01924603 530.0673393 582.497711 576.5460057 505.2824368	891.8693494 161.4466632 576.1195318 505.2824368 505.2824368	265.5689056 10000 575.60 560.6934964 505.2824368	142.9681602 031281 9.392282905 567.4566342 505.2824368
S19	580.078181 87.61658119 545.909747 18.82366337 115.6267664	572.5640408 89.89256557 15.61797409 2.018657841 115.6267664	326.3426041 414.4435255 19.31584066 115.6267664 115.6267664	704.5293461 575.6031281 28.53511525 115.6267664	601.1343173 10000 567.3108212 37.34837984 115.6267664
S22	112.6289545 514.5649714 30.14758835 567.9527721 496.3589874	92.85968259 521.2361589 574.1000284 568.2674943 496.3589874	883.1273639 153.4445608 567.6828034 496.3589874 496.3589874	272.3843852 9.392282905 552.2188284 496.3589874	148.0452608 567.3108212 10000 558.8980838 496.3589874
S24	135.5051511 490.5798667 30.14758835 547.2812674 471.6088027		471.6088027		172.154495 545.909747 112454 536.1485846 471.6088027
S25	589.4517056 82.42431827 574.1000284 33.56212767 110.640342	83.15673797 552.1669211	315.8288086 421.6755181 10000 8.3599 110.640342 110.640342	582.497711	15.61797409 388344 27.277629
S26	584.1826184 74.06655944 567.6828034 38.13762354 102.2843749	21.1144608		576.1195318 10000 16.305	606.2024708 19.31584066 594992 19.34580329 102.2843749
S27	570.0252538 59.439304	561.6470748 61.37476153	334.8090142 400.2353163		592.4752383 28.53511525

	552.2188284 45.58625191 87.60450172	529.9112454 30.54671408 87.60450172	24.26388344 87.60450172 87.60450172	16.30594992 87.60450172	10000 13.619 87.60450172	029571
S28	578.8996335 56.37122736 558.8980838 55.80694845 84.38646482	570.1848943 56.24796353 536.1485846 39.31531566 84.38646482	326.2518513 407.4834317 27.277629 84.38646482 84.38646482	709.8053659 567.4566342 19.34580329 84.38646482	601.8599863 37.34837984 13.61929571 84.38646482	10000
S29	577.0406792 102.8194348 567.9527721 55.80694845 130.3029471	570.1385166 106.0528415 547.2812674 10000 17.053 130.3029471	332.4159931 414.6844702 33.56212767 307871 130.30 130.3029471	698.1661301 576.0952543 38.13762354 )29471 130.30		)29471
S30	580.6712365 89.5889954 568.2674943 39.31531566 117.5829746	573.2196348 91.89810458 546.9336664 17.05307871 117.5829746	326.0007372 415.3521454 16.90310272 10000 117.58 117.5829746	704.7682421 576.5460057 21.1144608 329746 117.58	601.6259382 2.018657841 30.54671408 329746 117.58	329746
T31	529.0928867 28.22627028 496.3589874 84.38646482 0	518.2094916 29.23573673 471.6088027 130.3029471	388.5348196 349.5659369 110.640342 117.5829746	671.535024 505.2824368 102.2843749 0 0	555.4748533 115.6267664 87.60450172 0 0	0
T32	529.0928867 28.22627028 496.3589874 84.38646482 0	518.2094916 29.23573673 471.6088027 130.3029471	388.5348196 349.5659369 110.640342 117.5829746	671.535024 505.2824368 102.2843749 0 0	555.4748533 115.6267664 87.60450172 0 0	0
T33	529.0928867 28.22627028 496.3589874 84.38646482 0	518.2094916 29.23573673 471.6088027 130.3029471	388.5348196 349.5659369 110.640342 117.5829746	505.2824368 102.2843749	555.4748533 115.6267664 87.60450172 0 0	0
T34	529.0928867 28.22627028 496.3589874 84.38646482 0		388.5348196 349.5659369 110.640342 117.5829746	671.535024 505.2824368 102.2843749 0 0	555.4748533 115.6267664 87.60450172 0 0	0
T35	529.0928867 28.22627028 496.3589874	518.2094916 29.23573673 471.6088027	388.5348196 349.5659369 110.640342	671.535024 505.2824368 102.2843749	555.4748533 115.6267664 87.60450172	

	84.38646482 0	130.3029471	117.5829746	0 0	0	0	0
T36	28.22627028 496.3589874	29.23573673 471.6088027	388.5348196 349.5659369 110.640342 117.5829746	505.2824368 102.2843749	3 115.6	6267664	0

param demand:=

<b>S</b> 1	0.28
S2	0.13
S5	0.32
S6	0.76
<b>S</b> 8	0.34
S9	0.06
S14	0.05
S15	0.31
S16	0.2
S19	0.28
S22	0.46
S24	0.57
S25	0.5
S26	0.25
S27	0.1
S28	0.18
S29	0.46
S30	0.1

;

#### i. MODEL H

Model H requires implementation on all the  $\pi$ -hubs. Here, we present the basic GUSEK model used for all the cases, with the example of  $\pi$ -hub 1 and provide the data sets for rest of the demand points in subsections.

#### Basic GUSEK code (Π-hub 1):

set S; set Sprime; param cst{i in S, j in S}; param demand{i in Sprime};

var x{i in S, j in S}, binary; var a{i in Sprime},>=0;

minimize cost: sum{i in S, j in S} cst[i,j]\*x[i,j];

s.t. C1 {j in S}: sum {i in S} x[i,j] = 1; s.t. C2 {i in S}: sum {j in S} x[i,j] = 1; s.t. C3 {i in Sprime}: a[i] >=0; s.t. C4 {i in Sprime}: a[i] <=1-demand[i]; s.t. C5 {i in Sprime,j in Sprime}: a[i] + demand[i] - a[j] - 1 + x[i,j] <=0;</pre>

solve;

display x,a;

data;

set S:= S5	S9	S13	S14	S17	S18	S19	S20	S21	S23	S25
S27	S28	S29	S30	T31	T32	T33	T34	T35	T36	T37
T38	T39	T40	T41;							
set Sprime	e:=S5	S9	S13	S14	S17	S18	S19	S20	S21	S23
S25	S27	S28	S29	S30;						

- param cst:S5 S9 S13 S14 S17 S18 S19 S20 S21 S23 S25 S27 S28 S29 S30 T31 T32 T33 T34 T35 T36 T37 T40 T38 T39 T41:=
- S5 10000 368.6706045 1089.0601 1089.27655 325.5522349 328.8597796 326.3426041 216.6549036 309.27 340.122036 315.8288086 334.8090142 326.2518513 332.4159931 326.0007372 307.6915785 307.6915785 307.6915785 307.6915785 307.6915785 307.6915785 307.6915785 307.6915785 307.6915785 307.6915785
- S9
   368.6706045
   10000
   750.4850624
   750.6903744
   90.66175291
   81.97216812

   87.61658119
   179.2642444
   86.49691394
   80.40293634
   82.42431827

   59.439304
   56.37122736
   102.8194348
   89.5889954
   75.59317425

   75.59317425
   75.59317425
   75.59317425
   75.59317425
   75.59317425

   75.59317425
   75.59317425
   75.59317425
   75.59317425
   75.59317425
- \$131089.0601750.4850624100000.222479495765.9721356764.0258267765.6437782929.2575191784.457501752.5558264778.090907763.3221838774.628939757.4534532765.6734545789.9594495
- \$14
   1089.27655
   750.6903744
   0.222479495
   10000
   766.1861178

   764.2391201
   765.8575156
   929.4641695
   784.6705972
   752.7691313

   778.3038718
   763.5334704
   774.8395257
   757.6685147
   765.8873542

   790.1712238
   790.1712238
   790.1712238
   790.1712238
   790.1712238

   790.1712238
   790.1712238
   790.1712238
   790.1712238
   790.1712238

   790.1712238
   790.1712238
   790.1712238
   790.1712238
   790.1712238
- \$17325.552234990.66175291765.9721356766.1861178100008.6895938523.06832229184.529863121.4988183315.7589289417.4178518231.6033987740.2682650516.31784981.07424915135.7760754935.7760754935.7760754935.7760754935.7760754935.7760754935.7760754935.7760754935.7760754935.7760754935.7760754935.7760754935.7760754935.7760754935.7760754935.7760754935.7760754935.77607549
- \$18
   328.8597796
   \$1.97216812
   764.0258267
   764.2391201
   \$8.689593852

   10000
   5.656531424
   182.0981688
   20.57134177
   11.47082983
   14.61183632

   23.01009017
   32.53886906
   23.26890527
   7.616939414
   31.51733934

31.51733934 31.517

- \$19
   326.3426041
   87.61658119
   765.6437782
   765.8575156
   3.06832229

   5.656531424
   10000
   183.2761914
   20.40018271
   14.09849003
   15.61797409

   28.53511525
   37.34837984
   18.82366337
   2.018657841
   33.77401336

   33.77401336
   33.77401336
   33.77401336
   33.77401336
   33.77401336

   33.77401336
   33.77401336
   33.77401336
   33.77401336
   33.77401336
- \$20216.6549036179.2642444929.2575191929.4641695184.5298631182.0981688183.276191410000163.0313786192.3990076167.8160535173.6458591160.5433013199.1825794184.2615234150.9261333150.9261333150.9261333150.9261333150.9261333150.9261333150.9261333150.9261333150.9261333150.9261333150.9261333
- S21
   309.27
   86.49691394
   784.457501
   784.6705972
   21.49881833

   20.57134177
   20.40018271
   163.0313786
   10000
   32.00064935
   6.563872698

   29.73208022
   30.39337347
   36.79903044
   21.24747584
   16.64964803

   16.64964803
   16.64964803
   16.64964803
   16.64964803
   16.64964803

   16.64964803
   16.64964803
   16.64964803
   16.64964803
   16.64964803
- \$23340.12203680.40293634752.5558264752.769131315.7589289411.4708298314.09849003192.399007632.000649351000025.8572794825.3632240737.7880199322.5548489714.9843087941.4732980841.4732980841.4732980841.4732980841.4732980841.4732980841.4732980841.4732980841.4732980841.4732980841.47329808
- \$25315.828808682.42431827778.090907778.303871817.4178518214.6118363215.61797409167.81605356.56387269825.857279481000024.2638834427.27762933.5621276716.9031027218.3905111618.3905111618.3905111618.3905111618.3905111618.3905111618.3905111618.3905111618.3905111618.39051116
- S27
   334.8090142
   59.439304
   763.3221838
   763.5334704
   31.60339877

   23.01009017
   28.53511525
   173.6458591
   29.73208022
   25.36322407

   24.26388344
   10000
   13.61929571
   45.58625191
   30.54671408
   27.19563553

   27.19563553
   27.19563553
   27.19563553
   27.19563553
   27.19563553
   27.19563553

   27.19563553
   27.19563553
   27.19563553
   27.19563553
   27.19563553
- S28
   326.2518513
   56.37122736
   774.628939
   774.8395257
   40.26826505

   32.53886906
   37.34837984
   160.5433013
   30.39337347
   37.78801993

   27.277629
   13.61929571
   10000
   55.80694845
   39.31531566
   20.26011281

   20.26011281
   20.26011281
   20.26011281
   20.26011281
   20.26011281
   20.26011281

   20.26011281
   20.26011281
   20.26011281
   20.26011281
   20.26011281
- \$29332.4159931102.8194348757.4534532757.668514716.317849823.2689052718.82366337199.182579436.7990304422.5548489733.5621276745.5862519155.806948451000017.0530787151.951596451.951596451.951596451.951596451.951596451.951596451.951596451.951596451.951596451.951596451.951596451.951596451.9515964

- \$30326.000737289.5889954765.6734545765.88735421.0742491517.6169394142.018657841184.261523421.2474758414.9843087916.9031027230.5467140839.3153156617.053078711000035.2074219335.2074219335.2074219335.2074219335.2074219335.2074219335.2074219335.2074219335.2074219335.2074219335.20742193
- T31
   307.6915785
   75.59317425
   789.9594495
   790.1712238
   35.77607549

   31.51733934
   33.77401336
   150.9261333
   16.64964803
   41.47329808

   18.39051116
   27.19563553
   20.26011281
   51.9515964
   35.20742193
   0

   0
   0
   0
   0
   0
   0
   0
   0
- T33
   307.6915785
   75.59317425
   789.9594495
   790.1712238
   35.77607549

   31.51733934
   33.77401336
   150.9261333
   16.64964803
   41.47329808

   18.39051116
   27.19563553
   20.26011281
   51.9515964
   35.20742193
   0

   0
   0
   0
   0
   0
   0
   0
   0
- T34307.691578575.59317425789.9594495790.171223835.7760754931.5173393433.77401336150.926133316.6496480341.4732980818.3905111627.1956355320.2601128151.951596435.20742193000000000
- T35
   307.6915785
   75.59317425
   789.9594495
   790.1712238
   35.77607549

   31.51733934
   33.77401336
   150.9261333
   16.64964803
   41.47329808

   18.39051116
   27.19563553
   20.26011281
   51.9515964
   35.20742193
   0

   0
   0
   0
   0
   0
   0
   0
   0
- T36
   307.6915785
   75.59317425
   789.9594495
   790.1712238
   35.77607549

   31.51733934
   33.77401336
   150.9261333
   16.64964803
   41.47329808

   18.39051116
   27.19563553
   20.26011281
   51.9515964
   35.20742193
   0

   0
   0
   0
   0
   0
   0
   0
   0
- T37
   307.6915785
   75.59317425
   789.9594495
   790.1712238
   35.77607549

   31.51733934
   33.77401336
   150.9261333
   16.64964803
   41.47329808

   18.39051116
   27.19563553
   20.26011281
   51.9515964
   35.20742193
   0

   0
   0
   0
   0
   0
   0
   0
   0
   0
- T38
   307.6915785
   75.59317425
   789.9594495
   790.1712238
   35.77607549

   31.51733934
   33.77401336
   150.9261333
   16.64964803
   41.47329808

   18.39051116
   27.19563553
   20.26011281
   51.9515964
   35.20742193
   0

   0
   0
   0
   0
   0
   0
   0
   0
   0
- T39
   307.6915785
   75.59317425
   789.9594495
   790.1712238
   35.77607549

   31.51733934
   33.77401336
   150.9261333
   16.64964803
   41.47329808

   18.39051116
   27.19563553
   20.26011281
   51.9515964
   35.20742193
   0

   0
   0
   0
   0
   0
   0
   0
   0

T40	307.69	015785	75.593	17425	789.95	94495	790.17	12238	35.7760	7549
31.51	733934	33.774	01336	150.92	61333	16.649	64803	41.473	329808	
18.39	051116	27.195	563553	20.260	11281	51.951	5964	35.207	742193	0
0	0	0	0	0	0	0	0	0	0	
T41	307.60	15795	75 502	17405	700.05	04405	700 17	10000		7540
			/ 1 191	1/4/5	/ 89 95	94495	·/90 F/	17738	35 7760	1/549
1 . 1									35.7760 329808	0/549
31.51	733934	33.774	01336	150.92	61333	16.649	64803	41.473		

param demand:=

S5 0.32

S9 0.31

S13 0.15

- S14 0.46
- S17 0.75
- S18 0.3
- S19 0.56

S20 0.7

S21 0.77

S23 0.83

S25 0.74

S27 0.34

S28 0.82

- S29 0.12
- S30 0.55;

end;

## П-hub 2

set S:= S3 T34	S4 T35			S10	S11	S14	S30	T31	T32	Т33
;										
set Sprime	:=S3	S4	S6	S7	S10	S11;				
param cst:S T33					S10	S11	S14	S30	T31	T32
S3 10000. 789.96	00 789.96						2	759.33	765.67	789.96
S4 0.22 790.17	10000. 790.17						8	759.53	765.89	790.17
S6 97.56 726.36	97.66 726.36					2177.0	6	689.36	704.77	726.36
S7 23.41 769.58	23.56 769.58					2246.5	1	738.01	745.70	769.58
S10 792.88								1	762.66	768.44
S11	2269.9	2	2270.0	8	2177.0	6		1	2274.8	1
	00	1605.6	0	1659.0	7	1623.9	2246.5 1	1623.9	1	1
10000.	00 1 759.33	1605.6 1623.9 759.53	0 1 689.36	1659.0 <sup>°</sup> 1623.9 738.01	7 1 762.66	1623.9 1623.9 1605.6	2246.5 1 1	1623.9 1623.9	1 1	
10000. 1623.9 S14	00 1 759.33 74.36 765.67	1605.6 1623.9 759.53 74.36 765.89	0 1 689.36 74.36 704.77	1659.0 <sup>°</sup> 1623.9 738.01 74.36 745.70	7 1 762.66 74.36 768.44	1623.9 1623.9 1605.6 74.36 1659.0	2246.5 1 1 0	1623.9 1623.9 10000.	1 1 00	91.90
10000. 1623.9 \$14 74.36 \$30 35.21 T31	00 1 759.33 74.36 765.67 35.21	1605.6 1623.9 759.53 74.36 765.89 35.21 790.17	0 1 689.36 74.36 704.77 35.21 726.36	1659.0 <sup>°</sup> 1623.9 738.01 74.36 745.70 35.21 769.58	7 1 762.66 74.36 768.44 35.21 792.88	1623.9 1623.9 1605.60 74.36 1659.0 35.21	2246.5 1 1 0 7	1623.9 1623.9 10000. 91.90	1 1 00 10000.	91.90 00
10000. 1623.9 S14 74.36 S30 35.21 T31 0.00 T32	00 1 759.33 74.36 765.67 35.21 789.96	1605.6 1623.9 759.53 74.36 765.89 35.21 790.17 0.00 790.17	0 1 689.36 74.36 704.77 35.21 726.36 0.00 726.36	1659.0 <sup>°</sup> 1623.9 738.01 74.36 745.70 35.21 769.58 0.00 769.58	7 1 762.66 74.36 768.44 35.21 792.88 0.00 792.88	1623.9 1623.9 1605.6 74.36 1659.0 35.21 1623.9	2246.5 1 1 0 7 1	1623.9 1623.9 10000. 91.90 74.36	1 1 00 10000. 35.21	91.90 00 0.00
10000. 1623.9 \$14 74.36 \$30 35.21 T31 0.00 T32 0.00 T33	00 1 759.33 74.36 765.67 35.21 789.96 0.00 789.96	1605.6 1623.9 759.53 74.36 765.89 35.21 790.17 0.00 790.17 0.00	0 1 689.36 74.36 704.77 35.21 726.36 0.00 726.36 726.36	1659.0 <sup>°</sup> 1623.9 738.01 74.36 745.70 35.21 769.58 0.00 769.58 0.00 769.58	7 1 762.66 74.36 768.44 35.21 792.88 0.00 792.88 0.00 792.88	1623.9 1623.9 1605.6 74.36 1659.0 35.21 1623.9	2246.5 1 1 0 7 1 1	1623.9 1623.9 10000. 91.90 74.36 74.36	1 1 00 10000. 35.21 35.21	91.90 00 0.00 0.00
10000. 1623.9 S14 74.36 S30 35.21 T31 0.00 T32 0.00 T33 0.00 T34	00 1 759.33 74.36 765.67 35.21 789.96 0.00 789.96 0.00 789.96	1605.6 1623.9 759.53 74.36 765.89 35.21 790.17 0.00 790.17 0.00 790.17 0.00	0 1 689.36 74.36 704.77 35.21 726.36 0.00 726.36 0.00 726.36	1659.0 <sup>°</sup> 1623.9 738.01 74.36 745.70 35.21 769.58 0.00 769.58 0.00 769.58 0.00 769.58	7 1 762.66 74.36 768.44 35.21 792.88 0.00 792.88 0.00 792.88 0.00 792.88	1623.9 1623.9 1605.6 74.36 1659.0 35.21 1623.9 1623.9	2246.5 1 1 0 7 1 1 1	<ul> <li>1623.9</li> <li>1623.9</li> <li>10000.</li> <li>91.90</li> <li>74.36</li> <li>74.36</li> <li>74.36</li> </ul>	1 1 00 10000. 35.21 35.21 35.21	91.90 00 0.00 0.00 0.00

T36	789.96	790.17	726.36	769.58	792.88 1623.91	74.36	35.21	0.00
0.00	0.00	0.00	0.00	0.00	0.00			
T37	789.96	790.17	726.36	769.58	792.88 1623.91	74.36	35.21	0.00
0.00	0.00	0.00	0.00	0.00	0.00			
•								

param demand:=

S5 0.32

S9 0.31

- S13 0.15S14 0.46
- S17 0.75
- S18 0.3
- S19 0.56
- S20 0.7
- S21 0.77
- S23 0.83
- S25 0.74
- S27 0.34
- S28 0.82
- S29 0.12
- S30 0.55;

## П-hub 3

set S:= S1 T32		S8 T34	S9 T35			S16 T38	S22	S24	S26	T31
;										
set Sprime	:=S1	S2	S8	S9	S12	S15	S16	S22	S24	S26;
	0.1	<b>G2</b>	<b>G</b> 0	<b>C</b> 0	010	015	016	6.00	624	626
param cst: T31		S2 T33					S16 T38	S22	S24	S26
:=										
S1 10000. 597.16	00 597.16							112.63	135.51	584.18
S2 20.20 588.71	10000. 588.71							92.86	115.32	576.06
S8 37.26 619.67	57.25 619.67							148.05	172.15	606.20
S9 542.43 75.59	532.35 75.59							514.56	490.58	74.07
S12 19.95	599.46 23.30								585.13	563.34
S15 415.47	184.95 426.81	171.32 426.81							153.44	135.12
S16 576.12	108.37 587.02	89.02 587.02							9.39	39.28
S22 567.68	112.63 578.50	92.86 578.50								30.15
S24 545.56	135.51 555.92									00
S26 10000.	584.18 00									
T31 0.00	597.16 0.00				23.30 0.00		587.02 0.00	578.50	555.92	16.44
T32 0.00		588.71 0.00					587.02 0.00	578.50	555.92	16.44

T33 0.00		23.30 426.81 587.02 578.50 555.92 16.44 0.00 0.00 0.00
T34 0.00	597.16588.71619.6775.590.000.000.000.000.00	23.30 426.81 587.02 578.50 555.92 16.44 0.00 0.00 0.00
T35 0.00		23.30 426.81 587.02 578.50 555.92 16.44 0.00 0.00 0.00
T36 0.00	597.16588.71619.6775.590.000.000.000.000.00	23.30 426.81 587.02 578.50 555.92 16.44 0.00 0.00 0.00
T37 0.00		23.30 426.81 587.02 578.50 555.92 16.44 0.00 0.00 0.00
T38 0.00	597.16588.71619.6775.590.000.000.000.00	23.30 426.81 587.02 578.50 555.92 16.44 0.00 0.00 0.00

param demand:=

S1 0.85	
S2 0.48	
S8 0.66	
S9 0.77	
S12	0.42
S15	0.94
S16	0.37
S22	0.76
S24	0.23
S26	0.84

;